# **Taper Clamping Units** 23250.0056



## **Product Description**

#### **Material**

Body

· Tool steel, hardened, bright

#### Screw

· Heat-treated steel, tempered, quality 12.9

### Spring

Spring steel wire

#### **Clamping Jaws**

· Tool steel, hardened, blackened and ground

### Assembly

Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### Operation

Inserting the socket head screw moves the two clamping chucks outwards and presses the workpieces against a stop. Using the double taper, an additional vertical clamping force will be achieved. Stroke of taper clamping units with M 5 =  $\pm$ 0,5, M 8 =  $\pm$ 0,5, M 12 =  $\pm$ 1 and M 16 =  $\pm$ 1,5. Can be mounted in a threaded hole or with T-nuts for horizontal or vertical multiple clamping.

#### More information

#### References

For further taper clamping units please refer to chapter "Multiple Clamping System".

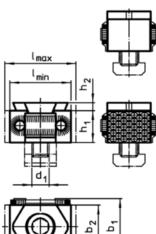
#### Accessories

T-Nuts EH 23010. have to be purchased separately.

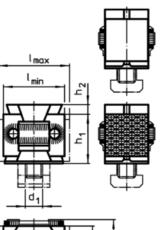
## **Further products**

- Nuts for T-slots, DIN 508
- Taper Clamping Units, flat / ribbed, M8 •
- Taper Clamping Units, flat / ribbed, M12
- Taper Clamping Units, with screw fastened thread, M12

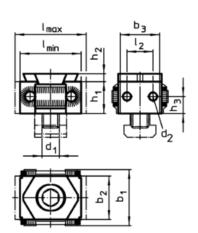
## Drawing



picture 1







picture 3

## Order information

Dimensions						Clamping force max.	Tightening torque max.	<b>I</b>	Art. No.
a <sub>1</sub>	I	b <sub>1</sub> mm]	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	[kN]	[Nm]	[g]	
single taper, flat clamping jaw – picture 1									
M16	57 – 64	56	42	29	5	50	210	587	23250.0056

## Application example

