

## Taper Clamping Units

23250.0065



### Product Description

#### Material

##### Body

- Tool steel, hardened, bright

##### Screw

- Heat-treated steel, tempered, quality 12.9

##### Spring

- Spring steel wire
- NBR (O-Ring)

##### Clamping Jaws

- Tool steel, hardened, blackened and ground

#### Assembly

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### Operation

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpieces against a stop. Using the double taper, an additional vertical clamping force will be achieved. Stroke of taper clamping units with M 5 = ±0,5, M 8 = ±0,5, M 12 = ±1 and M 16 = ±1,5. Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### More information

#### References

For further taper clamping units please refer to chapter "Multiple Clamping System".

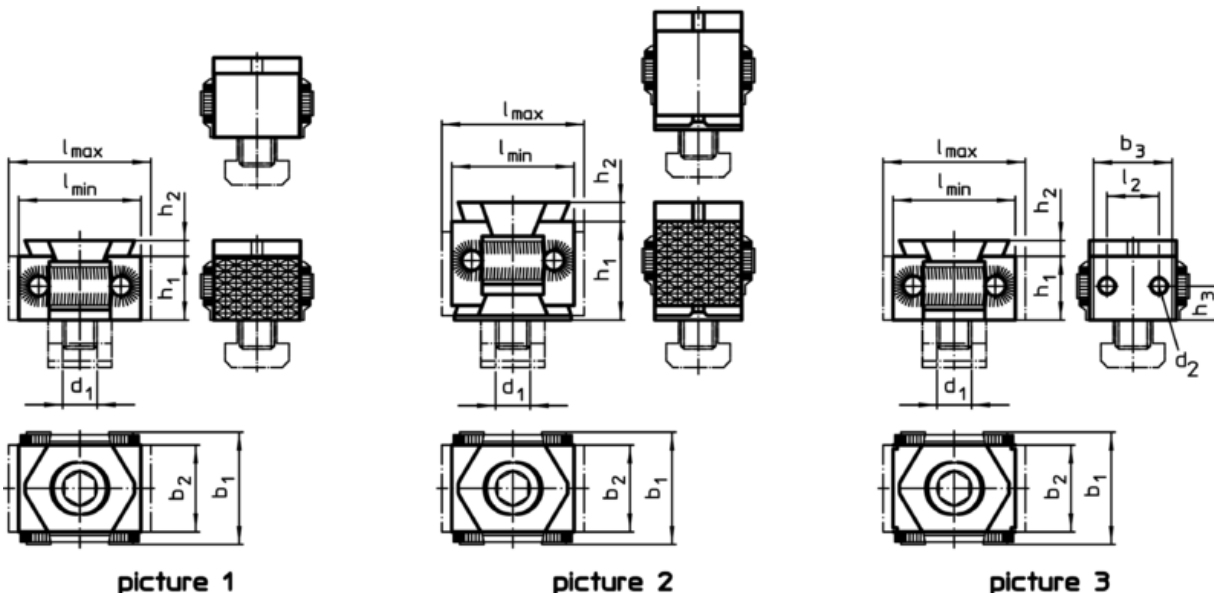
#### Accessories

T-Nuts EH 23010. have to be purchased separately.


#### Further products

- Nuts for T-slots, DIN 508
- Taper Clamping Units, flat / ribbed, M8
- Taper Clamping Units, flat / ribbed, M12
- Taper Clamping Units, with screw fastened thread, M12

### Drawing



Order information

d <sub>1</sub>	l	Dimensions				Clamping force max. [kN]	Tightening torque max. [Nm]	 [g]	Art. No. <sup>1)</sup>
		b <sub>1</sub> [mm]	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>				
single taper, flat clamping jaw – picture 1									
M5	20 – 25	22	15	11	4,2	7	10	30	23250.0065

<sup>1)</sup> Taper surfaces not ground, spring: O-ring (NBR)

Application example

