Lateral Plungers• with thread, without seal, with female thread

22150.1315



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Body

· Steel, zinc-plated

Threaded washer

· Steel, blackened

Spring

· Steel, blackened

Assembly

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$,

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = stroke

z = stop diameter

Calculation dimension x for workpieces: x =

 $d_2/2 - s$

Lateral plungers are installed by screwing in by means of a mounting tool.

Characteristic

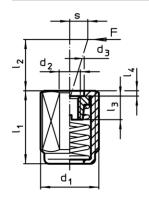
Standard spring load = spring from steel, blackened

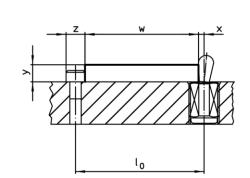
More information

Notes

Individual set screws can be screwed in the plate with threaded hole.

Drawing







Order information

Dimens	Dimensions		Dimensions					Stroke	ws		I	Art. No.
d ₁	I ₁ -2	F max. ¹⁾ ~	d ₂	d_3	l ₂	I ₃	I ₄	s		max.	-	
[mm	n]	[N]	[mm]					[mm]	[mm]	[°C]	[g]	
standard spr	standard spring load											
M12	19	50	M4	6,1	4	4,5	1,5	1,6	10	250	5,6	22150.1315

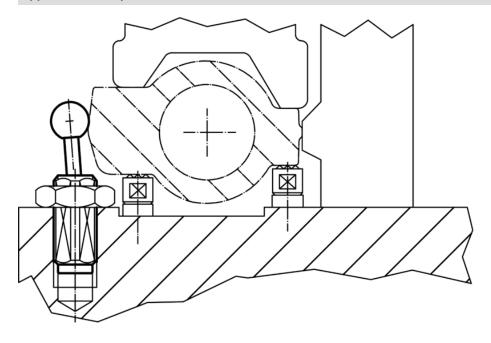
¹⁾ statistical average value

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Accessories

Dimensions d ₁ [mm]	[g]	Art. No.
assembly tool M12	76	22150.0820

Application example





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