# **Down-Hold Clamps** without clamping lever, with support 23210.0562



# **Product Description**

By tightening the ball-ended thrust screw the workpiece is simultaneously pressed towards the stops and fixture plate. The favourable leverage enables high horizontal clamping forces. When using T-nuts EH 23010. / EH 23020. (DIN 508) they can also be applied to other slot sizes.

### Material

• Steel, case-hardened, blackened, ground

#### More information

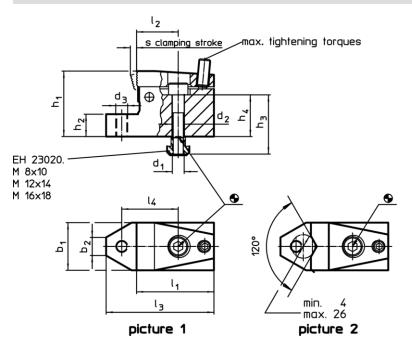
#### References

The integrated support is equipped with a location thread to fit for example screwed rest buttons EH 22690., self-aligning pads EH 22730. / EH 22740.

#### **Further products**

- Nuts for T-slots, DIN 508
- · Nuts for T-slots, extended

# Drawing



# **Order information**

T-slot size	d <sub>1</sub>	Dimensions d <sub>1</sub> d <sub>2</sub> d <sub>3</sub> b <sub>1</sub> b <sub>2</sub> h <sub>1</sub> h <sub>2</sub> h <sub>3</sub> h <sub>4</sub> l <sub>1</sub> l <sub>2</sub> l <sub>3</sub> l <sub>4</sub> s														Tightening torque	Ĭ	Art. No.
							±0,01	~	~						horizontal max.	max.		
[mm]	[mm]														[kN]	[Nm]	[g]	
with V-c	with V-clamping jaw – picture 2																	
14	M12	13	M12	48	16	53	15	45	27	72	40	100	55	4	15	9	1324	23210.0562

# Application example

