# Lateral Plungers · smooth, without seal, with female thread - INCH



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

Aluminium

#### Threaded washer

· Steel, blackened

#### **Spring**

• Steel, zinc-plated by galvanization

#### **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke

z = stop diameter

Calculation dimension x for workpieces: x =  $d_2/2 - s$ 

Installation by pressing in.

#### Characteristic

Heavy spring load = spring from steel, zincplated by galvanization

#### More information

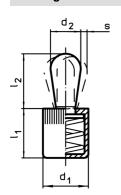
#### **Notes**

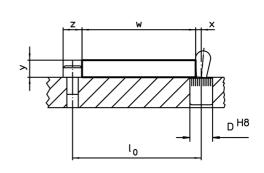
Individual set screws can be screwed in the plate with threaded hole.

#### **Further products**

· Eccentric Mounting Bushings, for lateral plungers, smooth - INCH

## **Drawing**





Erwin Halder KG

### **Order information**

Dimer	nsions	Spring			Dimensions			Stroke	Location		I	Art. No.
d <sub>1</sub>	d <sub>2</sub>	load F max. <sup>1)</sup>	<b>d</b> <sub>3</sub> +0,008	<b>I₁</b> -0,04	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	s	hole D H8	max.	_	
[inch]		[lb]			[inch]			[inch]	[inch]	[°F]	[oz]	
heavy spri	ng load											
7/16	8-32	34	0,248	0,433	0,295	0,177	0,047	0,079	7/16	482	0,099	2B150.1027

<sup>1)</sup> statistical average value

Page 1 of 2 Published on: 12.4.2019

Accessories	Dimensions d <sub>1</sub>	ň	Art. No.
	[inch]	[oz]	
assembly tool			
	7/16	1,749	22150.083



www.halder.com Page 2 of 2
Published on: 12.4.2019