# Lateral Plungers. with thread, with seal, with female thread

22150.1450



### **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

### Material

### Seal

• CR

#### **Body**

· Steel, zinc-plated

### Threaded washer

· Steel, blackened

### Spring

Stainless steel

### **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke,

z = stop diameter

Calculation dimension x for workpieces: x =

 $d_2/2 - s$ 

Lateral plungers are installed by screwing in by means of a mounting tool.

#### Characteristic

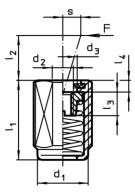
Light spring load = spring from stainless steel

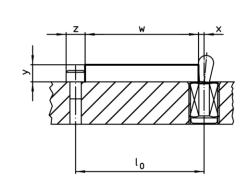
### More information

#### **Notes**

Individual set screws can be screwed in the plate with threaded hole.

## Drawing





Erwin Halder KG



### Order information

Dimensions		Spring load			Dimensions			Stroke	ws		I	Art. No.
d <sub>1</sub>	l <sub>1</sub> -2	F max. <sup>1)</sup>	d <sub>2</sub>	d <sub>3</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	s		max.	_	
[mm]		[N]		l	[mm]	l	I	[mm]	[mm]	[°C]	[9]	
light spring load												
M18 x 1,5	18	100	M6	10,1	11,5	7,5	2,3	3,2	16	110	14,6	22150.1450

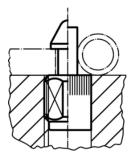
<sup>1)</sup> statistical average value

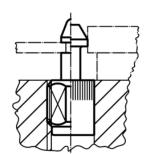
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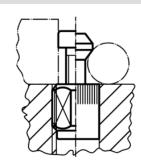
### Accessories

Dimensions  d <sub>1</sub> [mm]	[9]	Art. No.
assembly tool		
M18 x 1,5	137	22150.0822

# **Application example**









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