Lateral Plungers. with thread, without seal, with female thread

22150.1316



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Body

· Steel, zinc-plated

Threaded washer

· Steel, blackened

Spring

· Steel, zinc-plated by galvanization

Assembly

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$,

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = stroke

z = stop diameter

Calculation dimension x for workpieces: $x = d_2/2 - s$

Lateral plungers are installed by screwing in by means of a mounting tool.

Characteristic

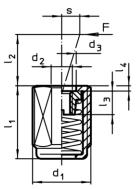
Heavy spring load = spring from steel, zincplated by galvanization

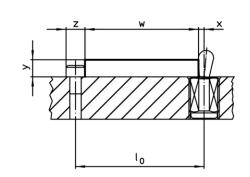
More information

Notes

Individual set screws can be screwed in the plate with threaded hole.

Drawing







Order information

Dimens	Dimensions		Dimensions					Stroke	ws	<u>N</u>	I	Art. No.
d ₁	I ₁ -2	F max. ¹⁾ ~	d ₂	d ₃	l ₂	l ₃	I ₄	s		max.	-	
[mn	n]	[N]	[mm]					[mm]	[mm]	[°C]	[g]	
heavy spring	heavy spring load											
M12	19	100	M4	6,1	4	4,5	1,5	1,6	10	250	6	22150.1316

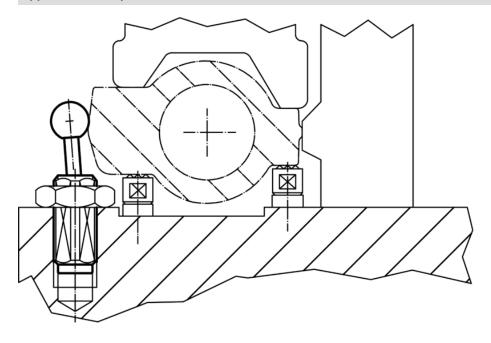
¹⁾ statistical average value

www.halder.com Page 1 of 2
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Accessories

Dimensions d ₁ [mm]	[g]	Art. No.
assembly tool M12	76	22150.0820

Application example





www.halder.com Page 2 of 2
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