

Centering Clamping Elements with clamping segments

23340.0022



Product Description

For clamping and centering of workpieces with internal bore. Exact self centering with a precision of $\pm 0,025$ mm. Due to the clamping segments being ground, workpieces with raw and/or machined surfaces can be frictionally connected, centered and held down at the seats. Large adjustment stroke and a low building height are a feature of the centering clamping element. **Mounting from either top or bottom.**

Material

Body

- Tool steel, hardened, blackened

Spring

- Stainless steel

Clamping segments

- Stainless steel 1.4112, hardened and ground

Assembly

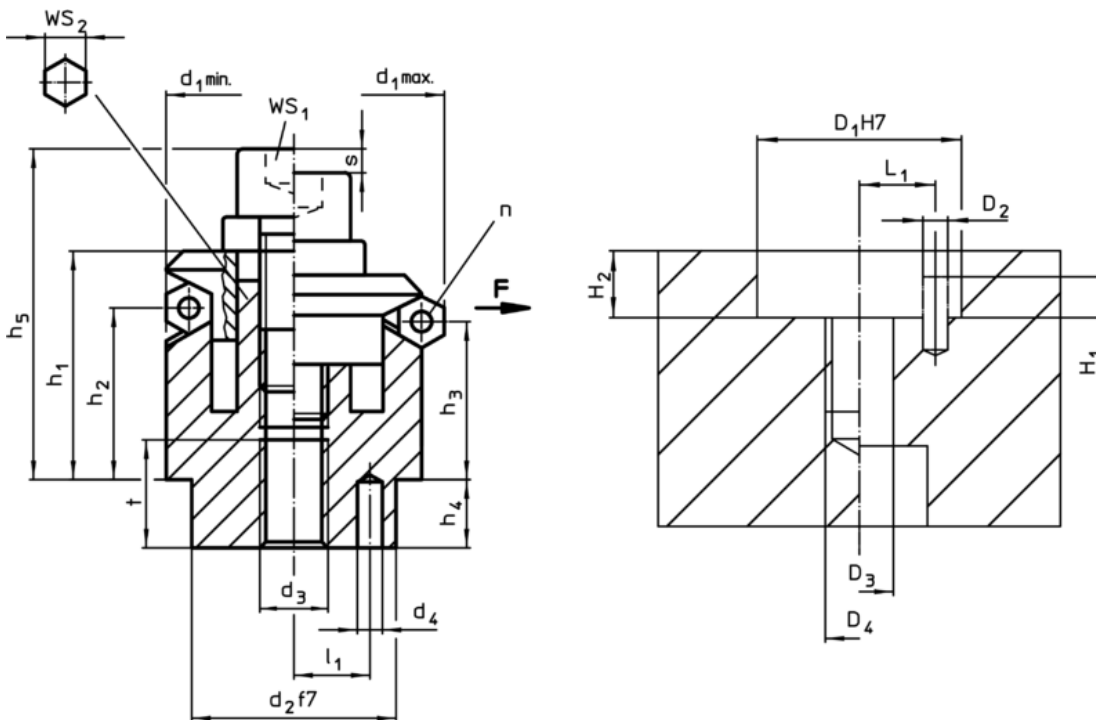
Assembly instruction for mounting from the top: Take-off clamping plate and screw. Fasten body by means of threaded pin via WS₂.

More information

Further products

- Centering Clamping Elements, with clamping balls

Drawing



Order information

Dimensions														Number of segments n	Stroke s	WS		Clamping force F max.	Tightening torque max.	Location hole							Art. No.
d ₁ min.	d ₁ max.	d ₂ f7	d ₃	d ₄ +0,3 -1	h ₁	h ₂	h ₃	h ₄	h ₅ -2	l ₁ ±0,1	t	WS ₁	WS ₂			D ₁ H7	D ₂			D ₃	D ₄	H ₁	H ₂	L ₁	[g]		
[mm]															[mm]	[mm]	[kN]	[Nm]	[mm]								
22,5	26,5	20	M6	3	19,7	14,1	13	6	28,7	7	8	3	2,3	5	6	5	17	20	3	6	M6	3	6	7	62	23340.0022	

Application example

