# **Down-Hold Clamps** without clamping lever, with support 23210.0561



## **Product Description**

By tightening the ball-ended thrust screw the workpiece is simultaneously pressed towards the stops and fixture plate. The favourable leverage enables high horizontal clamping forces. When using T-nuts EH 23010. / EH 23020. (DIN 508) they can also be applied to other slot sizes.

# Material

• Steel, case-hardened, blackened, ground

#### More information

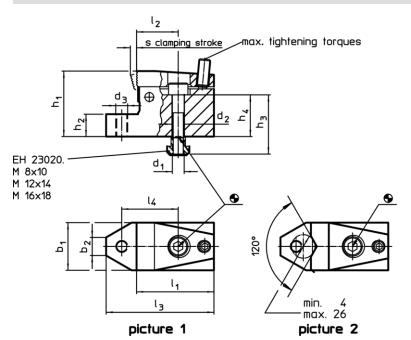
#### References

The integrated support is equipped with a location thread to fit for example screwed rest buttons EH 22690., self-aligning pads EH 22730. / EH 22740.

#### **Further products**

- Nuts for T-slots, DIN 508
- · Nuts for T-slots, extended

# Drawing



# **Order information**

| T-slot<br>size |                                    |                |                |                |                |                |                    |         |         |    |                |                |                |   | Clamping                    | Tightening     | Ĭ    | Art. No.   |
|----------------|------------------------------------|----------------|----------------|----------------|----------------|----------------|--------------------|---------|---------|----|----------------|----------------|----------------|---|-----------------------------|----------------|------|------------|
| size           | d1                                 | d <sub>2</sub> | d <sub>3</sub> | b <sub>1</sub> | b <sub>2</sub> | h <sub>1</sub> | <b>h₂</b><br>±0,01 | h₃<br>~ | h₄<br>~ | I1 | I <sub>2</sub> | I <sub>3</sub> | I <sub>4</sub> | S | force<br>horizontal<br>max. | torque<br>max. |      |            |
| [mm]           | [mm]                               |                |                |                |                |                |                    |         |         |    |                |                |                |   | [kN]                        | [Nm]           | [g]  |            |
| with flat      | with flat clamping jaw – picture 1 |                |                |                |                |                |                    |         |         |    |                |                |                |   |                             |                |      |            |
| 14             | M12                                | 13             | M12            | 48             | 16             | 53             | 15                 | 45      | 27      | 72 | 40             | 100            | 55             | 4 | 15                          | 9              | 1342 | 23210.0561 |

# Application example

