# Lateral Plungers• with thread, with seal, with female thread

22150.1436



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

## Material

#### Seal

• CR

#### **Body**

· Steel, zinc-plated

## Threaded washer

· Steel, blackened

#### **Spring**

· Steel, zinc-plated by galvanization

### **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke,

z = stop diameter

Calculation dimension x for workpieces: x =

 $d_2/2 - s$ 

Lateral plungers are installed by screwing in by means of a mounting tool.

#### Characteristic

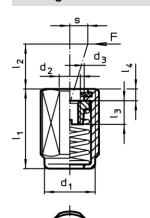
Heavy spring load = spring from steel, zincplated by galvanization

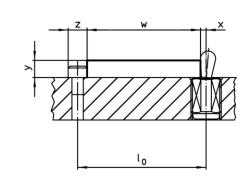
### More information

#### **Notes**

Individual set screws can be screwed in the plate with threaded hole.

## **Drawing**





Erwin Halder KG



# **Order information**

Dimensions		Spring load	Dimensions					Stroke	ws	<u>J</u>	I	Art. No.
d <sub>1</sub>	I <sub>1</sub> -2	F max. <sup>1)</sup>	d <sub>2</sub>	d <sub>3</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	S		max.	-	
[mm]		[N]	[mm]					[mm]	[mm]	[°C]	[g]	
heavy spring load												
M12	19	100	M4	6,1	7,5	4,5	2	2	10	110	6,2	22150.1436

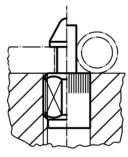
<sup>1)</sup> statistical average value

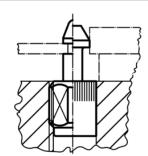
www.halder.com Page 1 of 2
Published on: 12.4.2019

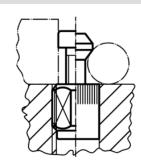
# Accessories

Dimensions d <sub>1</sub> [mm]	<b>[</b> g]	Art. No.						
assembly tool								
M12	76	22150.0820						

# **Application example**









www.halder.com Page 2 of 2
Published on: 12.4.2019