Lateral Plungers• with thread, with seal, with female thread



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

Material

Seal

• CR

Body

· Steel, zinc-plated

Threaded washer

· Steel, blackened

Spring

· Steel, blackened

Assembly

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = stroke,

z = stop diameter

Calculation dimension x for workpieces: x =

 $d_2/2 - s$

Lateral plungers are installed by screwing in by means of a mounting tool.

Characteristic

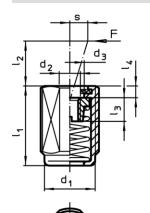
Standard spring load = spring from steel, blackened

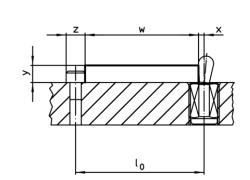
More information

Notes

Individual set screws can be screwed in the plate with threaded hole.

Drawing







Order information

Dimensions		Spring load	Dimensions					Stroke	ws		I	Art. No.
d ₁	I ₁ -2	F max. ¹⁾	d ₂	d ₃	l ₂	l ₃	I ₄	s		max.	_	
[mm]		[N]	[mm]					[mm]	[mm]	[°C]	[g]	
standard spring load												
M18 x 1,5	31,5	150	М6	10,1	11,5	7,5	2,3	3,2	16	110	23,1	22150.1455

¹⁾ statistical average value

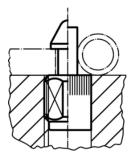
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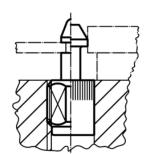
Erwin Halder KG

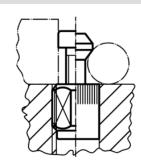
Accessories

Dimensions d ₁ [mm]	[9]	Art. No.
assembly tool		
M18 x 1,5	137	22150.0822

Application example









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