

# Machine Vices



Effortlessly handle work where conventional vices cannot

- Milling
- Grinding
- General surface operations
- Operates on two planes:  
Horizontal - jaws tighten on work

Vertical - bringing work firmly down onto machine table



1 daN = 1 kgf  
1 daN = 2.2 lbf  
1 daN = 10 N

	Model No.	Horizontal Clamping Force	Downward Force	Jaw Height		Fixing Bolts		Weight kg
				mm	Inch	mm	Inch	
<b>Low Profile</b> Horizontal 900 daN Vertical 900 daN 	T500	2250 daN	900 daN	27	(1 1/4)	M12	(1/2)	3.8
<b>Heavy Duty</b> Horizontal 4500 daN Vertical 1800 daN 	T550	4500 daN	1800 daN	70	(2 3/4)	M16 or M20	(5/8) (3/4)	24

Model No.	Measurements in mm									
	A	A1	A2	B	B1	B2	B3		B4	S Hole
							Min	Max		
<b>Low Profile T500</b>	30	150	109	67	35	55	55	65	35	13
<b>Heavy Duty T550</b>	77	245	195	151	57	93.5	89.5	114.5	57	16.2
	77	245	195	151	53	95.5	91.5	116.5	53	20.2

