

PIVOTS INDEX

DROP AWAY LEAF ASSEMBLY

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N-26.2	09/06/12	ADL0100	Drop Away Leaf Assembly, Sheet 3
N-26.3	09/06/12	ADL0100	Drop Away Leaf Assembly, Sheet 4
N-26.4	09/06/12	ADL0100	Drop Away Leaf Assembly, Sheet 5
N-26.5	09/06/12	ADL0100	Drop Away Leaf Assembly, Sheet 6

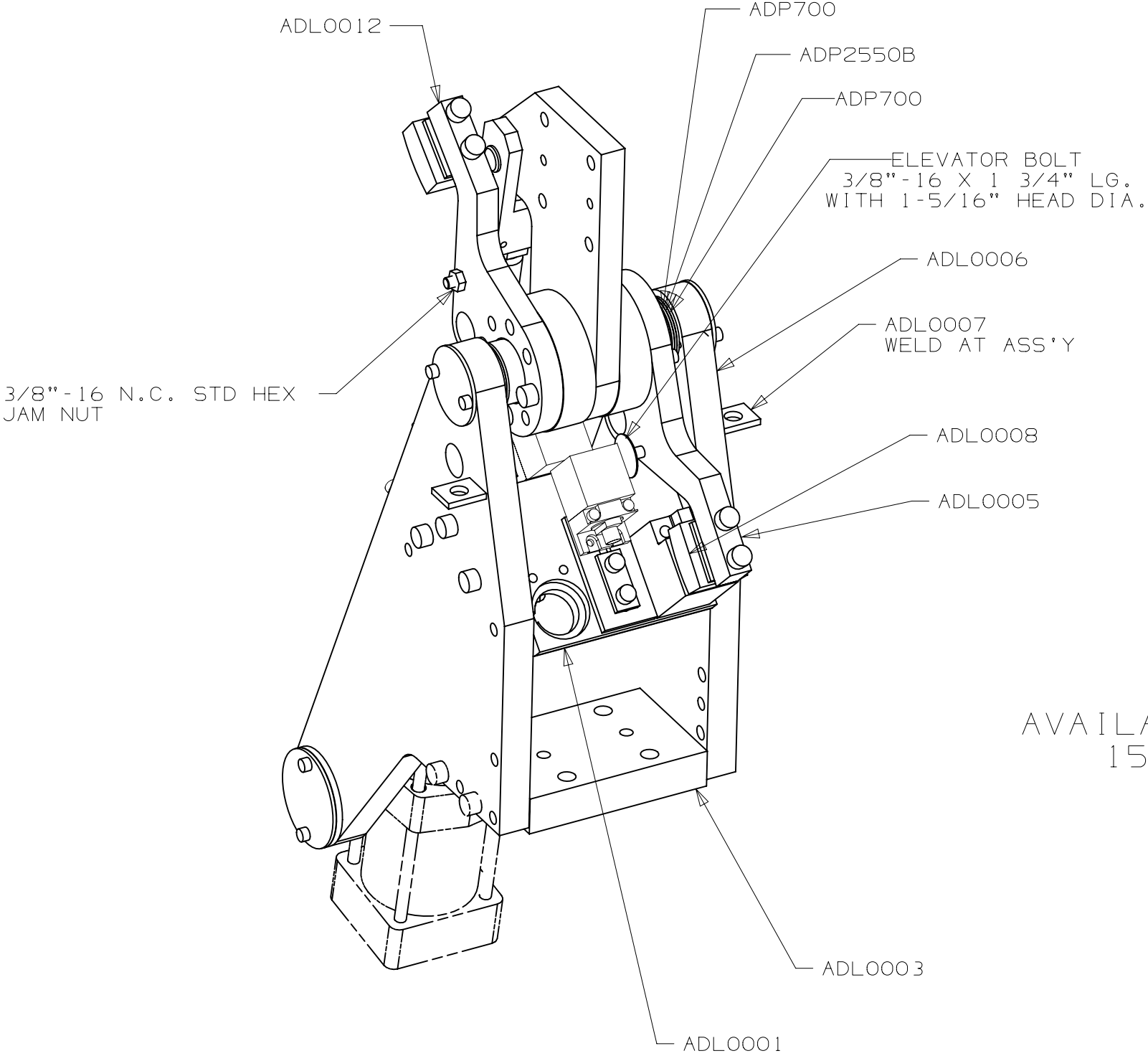
DROP AWAY LEAF ASSEMBLY DETAILS

N-27	09/06/12	ADL0001	Angle Bracket
N-27.1	09/06/12	ADL0003	Mounting Plate
N-27.2	09/06/12	ADL0005	Arm
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N-27.4	09/06/12	ADL0007	Lock Keeper
N-27.5	09/06/12	ADL0008	Stop Block
N-27.6	09/06/12	ADL0009	Trunnion Offset
N-27.7	09/06/12	ADL0011	Pivot Arm
N-27.8	09/06/12	ADL0012	Arm
N-27.9	09/06/12	ADL0013	Cover
N-27.10	09/06/12	ADL0014	Shock Block
N-27.11	09/06/12	ADL0015	Clevis
N-27.12	09/06/12	ADL0016	Pivot Hub
N-27.13	09/06/12	ADL0018	Switch Mounting Bracket
N-27.14	09/06/12	ADL0020	Keeper
N-27.15	09/06/12	ADL0021	Cover
N-27.16	09/06/12	ADL0022	Thrust Washer

DROP AWAY LEAF ASSEMBLY BILL OF MATERIALS (BOM'S)

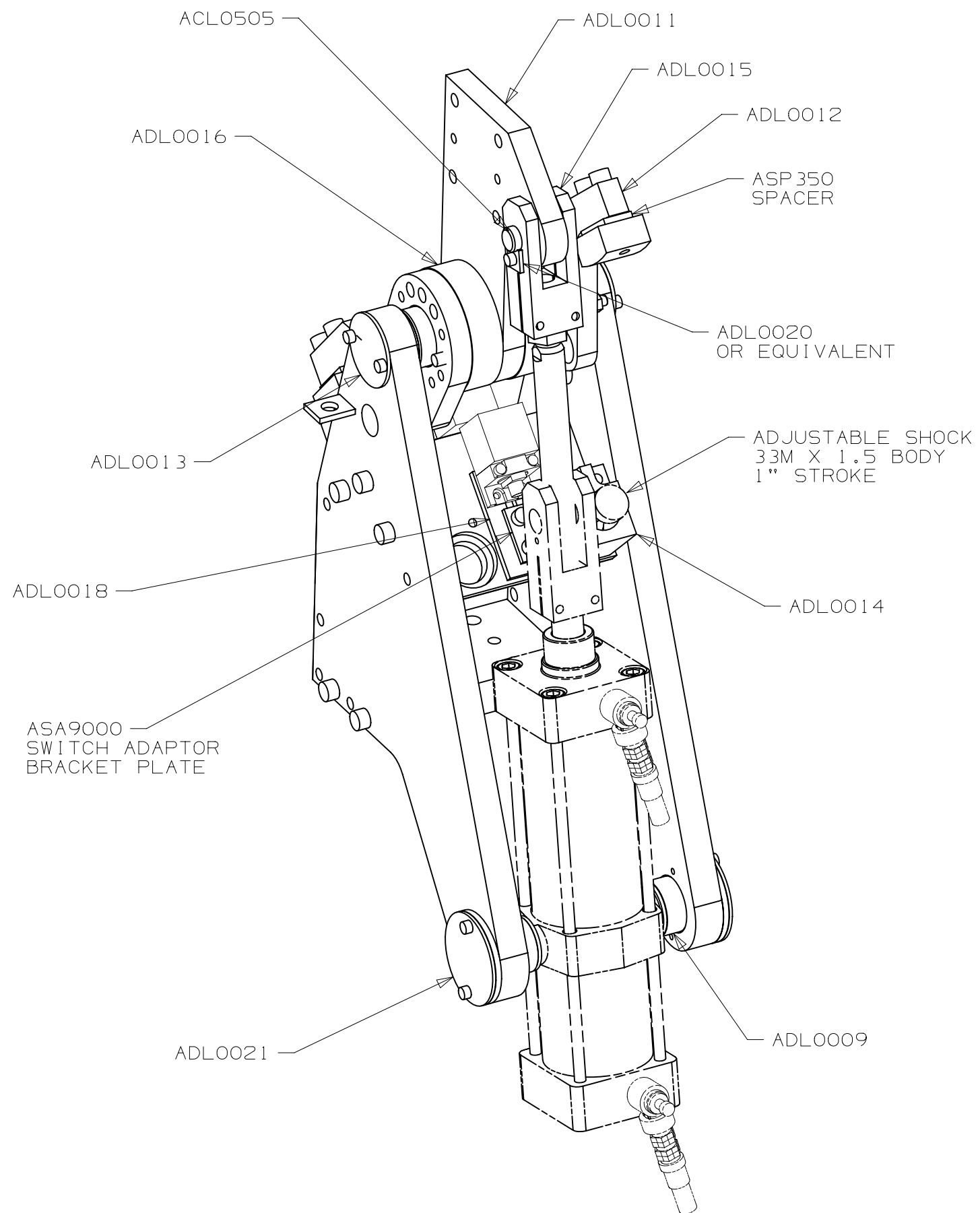
N-28	09/06/12	BOM, Sheet 1
N-28.1	09/06/12	BOM, Sheet 2
N-28.2	09/06/12	BOM, Sheet 3
N-28.3	09/06/12	BOM, Sheet 4

ADL0100 DROP AWAY LEAF



AVAILABLE OPENING ANGLES:
15°, 30°, 45°, 60°, 75°, 90°

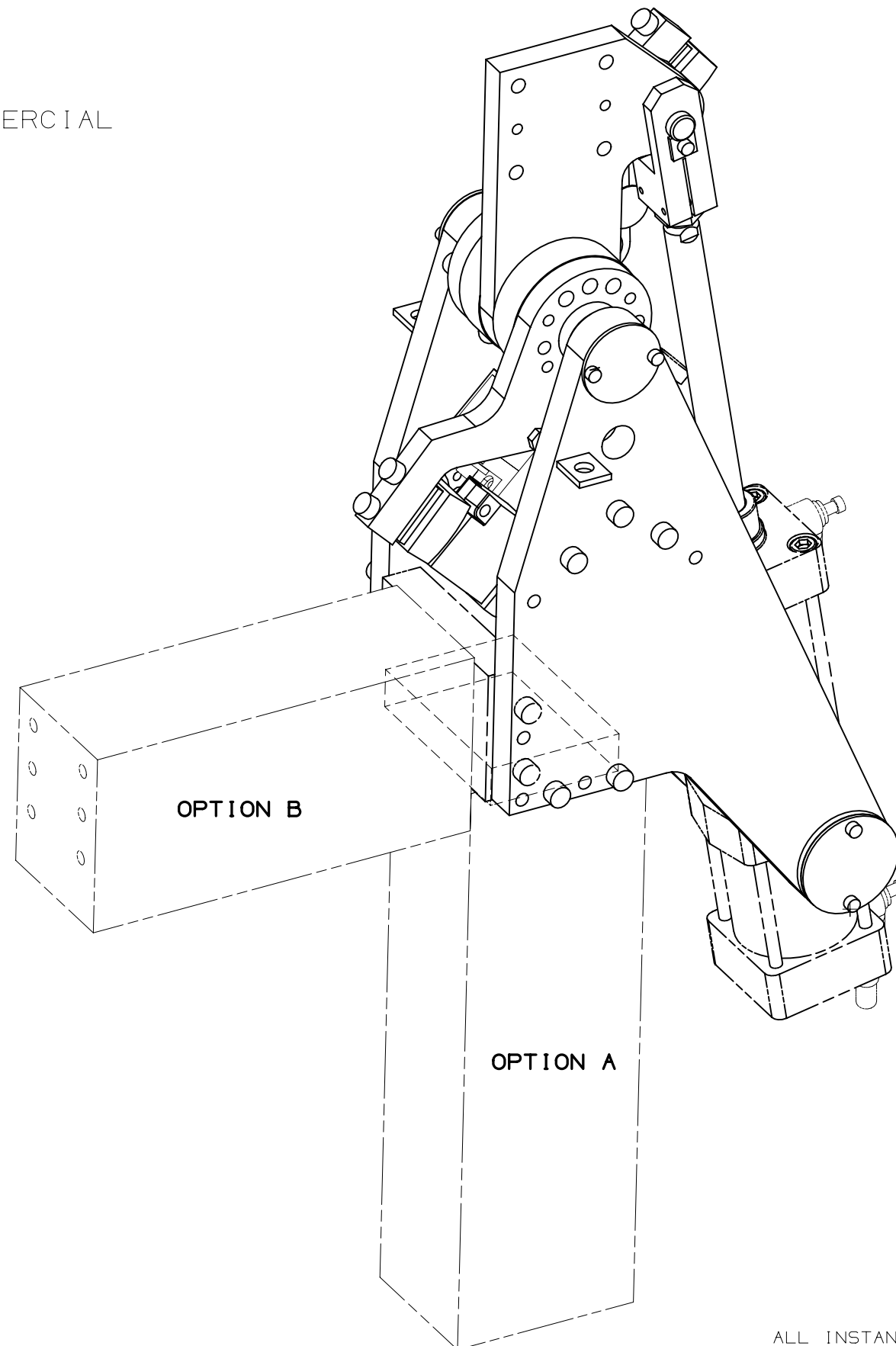
ADL0100 DROP AWAY LEAF



ADL0100 DROP AWAY LEAF

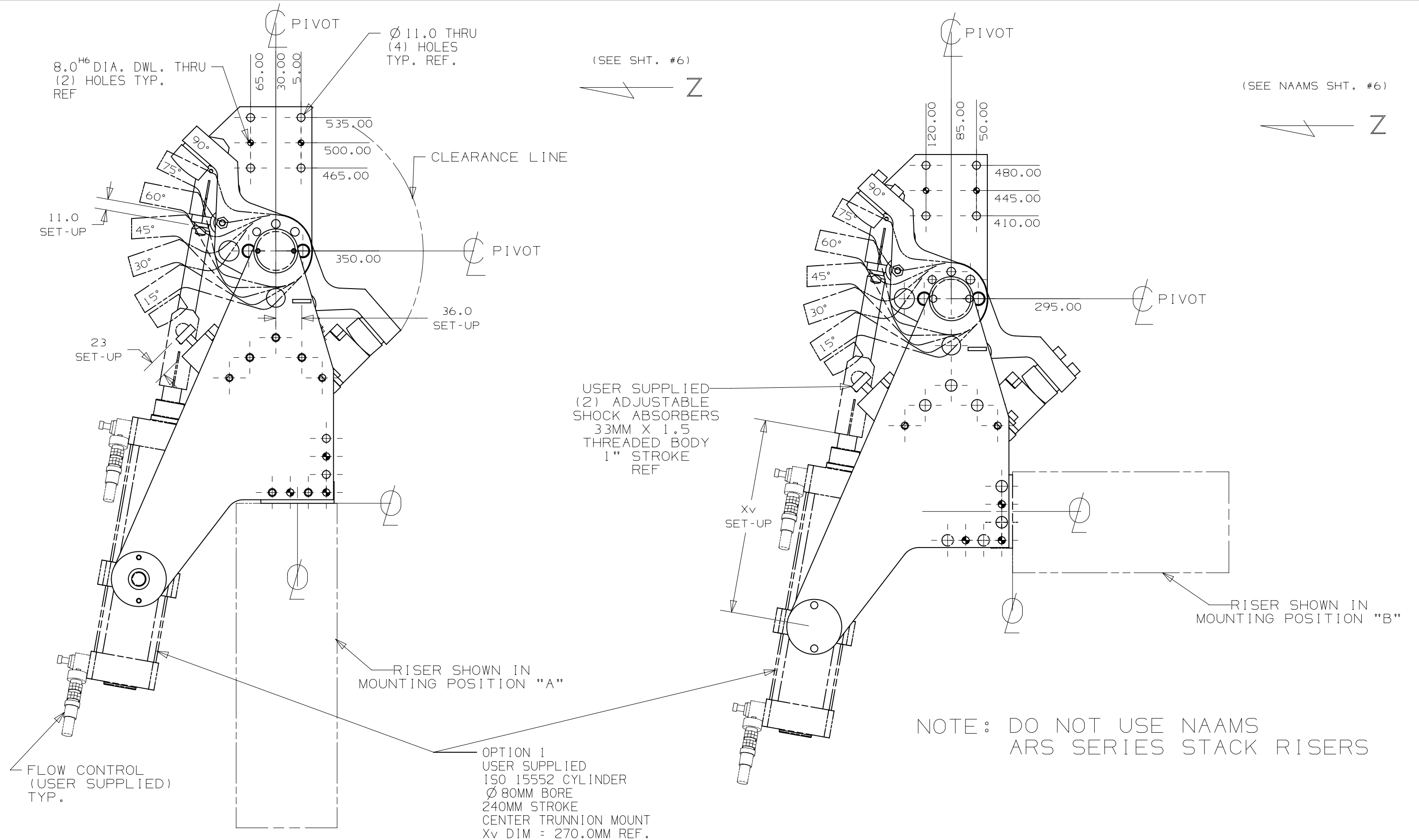
ASSEMBLY INCORPORATES SEVERAL COMMERCIAL COMPONENTS. USER IS RESPONSIBLE TO ENSURE ACTUAL COMMERCIAL COMPONENTS SELECTED BY THE USER MEET THE FIT, FORM, AND FUNCTION REQUIRED FOR THE APPLICATION

PIVOT MOTION	VERTICAL	HORIZONTAL
APPLIED LOAD	23 KG (50.7 LBS)	66 KG (145.5 LBS)
CENTER OF MASS FROM PIVOT	300 MM (11.8")	
AIR PRESSURE	4.5 - 5.5 BAR (65.27 - 79.77 PSI)	



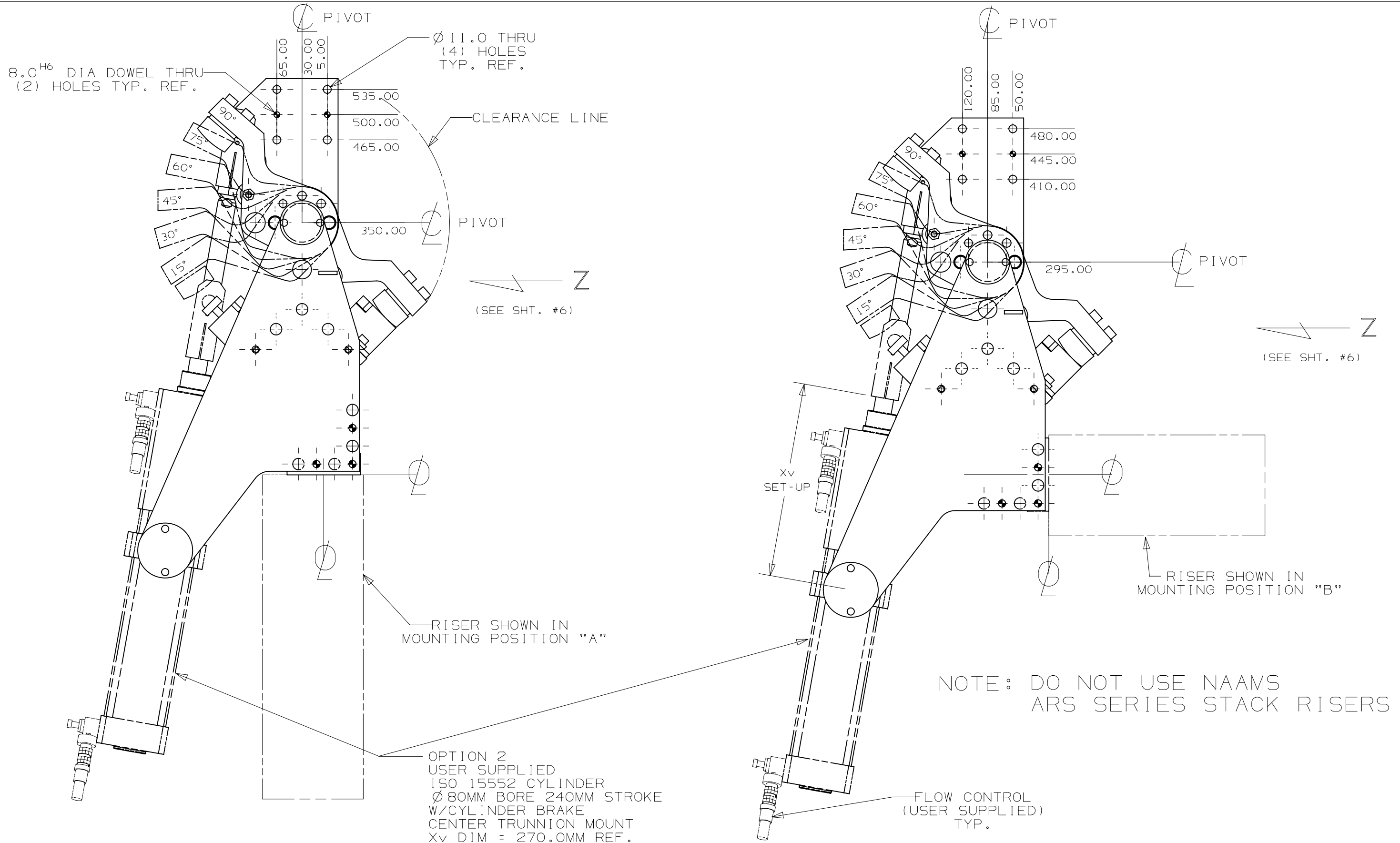
ALL INSTANCES

ADL0100 DROP AWAY LEAF



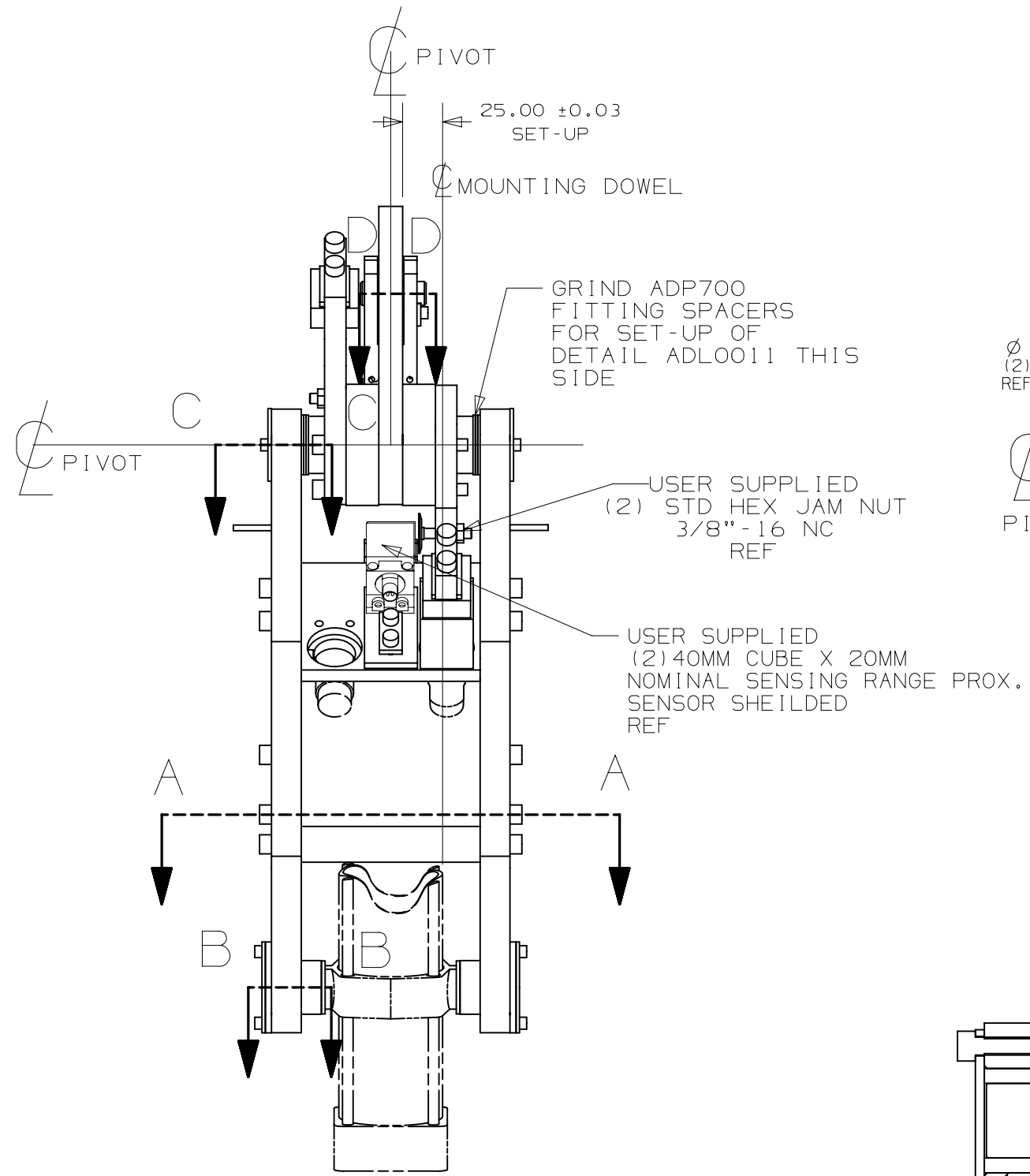
SHOWN WITH STANDARD 80MM BORE CYLINDER (NO ROD LOCK)

ADL0100 DROP AWAY LEAF



SHOWN WITH 80MM BORE CYLINDER WITH ROD LOCK

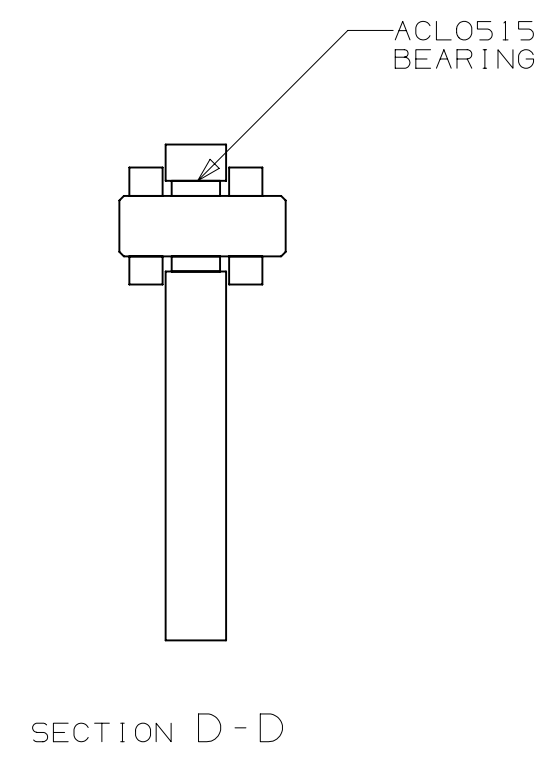
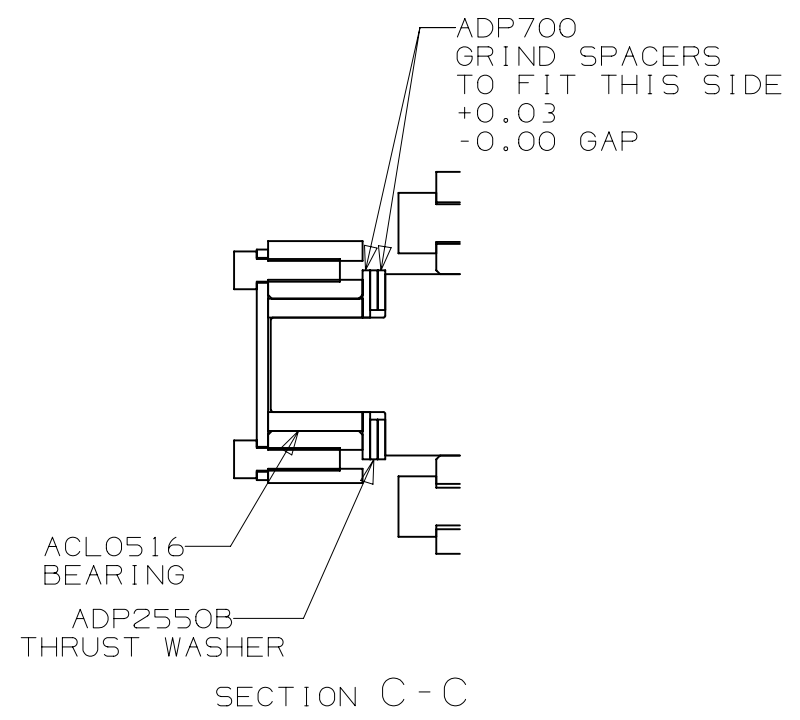
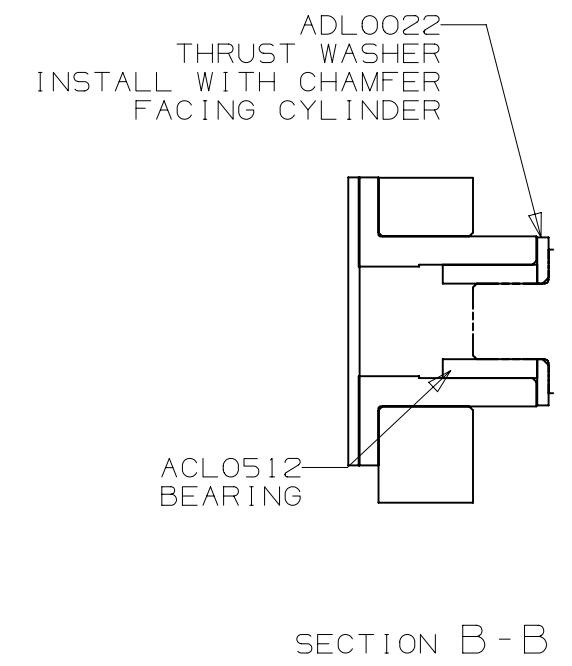
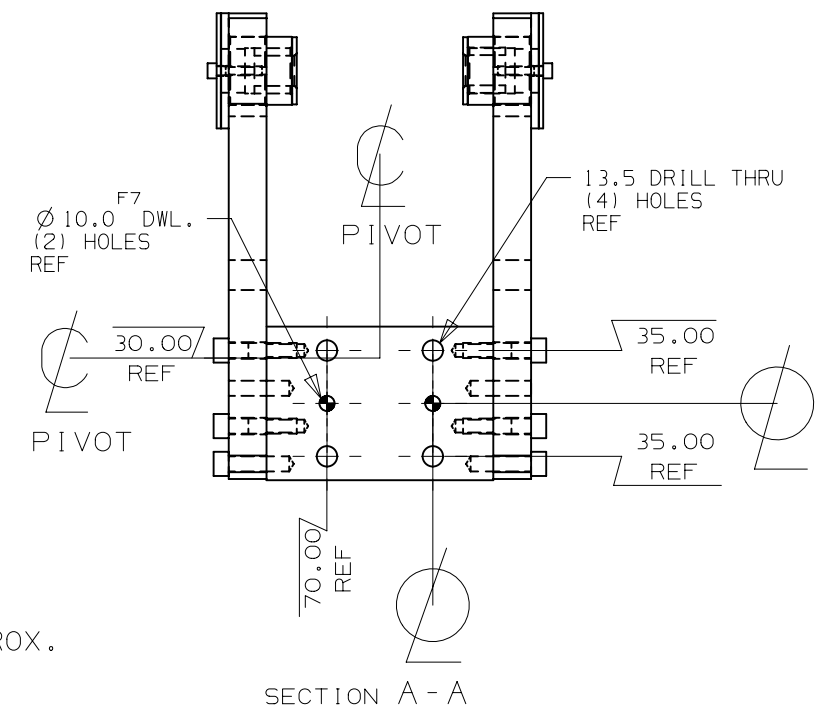
ADL0100 DROP AWAY LEAF



VIEW Z

(FROM PAGE #4 & #5)

COMMON VIEW
WITH AND WITHOUT
CYLINDER ROD LOCK



ADL0001 ANGLE BRACKET

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

NOTE:

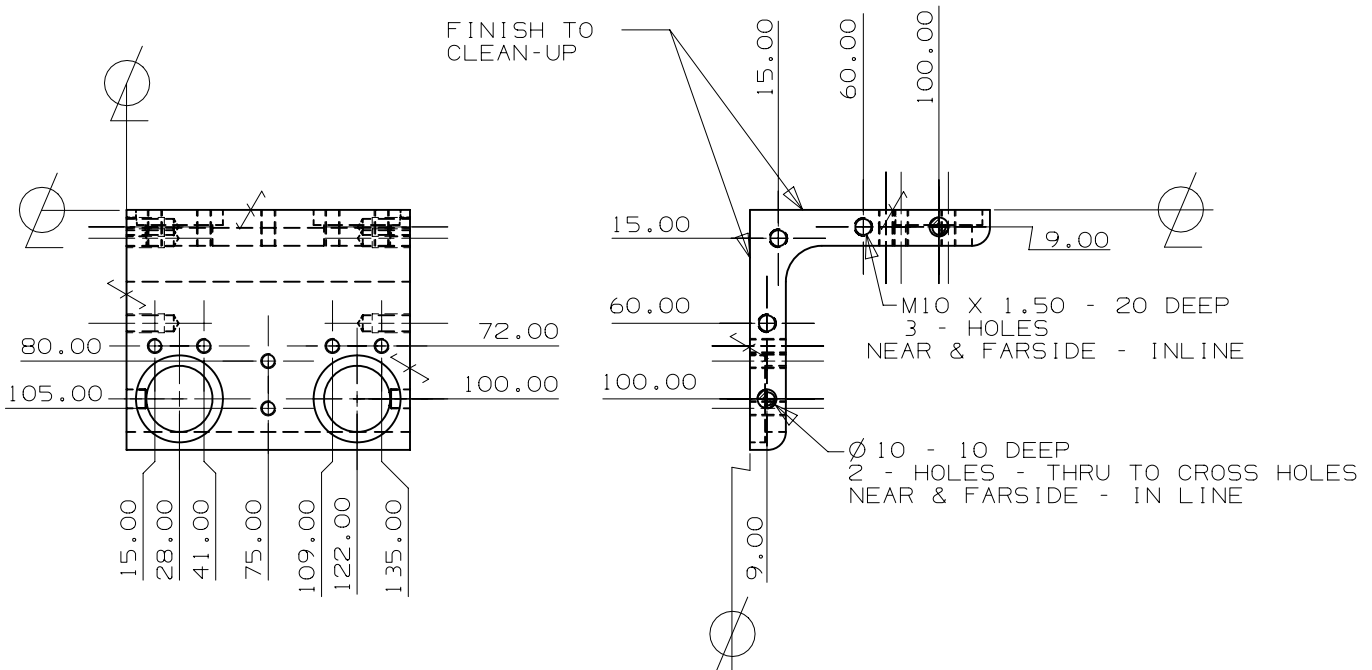
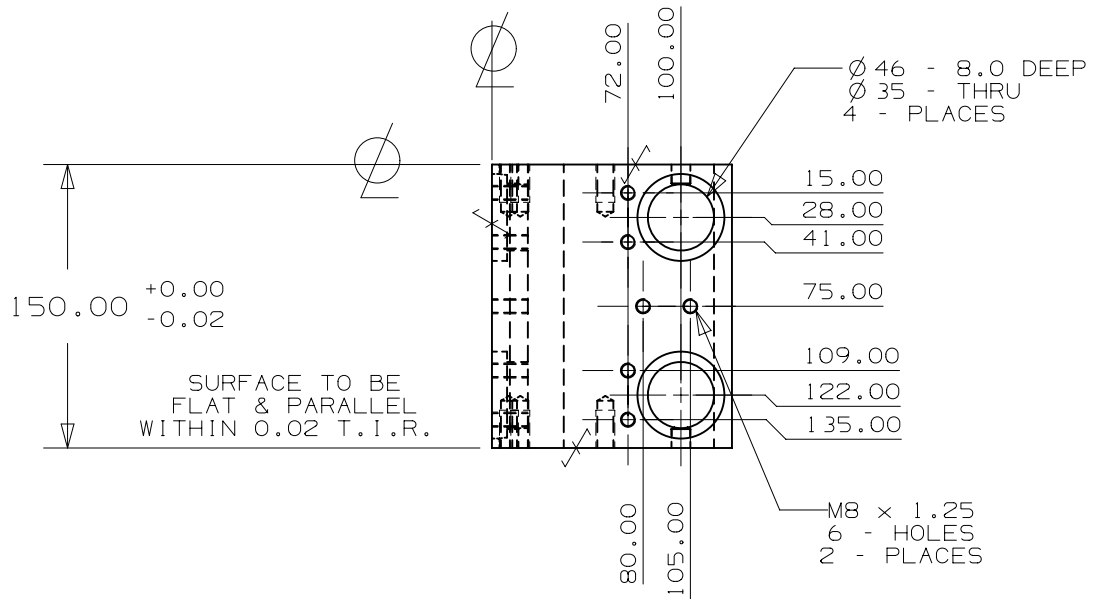
UNLESS OTHERWISE SPECIFIED:
 MAXIMUM ALLOWABLE ROUGHNESS OF ALL:
 1 PLACE FINISH DIMENSIONS TO BE 6 MICRONS
 2 PLACE FINISH DIMENSIONS TO BE 3 MICRONS
 3 PLACE FINISH DIMENSIONS TO BE 1.6 MICRONS

EXCEPT AS NOTED TOLERANCES SHALL BE:
 1 PLACE MACHINING ± 0.3
 1 PLACE FABRICATION ± 1.5
 2 PLACE ± 0.08 BETWEEN MACHINED SURFACES
 ± 0.03 BETWEEN SINGLE DOWEL AND HEEL SURFACE
 ± 0.03 BETWEEN DOWELS IN THE SAME PLANE
 ± 0.10 BETWEEN DOWELS IN DIFFERENT PLANES
 ± 0.13 TO SCREW HOLES, NON ACCUMULATIVE

DOWEL HOLE TOLERANCES
 FOR PRESS FIT USE H6
 FOR SLIP FIT USE F7
 DOWEL TOLERANCE
 m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: STL ANGLE
 5" x 5" x 3/4" x 156mm
 APPROX wt. 4.37kg



* NOTE: ALL DIM'S. ARE METRIC
 UNLESS OTHERWISE NOTED.

ADL0003 MOUNTING PLATE

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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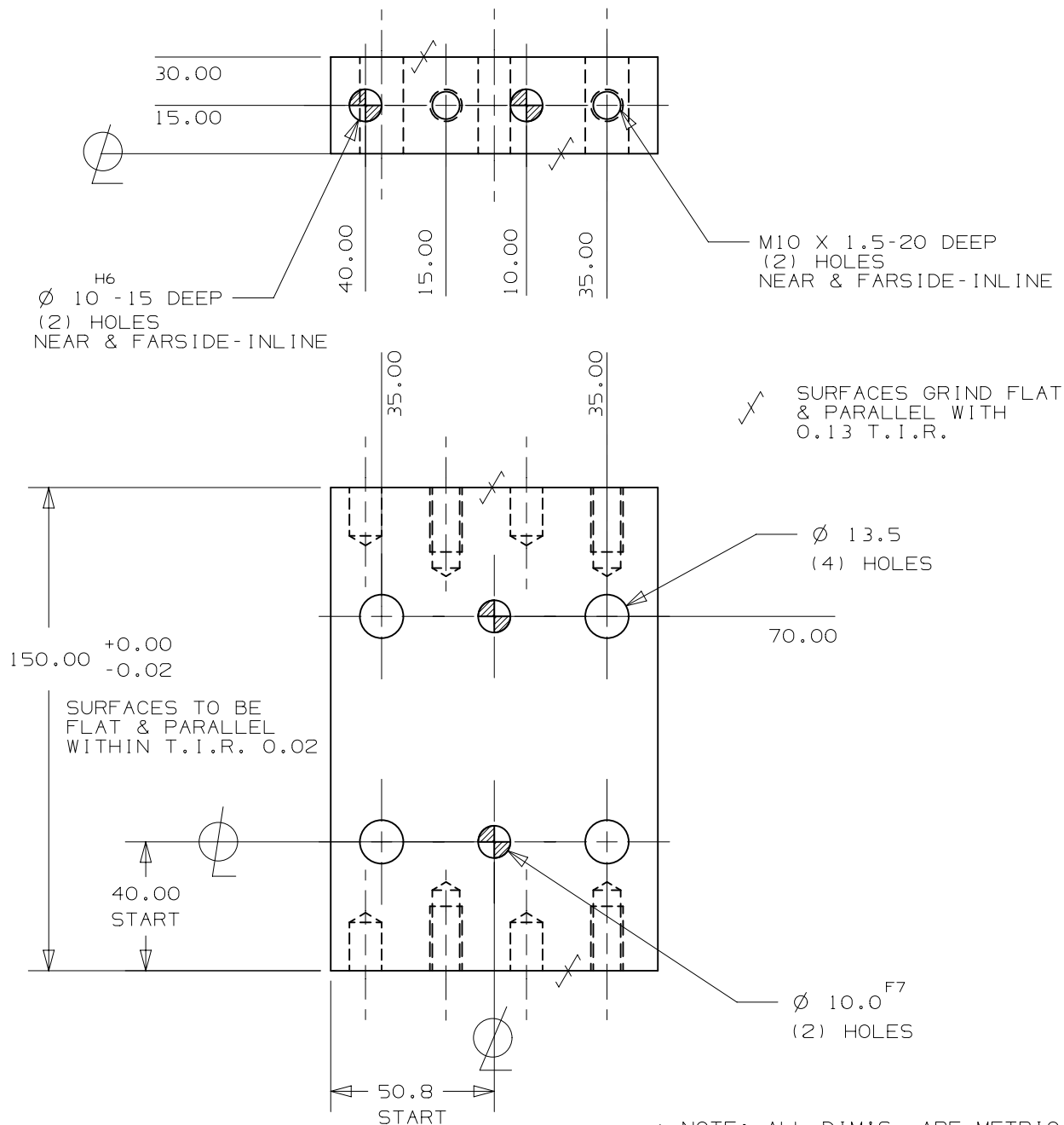
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- ± 0.13 TO SCREW HOLES, NON ACCUMULATIVE

DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE1020 HRS
1-1/2" x 4" x 156mm
APPROX wt. 3.35kg



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0005 ARM

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

NOTE:

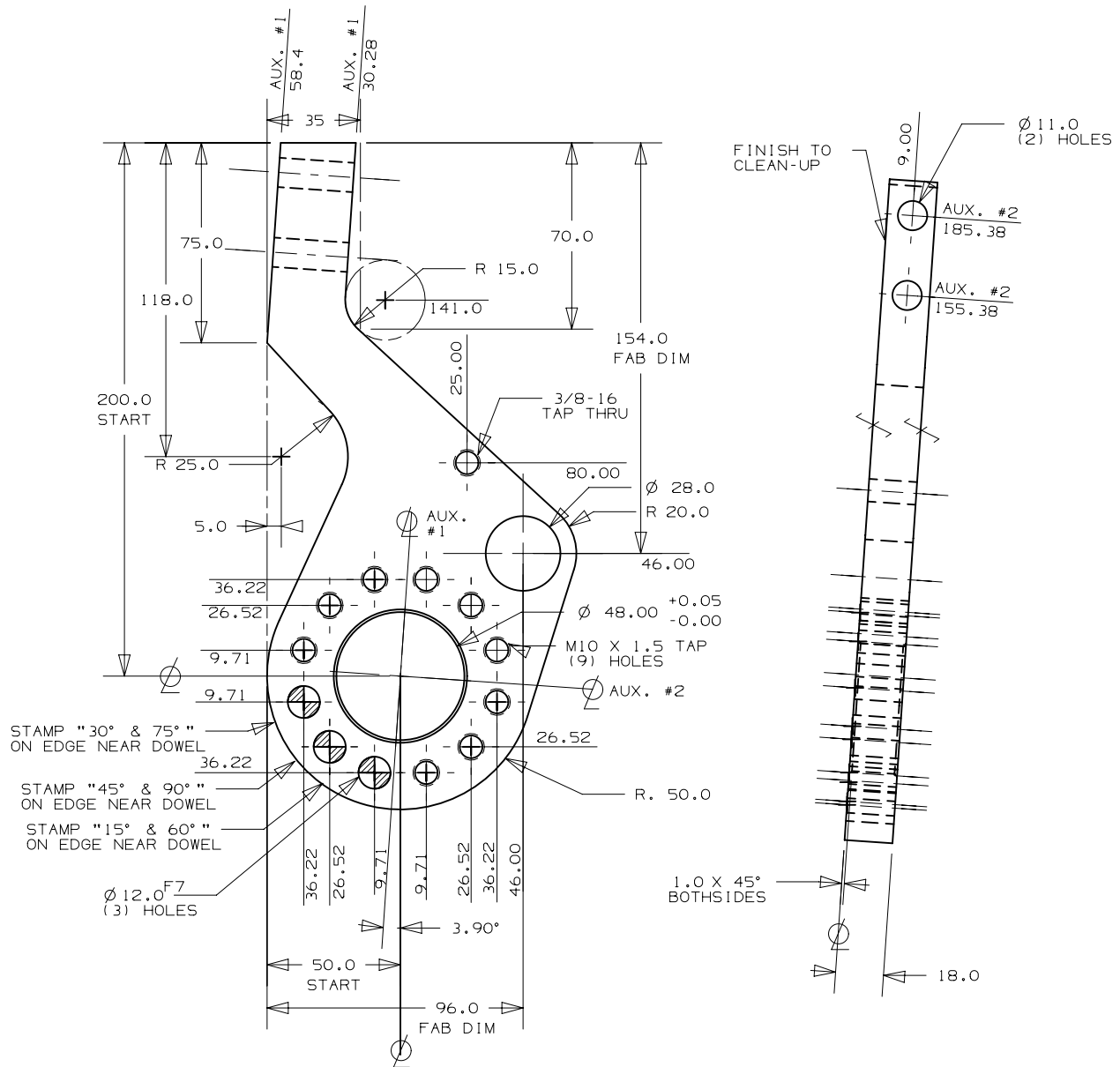
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 ± 0.13 TO SCREW HOLES, NON ACCUMULATIVE

DOWEL HOLE TOLERANCES
 FOR PRESS FIT USE H6
 FOR SLIP FIT USE F7

DOWEL TOLERANCE
 m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: ASTM A36
 3/4" x 5" x 250mm
 APPROX wt. 1.80kg



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0006 PLATE

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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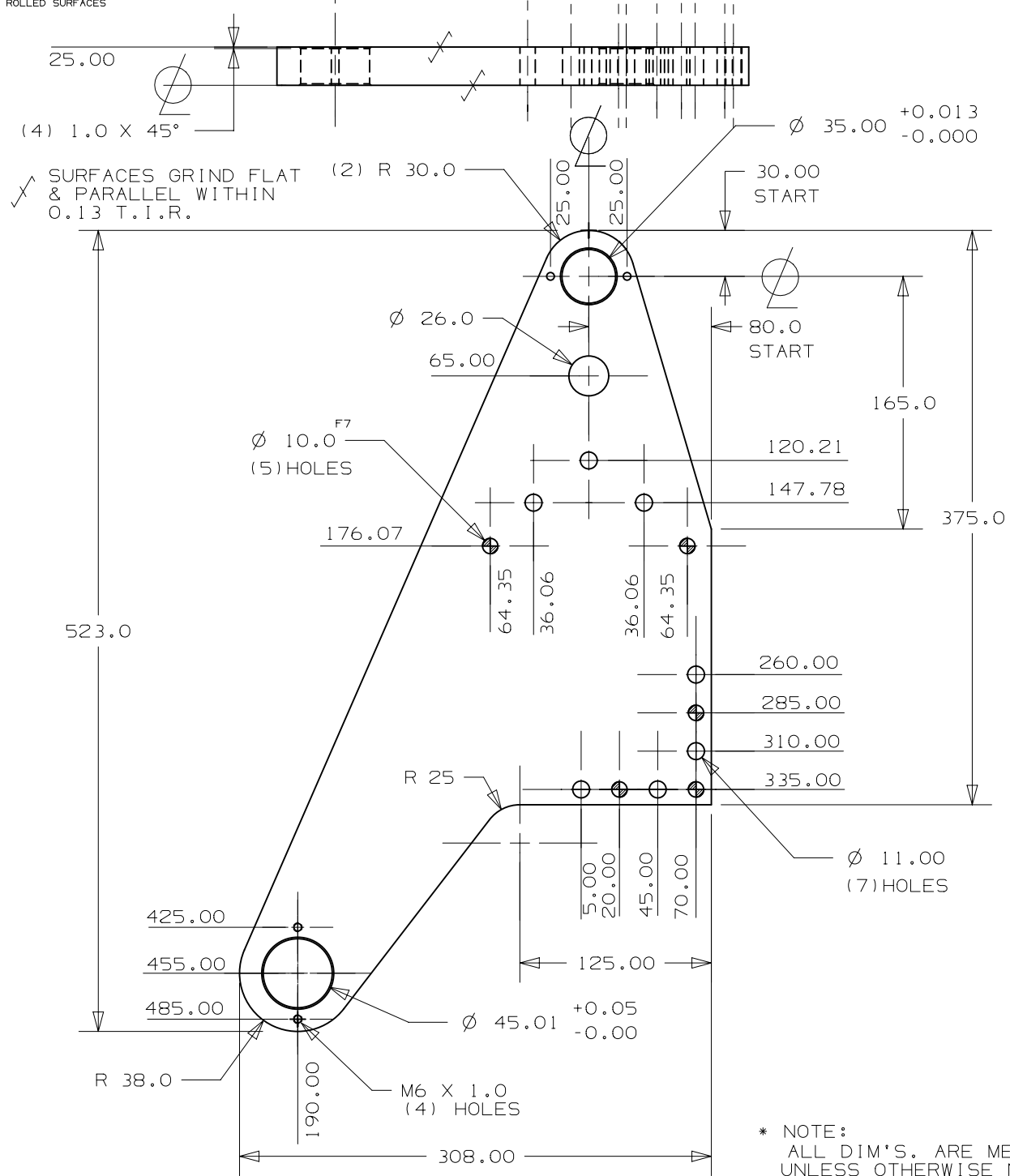
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: ASTM A36
1-1/4" x 308mm x 523mm
APPROX wt. 14.18kg



* NOTE:
ALL DIM'S. ARE METRIC
UNLESS OTHERWISE NOTED.

ADL0007 LOCK KEEPER

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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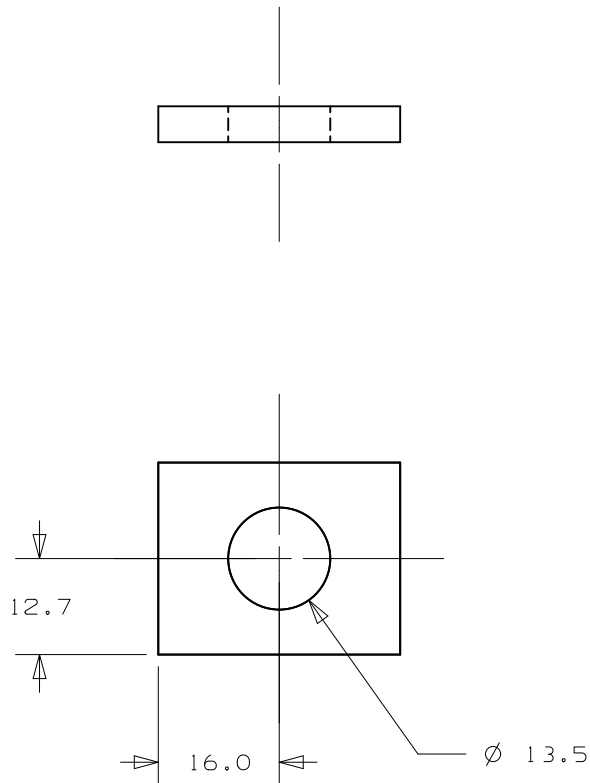
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1020 HRS
3/16" x 1" x 32mm
APPROX wt. 0.03kg



* NOTE: ALL DIM'S. ARE METRIC
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ADL0008 STOP BLOCK

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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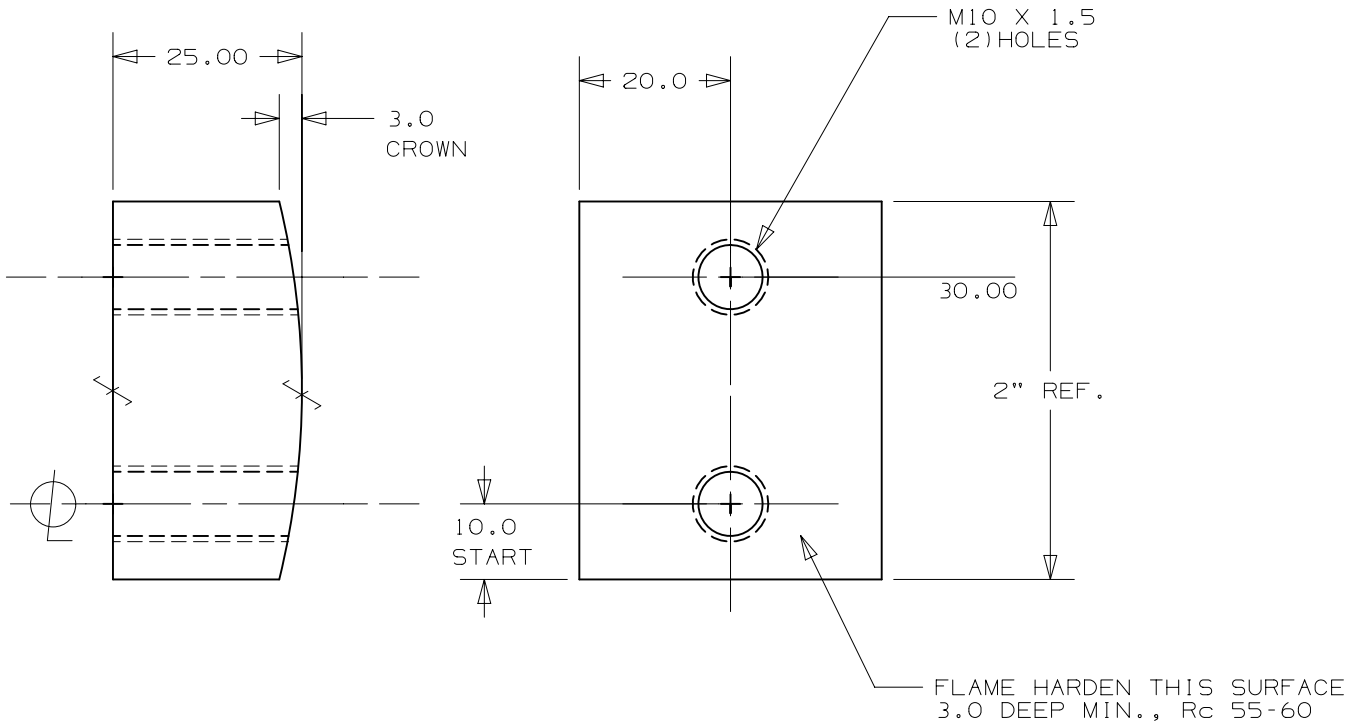
DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1060
1-1/4" x 2" x 40mm
APPROX wt. 0.35kg

STOP BLOCK
MATERIAL: SAE 1060
STK: 1 1/4" X 2" X 40MM



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0009 TRUNNION OFFSET

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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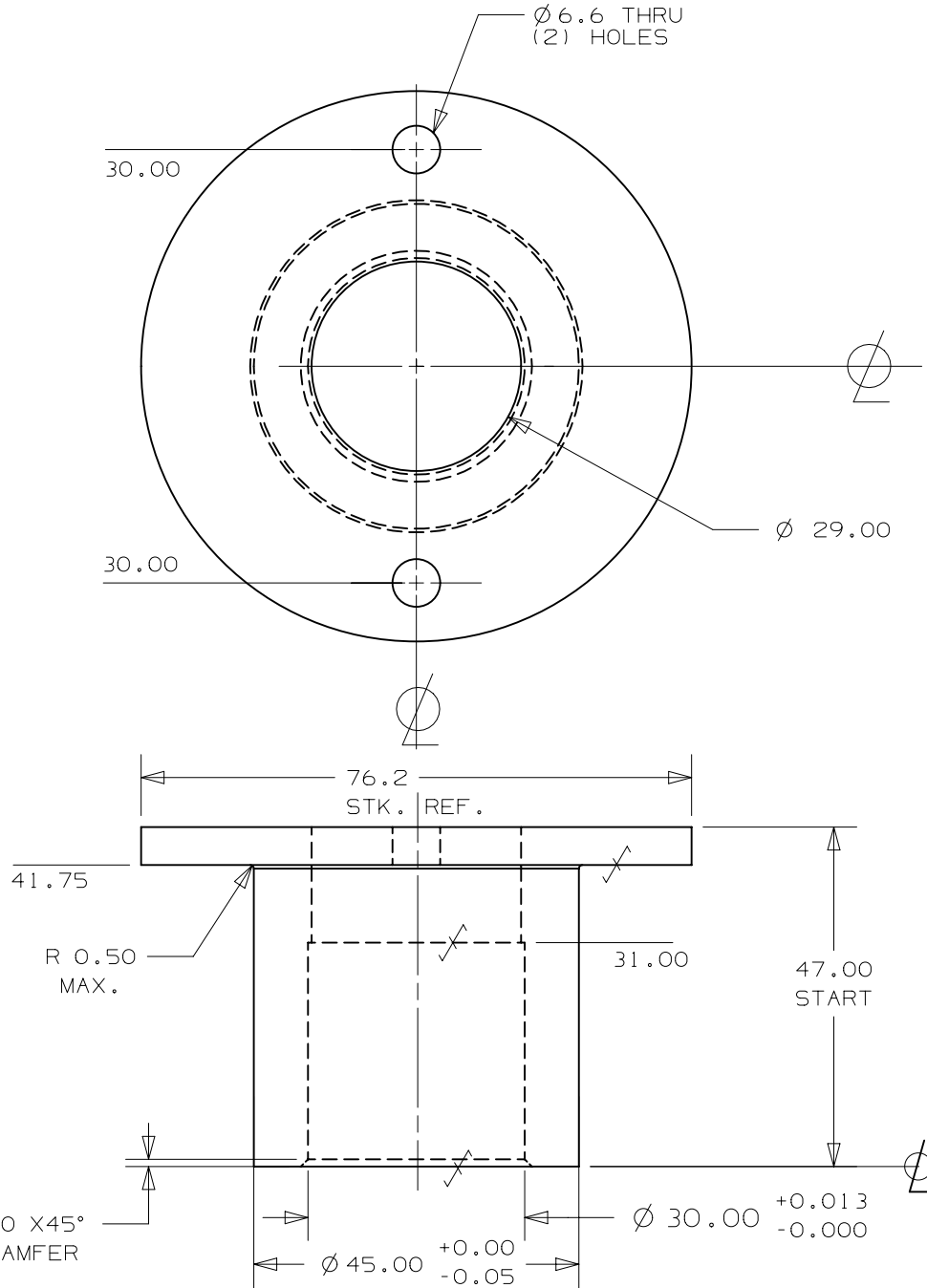
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1020 HRS
3" x 50mm
APPROX wt. 0.45kg



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0011 PIVOT ARM

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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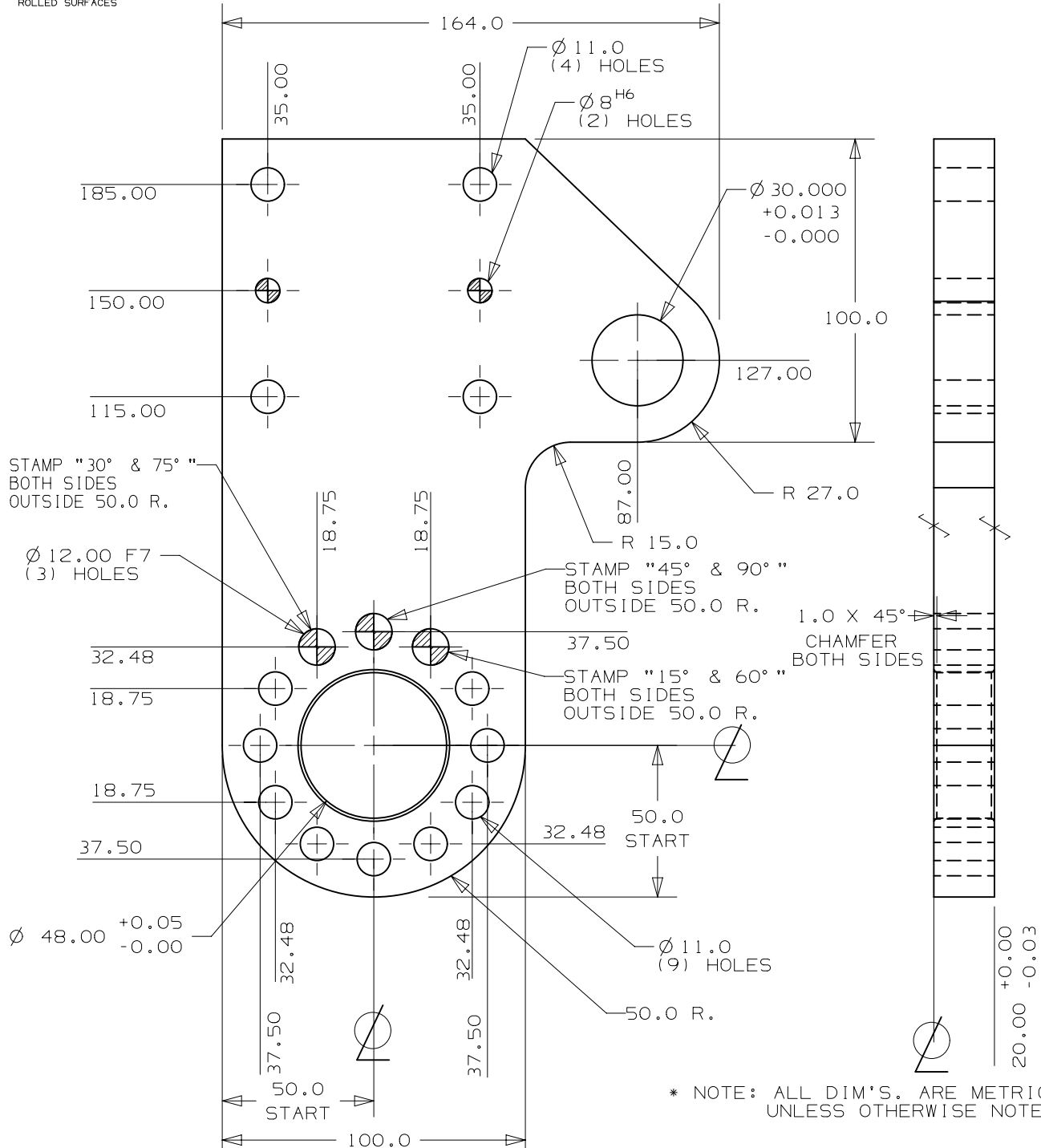
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: ASTM A36
1" x 7" x 250mm
APPROX wt. 3.76kg



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0012 ARM

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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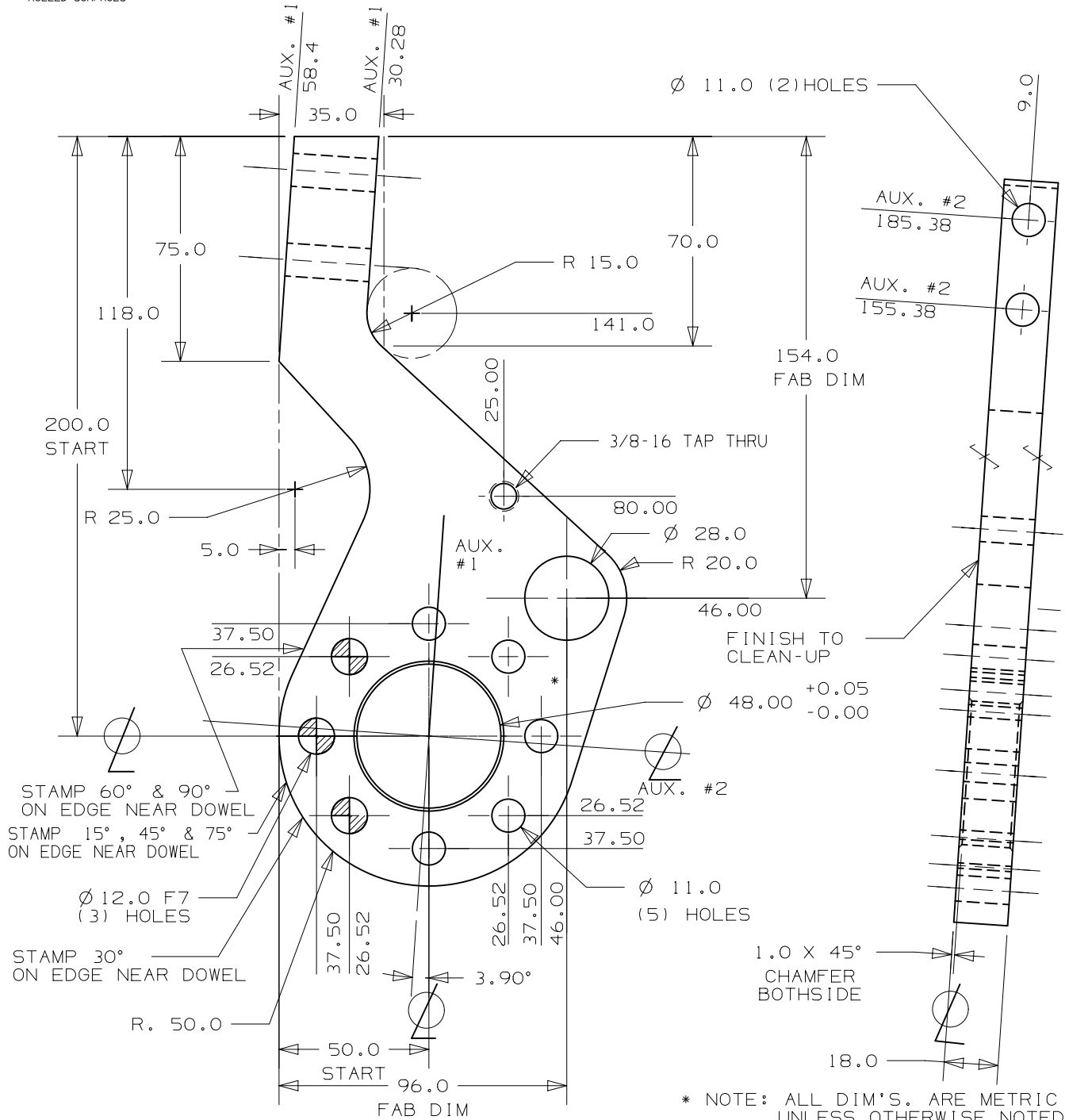
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: ASTM A36
3/4" x 5" x 250mm
APPROX wt. 1.80kg



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0013 COVER

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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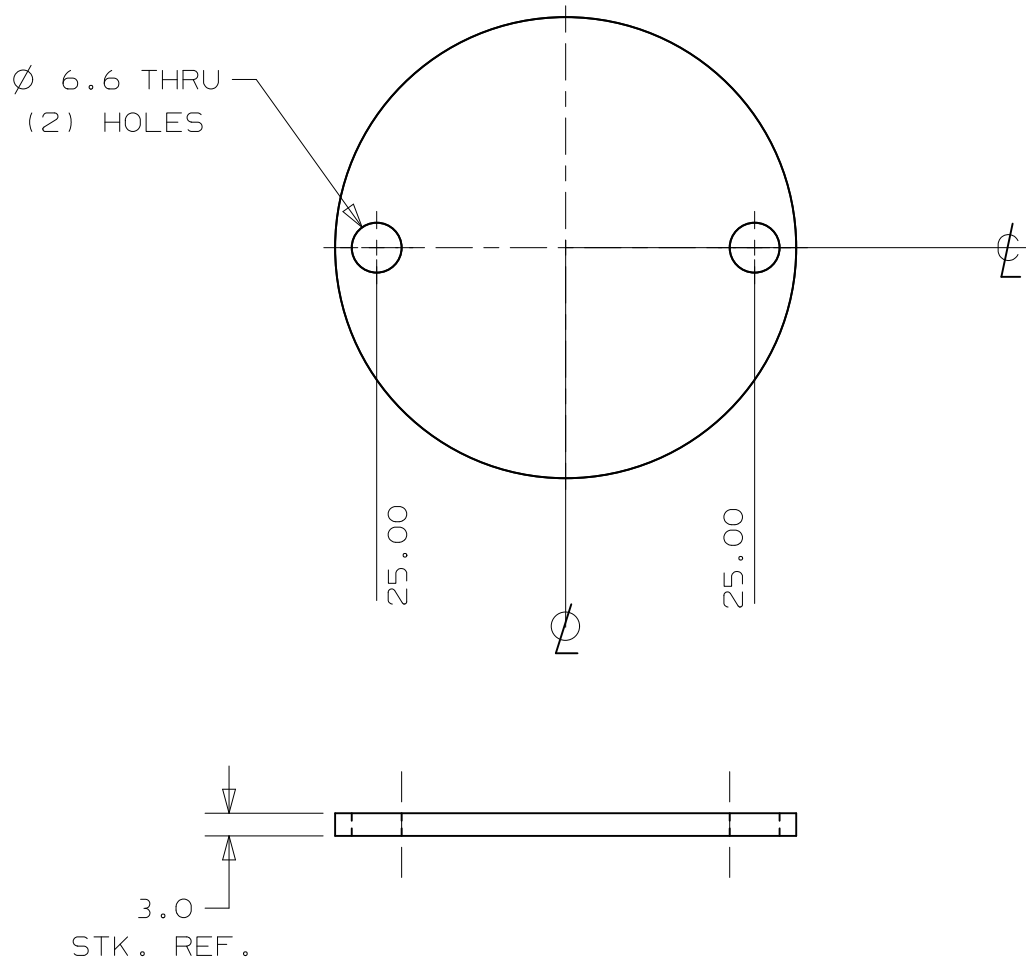
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1020 HRS
2-3/8" DIA x 3mm
APPROX wt. 0.06kg



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ADL0014 SHOCK BLOCK

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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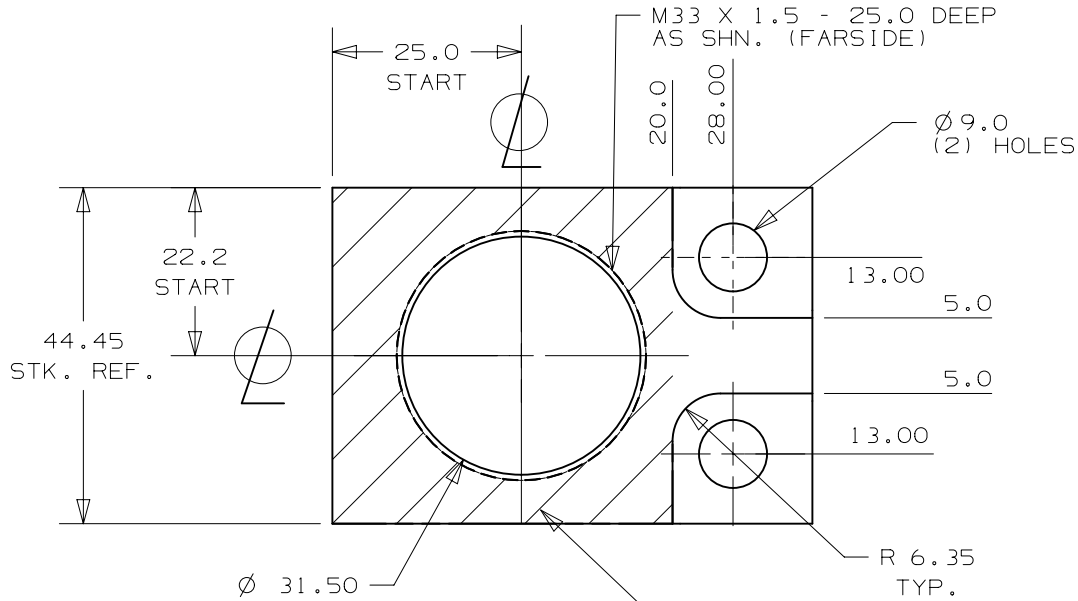
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

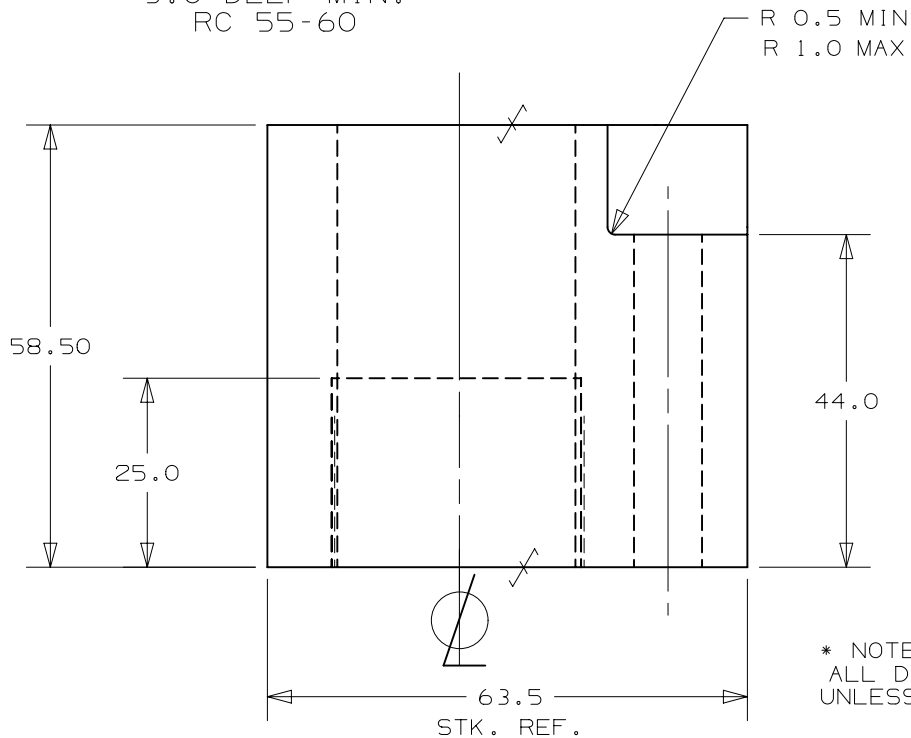
DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1060 HRS
1-3/4" x 2-1/2" x 65mm
APPROX wt. 0.82kg



HARDEN CROSS-HATCHED SURFACE
3.0 DEEP MIN.
RC 55-60



* NOTE:
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ADL0016 PIVOT HUB

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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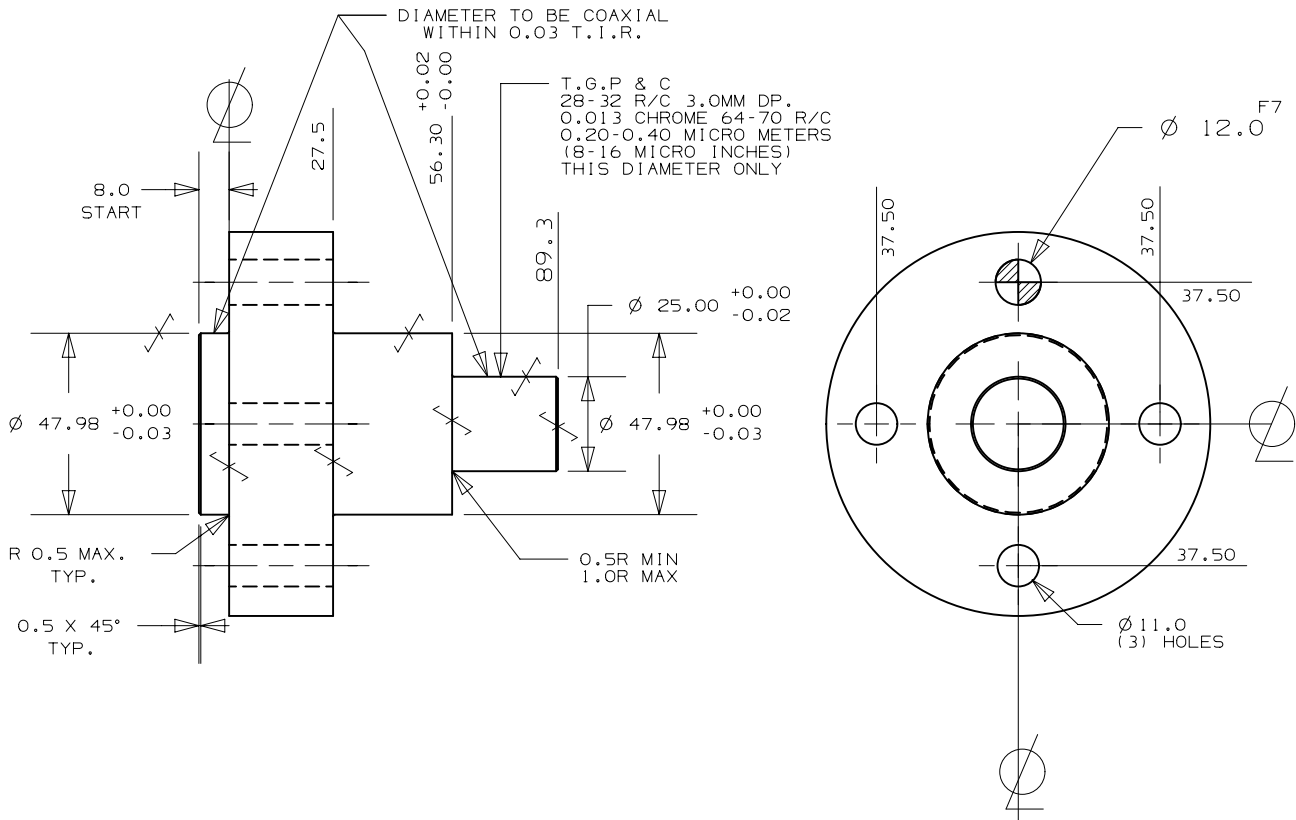
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DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 4140 HRS
4" DIA x 100.0mm
APPROX wt. 2.30kg



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ADL0018 SWITCH MTG BRKT

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

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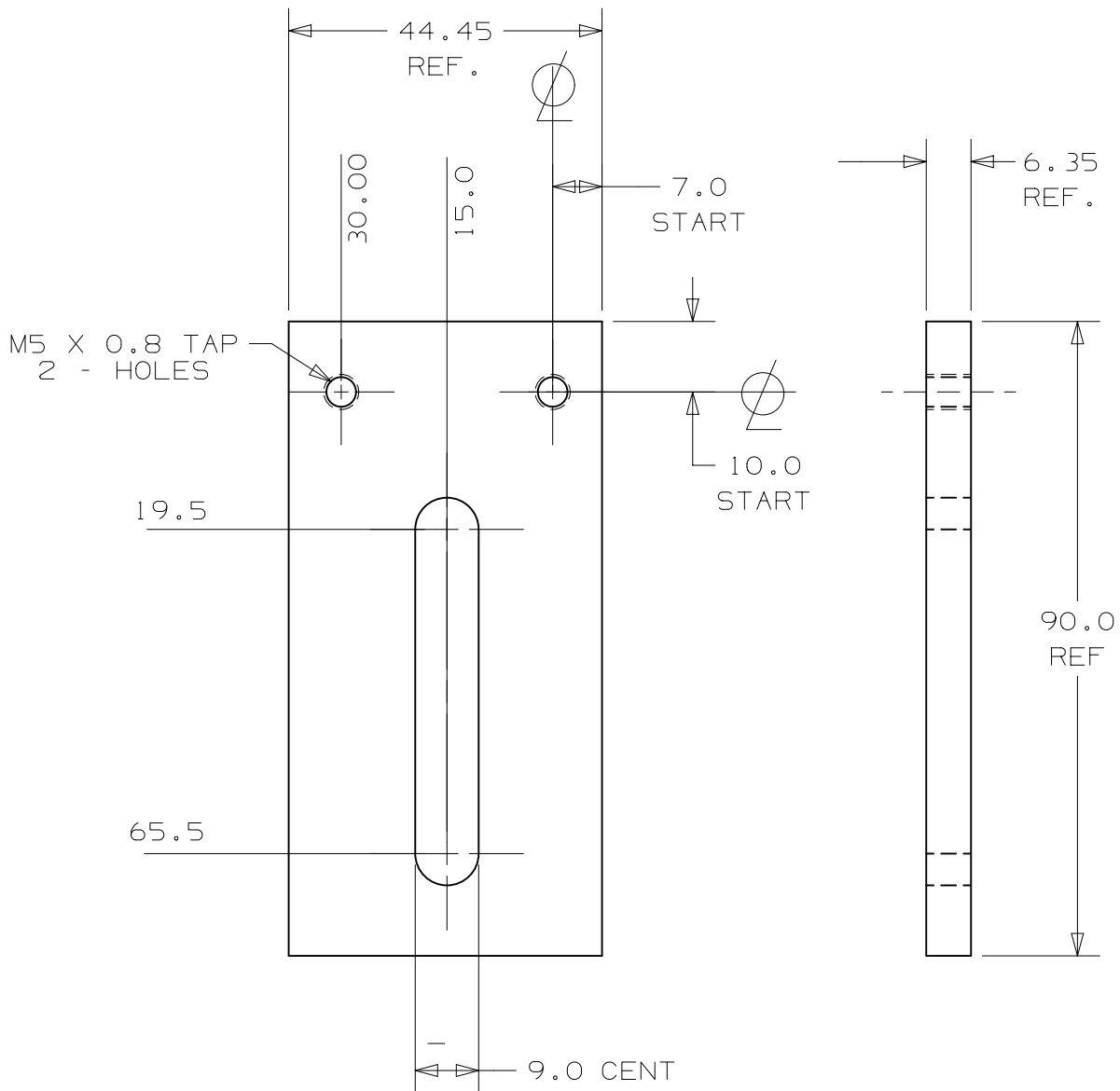
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DOWEL HOLE TOLERANCES
 FOR PRESS FIT USE H6
 FOR SLIP FIT USE F7

DOWEL TOLERANCE
 m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1020 HRS
 1/4" x 1-3/4" x 90mm
 APPROX wt. 0.20kg



* NOTE: ALL DIM'S. ARE METRIC UNLESS OTHERWISE NOTED.

ADL0020 KEEPER

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

NOTE:

UNLESS OTHERWISE SPECIFIED:

MAXIMUM ALLOWABLE ROUGHNESS OF ALL:

- 1 PLACE FINISH DIMENSIONS TO BE 6 MICRONS
- 2 PLACE FINISH DIMENSIONS TO BE 3 MICRONS
- 3 PLACE FINISH DIMENSIONS TO BE 1.6 MICRONS

EXCEPT AS NOTED TOLERANCES SHALL BE:

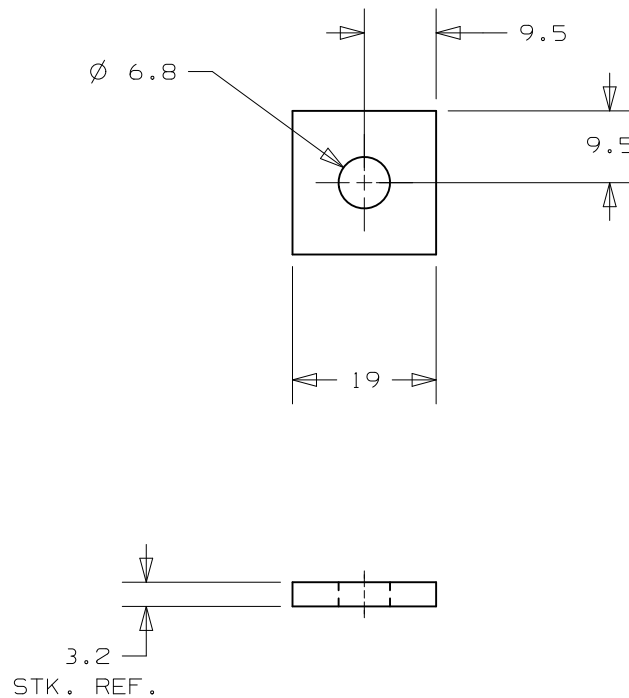
- 1 PLACE MACHINING ± 0.3
- 1 PLACE FABRICATION ± 1.5
- 2 PLACE
 - ± 0.08 BETWEEN MACHINED SURFACES
 - ± 0.03 BETWEEN SINGLE DOWEL AND HEEL SURFACE
 - ± 0.03 BETWEEN DOWELS IN THE SAME PLANE
 - ± 0.10 BETWEEN DOWELS IN DIFFERENT PLANES
 - ± 0.13 TO SCREW HOLES, NON ACCUMULATIVE

DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1018 CRS
1/8" x 3/4" x 19mm
APPROX wt. 0.01kg



* NOTE: ALL DIM'S. ARE METRIC
UNLESS OTHERWISE NOTED.

ADL0021 COVER

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

NOTE:

UNLESS OTHERWISE SPECIFIED:

MAXIMUM ALLOWABLE ROUGHNESS OF ALL:

- 1 PLACE FINISH DIMENSIONS TO BE 6 MICRONS
- 2 PLACE FINISH DIMENSIONS TO BE 3 MICRONS
- 3 PLACE FINISH DIMENSIONS TO BE 1.6 MICRONS

EXCEPT AS NOTED TOLERANCES SHALL BE:

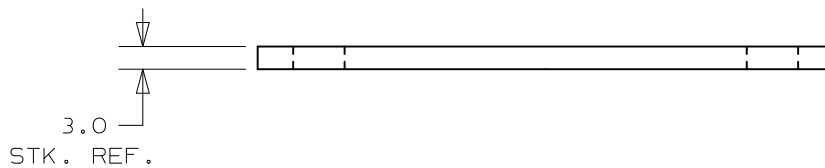
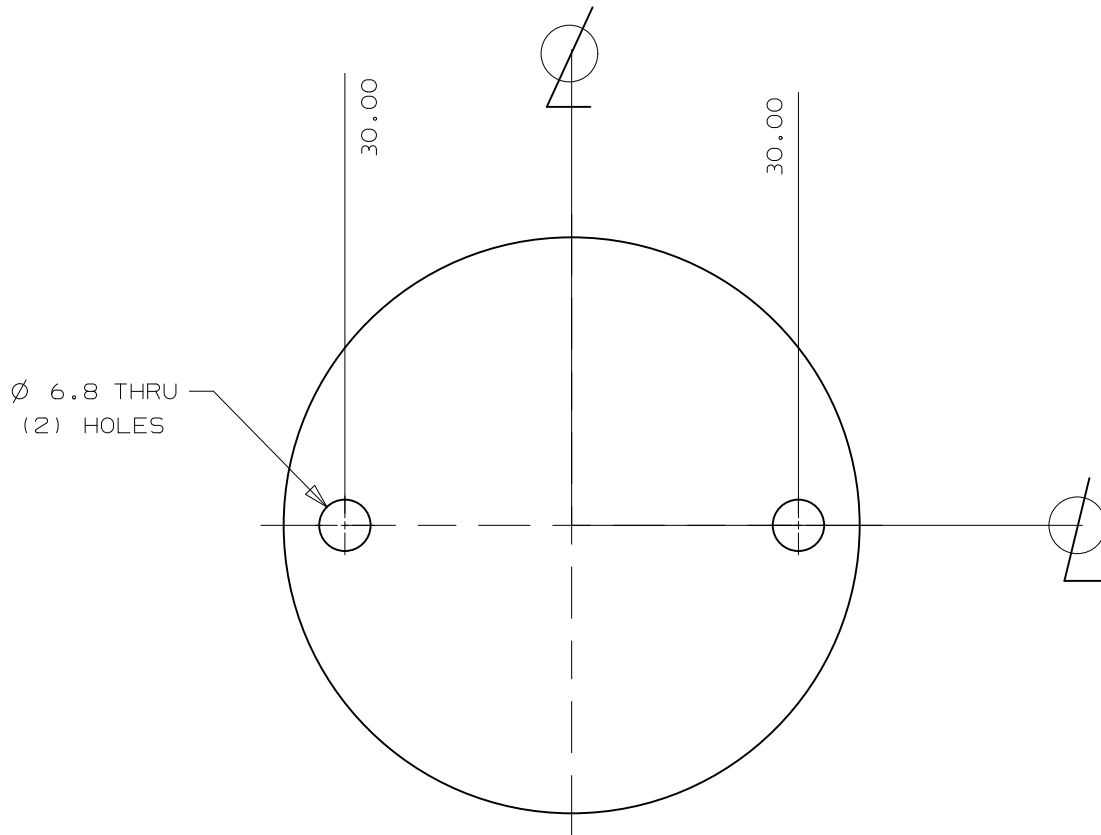
- 1 PLACE MACHINING ± 0.3
- 1 PLACE FABRICATION ± 1.5
- 2 PLACE
 - ± 0.08 BETWEEN MACHINED SURFACES
 - ± 0.03 BETWEEN SINGLE DOWEL AND HEEL SURFACE
 - ± 0.03 BETWEEN DOWELS IN THE SAME PLANE
 - ± 0.10 BETWEEN DOWELS IN DIFFERENT PLANES
 - ± 0.13 TO SCREW HOLES, NON ACCUMULATIVE

DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES

STK: SAE 1020 HRS
3" DIA x 3.0mm
APPROX wt. 0.10kg



* NOTE: ALL DIM'S. ARE METRIC
UNLESS OTHERWISE NOTED.

ADL0022 THRUST WASHER

GLOBAL STANDARD COMPONENTS



09/06/12

METRIC DETAIL TOLERANCES

NOTE:

UNLESS OTHERWISE SPECIFIED:

MAXIMUM ALLOWABLE ROUGHNESS OF ALL:

- 1 PLACE FINISH DIMENSIONS TO BE 6 MICRONS
- 2 PLACE FINISH DIMENSIONS TO BE 3 MICRONS
- 3 PLACE FINISH DIMENSIONS TO BE 1.6 MICRONS

EXCEPT AS NOTED TOLERANCES SHALL BE:

- 1 PLACE MACHINING ± 0.3
- 2 PLACE FABRICATION ± 1.5
- 3 PLACE
 - ± 0.08 BETWEEN MACHINED SURFACES
 - ± 0.03 BETWEEN SINGLE DOWEL AND HEEL SURFACE
 - ± 0.03 BETWEEN DOWELS IN THE SAME PLANE
 - ± 0.10 BETWEEN DOWELS IN DIFFERENT PLANES
 - ± 0.13 TO SCREW HOLES, NON ACCUMULATIVE

DOWEL HOLE TOLERANCES
FOR PRESS FIT USE H6
FOR SLIP FIT USE F7

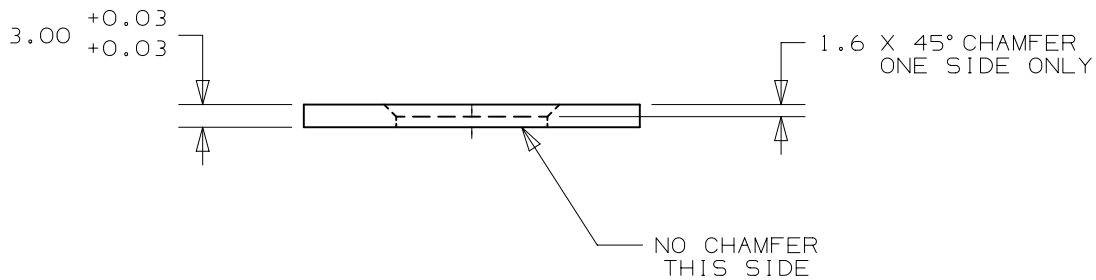
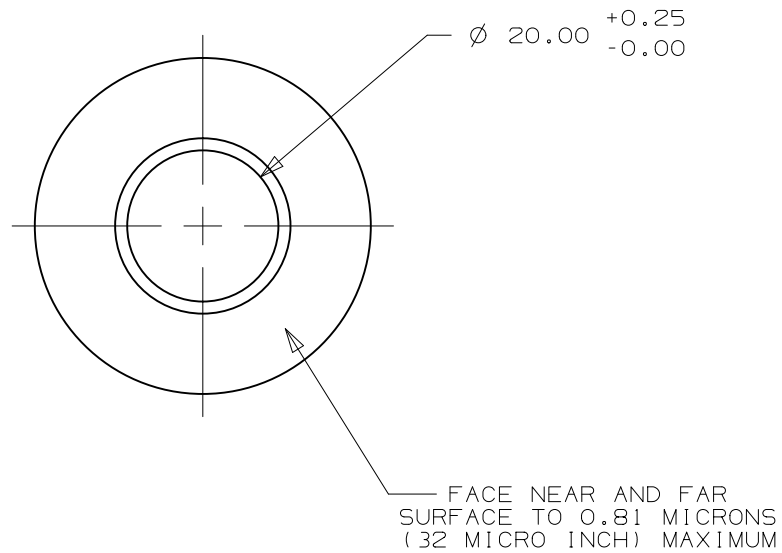
DOWEL TOLERANCE
m6

ALL MACHINING SURFACES MUST BE FINISHED EXCEPT FOR COLD DRAWN OR COLD ROLLED SURFACES


STK: CDA93200/SAE 660 BRONZE


1-3/4" DIA x 4.0mm


APPROX wt. 0.03kg



* NOTE: ALL DIM'S. ARE METRIC
UNLESS OTHERWISE NOTED.

DESCRIPTION (FILL OUT ON SHEET ONE ONLY)										UNIT B.O.M.		TOOL NO.				(SHOWN)		BOM PAGE				
DROP AWAY LEAF ASSEMBLY - 80MM BORE																(OPPOSITE)		1 OF 4				
CUSTOMER NAAMS			PROGRAM			DESIGN SOURCE NAAMS			BUILD SOURCE			UNIT NO. ADL100				OPPOSITE UNIT		SHOWN UNIT		SOURCE	DATE RELEASED BY	SERVICE
CUSTOMER DETAIL NO.	SUPPLIER DETAIL NO.	SUB-DETAIL	REVISION LEVEL	SHN. ON L/O SHT.	NAME	MATERIAL	SPECIFICATIONS AND/OR				OPP.	SHN.	OPP.	SHN.	FAB	FINAL						
							<input type="checkbox"/> ONE MAKES TWO <input type="checkbox"/> CUT TO LAYOUT															
ASP350				2	SPACER	STD	NAAMS					2		2	P							
ASA9000				2	SWITCH ADAPTER	STD	NAAMS					2		2	P							
					BRACKET PLATE																	
ACL0505				2	CLEVIS PIN	STD	NAAMS					1		1	M							
ACL0512				6	BEARING	STD	NAAMS					2		2	P							
ACL0515				6	BEARING	STD	NAAMS 20 ID X 30 OD X 20 LG					1		1	P							
ACL0516				6	BEARING	STD	NAAMS 25 ID X 35 OD X 25 LG					2		2	P							
ADP2550B				6	THRUST WASHER	STD	NAAMS					2		2	P							
ADP700				1	THRUST WASHER	S.S.	NAAMS 29 ID X 50 OD X 2MM THK					4		4	P							
ADL0001				1	ANGLE BRACKET	STL. ANGLE	5" X 5" X 3/4" X 156MM					1		1	M							
ADL0003				1	MOUNTING PLATE	1020 HRS	1 1/2" X 4" X 156MM					1		1	M							
CHG LTR	DATE	REVISIONS / REASONS FOR					PROJECT MGR. MR					DESIGN SUPV. REM										
							SOURCE LEGEND					HI-SPOT										
							M - MAKE ITEM P - PURCHASE ITEM APPROVAL REQUIRED FOR SUBSTITUTION M/P - MAKE ITEM CONTAINING PURCHASE ITEM(S) F - FURNISHED BY CUSTOMER NC - NUMERICAL CONTROLLED MACHINING					CHECKER CB										
												DESIGNER REM										
																						

DESCRIPTION (FILL OUT ON SHEET ONE ONLY)										UNIT B.O.M.		TOOL NO.				(SHOWN)		BOM PAGE				
DROP AWAY LEAF ASSEMBLY - 80MM BORE																(OPPOSITE)		2 OF 4				
CUSTOMER NAAMS			PROGRAM			DESIGN SOURCE NAAMS			BUILD SOURCE			UNIT NO. ADL100				OPPOSITE UNIT		SHOWN UNIT		SOURCE	DATE RELEASED BY	SERVICE
CUSTOMER DETAIL NO.	SUPPLIER DETAIL NO.	SUB-DETAIL	REVISION LEVEL	SHN. ON L/O SHT.	NAME	MATERIAL	SPECIFICATIONS AND/OR			OPP.	SHN.	OPP.	SHN.	SOURCE	FAB	FINAL						
ADL0005				1	ARM	ASTM A36	3/4" X 5" X 250MM				1		1	M								
ADL0006				1	PLATE	ASTM A36	1 1/4 X 308MM X 523MM				2		2	M								
ADL0007				1	LOCK KEEPER	1020 HRS	3/16" X 1" X 32MM				2		2	M								
ADL0008				1	STOP BLOCK	1060 HRS	1 1/4" X 2" X 40MM				2		2	M								
ADL0009				2	TRUNNION OFFSET	1020 HRS	3" X DIA. X 50MM				2		2	M								
ADL0011				2	PIVOT ARM	ASTM A36	1" X 7" X 250MM				1		1	M								
ADL0012				1	ARM	ASTM A36	3/4" X 5" X 250MM				1		1	M								
ADL00013				2	COVER	1020 HRS	2 3/8" DIA. X 3MM LG.				2		2	M								
ADL0014				2	SHOCK BLOCK	1060 HRS	1 3/4" X 2 1/2" X 65MM				2		2	M								
ADL0015				2	CLEVIS	4140 HRS	1 1/2" X 1 3/4" X 100MM				1		1	M								
CHG LTR	DATE	REVISIONS / REASONS FOR				PROJECT MGR. MR				DESIGN SUPV. REM												
						SOURCE LEGEND				HI-SPOT												
						M - MAKE ITEM P - PURCHASE ITEM APPROVAL REQUIRED FOR SUBSTITUTION M/P - MAKE ITEM CONTAINING PURCHASE ITEM(S) F - FURNISHED BY CUSTOMER NC - NUMERICAL CONTROLLED MACHINING				CHECKER CB												
										DESIGNER REM												

DESCRIPTION (FILL OUT ON SHEET ONE ONLY)					UNIT B.O.M.	TOOL NO.	(SHOWN)				BOM PAGE						
DROP AWAY LEAF ASSEMBLY - 80MM BORE							(OPPOSITE)				3 OF 4						
CUSTOMER NAAMS		PROGRAM		DESIGN SOURCE NAAMS		BUILD SOURCE		UNIT NO. ADL100			OPPOSITE UNIT		SHOWN UNIT		SOURCE	DATE RELEASED BY	SERVICE
CUSTOMER DETAIL NO.	SUPPLIER DETAIL NO.	SUB-DETAIL	REVISION LEVEL	SHN. ON L/O SHT.	NAME	MATERIAL	SPECIFICATIONS AND/OR		OPP.	SHN.	OPP.	SHN.	FAB	FINAL			
							<input type="checkbox"/> ONE MAKES TWO <input type="checkbox"/> CUT TO LAYOUT										
ADL0016				2	PIVOT HUB	4140 HRS	4" DIA. X 98MM			2		2	M				
ADL0018				2	SWITCH MTG. BRACKE	1020 HRS	1/4" X 1-3/4" X 90MM			2		2	M				
ADL0020				2	KEEPER	1018 CRS	1/8" X 3/4" X 19MM			1		1	M				
ADL0021				2	COVER	1020 HRS	3" DIA. X 3.0MM			2		2	M				
ADL0022				6	THRUST WASHER	660 BRONZE	1 3/4" DIA. X 3.0MM			2		2	M				
DIA 10 X 30MM LG.					PULL DOWEL	STD	F911030			4		4	P				
DIA 10 X 40MM LG					PULL DOWEL	STD	F911040			4		4	P				
DIA 12 X 120MM LG					PULL DOWEL	STD	F911212			1		1	P				
M6 X 1.0 x 12MM LG.					S.H.C.S.	STD	F010608			5		5	P				
M6x1.0 X 20MM LG.					S.H.C.S.	STD	F010610			4		4	P				
CHG LTR	DATE	REVISIONS / REASONS FOR				PROJECT MGR. MR			DESIGN SUPV. REM								
						SOURCE LEGEND			HI-SPOT								
						M - MAKE ITEM P - PURCHASE ITEM APPROVAL REQUIRED FOR SUBSTITUTION M/P - MAKE ITEM CONTAINING PURCHASE ITEM(S) F - FURNISHED BY CUSTOMER NC - NUMERICAL CONTROLLED MACHINING			CHECKER CB								
									DESIGNER REM								

