# Lateral Plungers · smooth, with seal, with female thread

22150.1122



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

#### Material

#### Seal

• CR

#### **Body**

Aluminium

#### Threaded washer

· Steel, blackened

#### **Spring**

· Steel, zinc-plated by galvanization

## **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke,

z = stop diameter

Calculation dimension x for workpieces: x =

 $d_2/2 - s$ 

Installation by pressing in.

#### Characteristic

Heavy spring load = spring from steel, zincplated by galvanization

#### More information

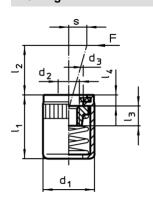
#### Notes

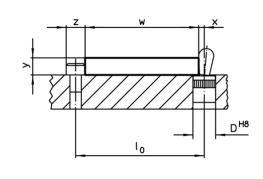
Individual set screws can be screwed in the plate with threaded hole.

# **Further products**

• Eccentric Mounting Bushings, for lateral plungers, smooth

## **Drawing**





Erwin Halder KG

# Order information

Dimens	sions	Spring load			Dimension	S .		Stroke	Location		Ĭ	Art. No.
d₁	d <sub>2</sub>	F max. <sup>1)</sup> ~	d <sub>3</sub>	I₁ -1	l <sub>2</sub>	l <sub>3</sub>	l <sub>4</sub>	s	hole D H8	max.	-	
[mn	n]	[N]			[mm]	•		[mm]	[mm]	[°C]	[g]	
heavy sprin	g load											
10	M4	100	6,3	12	2,5	4,5	1,8	1,6	10	110	2,3	22150.1122

<sup>1)</sup> statistical average value

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	Dimensions d <sub>1</sub>	ă.	Art. No.
	[mm]	[9]	
ssembly tool			
	10	49	22150.083
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