Lateral Plungers. with thread, with seal, with female thread

22150.1458



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

Material

Seal

• CR

Body

· Steel, zinc-plated

Threaded washer

· Steel, blackened

Spring

Stainless steel

Assembly

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = stroke,

z = stop diameter

Calculation dimension x for workpieces: x =

 $d_2/2 - s$

Lateral plungers are installed by screwing in by means of a mounting tool.

Characteristic

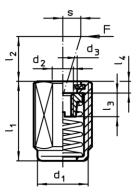
Light spring load = spring from stainless steel

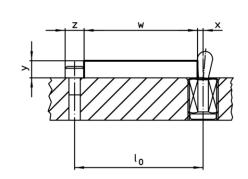
More information

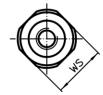
Notes

Individual set screws can be screwed in the plate with threaded hole.

Drawing







Order information

| Dimensions | | Spring load | | Dimensions | | | | Stroke | ws | | I | Art. No. |
|-------------------|----------------------|-------------------------|----------------|----------------|----------------|----------------|----------------|--------|------|------|------|------------|
| d ₁ | l ₁ -2 | F max. ¹⁾ | d ₂ | d ₃ | l ₂ | l ₃ | I ₄ | s | | max. | _ | |
| [mm] | | [N] | [mm] | | | | | [mm] | [mm] | [°C] | [g] | |
| light spring load | | | | | | | | | | | | |
| M18 x 1,5 | 45 | 100 | M6 | 10,1 | 11,5 | 7,5 | 2,3 | 3,2 | 16 | 110 | 31,9 | 22150.1458 |

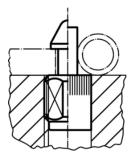
¹⁾ statistical average value

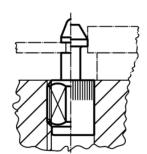
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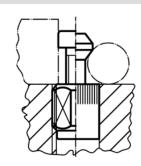
Accessories

| Dimensions d ₁ [mm] | [9] | Art. No. |
|---------------------------------|-----|------------|
| assembly tool | | |
| M18 x 1,5 | 137 | 22150.0822 |

Application example









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