# Double Edge Clamps • machinable chucks

23251.0106



## **Product Description**

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpiece against a stop.

The chucks can be machined to the needed workpiece contour. The locking plate is needed only for this machining, not for the workpiece clamping.

### **Material**

## Body

Aluminium

## **Taper**

· Case-hardened steel, blackened

## Screw

Steel

## Locking plate

Aluminium

### **Assembly**

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### More information

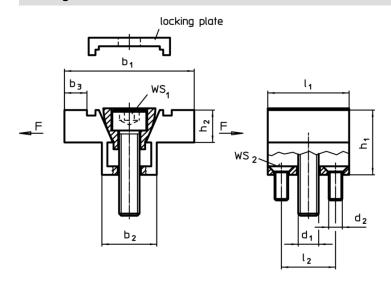
#### **Accessories**

T-Nuts EH 23010. have to be purchased separately.

### **Further products**

• Nuts for T-slots, DIN 508

## **Drawing**



Erwin Halder KG

## **Order information**

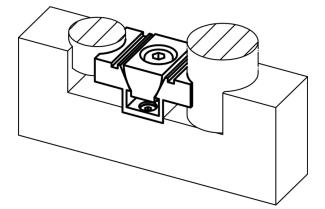
Dimensions									WS <sub>1</sub>	WS <sub>2</sub>	Clamping	Tightening	I	Art. No.
b <sub>1</sub>	b <sub>2</sub>	<b>b</b> <sub>3</sub> <sup>1)</sup>	h <sub>1</sub>	h <sub>2</sub>	l <sub>1</sub>	l <sub>2</sub>	d <sub>1</sub>	d <sub>2</sub>			force	torque	_	
		3									max.	max.		
[mm]									[mm]	[mm]	[kN]	[Nm]	[g]	
38,1	16,1	6,6	19,1	9,4	23,9	15,9	M6	M4	5	2,5	6,7	14,3	67	23251.0106

<sup>1)</sup> machinable material allowance



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# **Application example**





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