# Lateral Plungers · smooth, without seal, with female thread



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

## **Material**

## Body

Aluminium

## Threaded washer

· Steel, blackened

## **Spring**

• Steel, zinc-plated by galvanization

# **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke

z = stop diameter

Calculation dimension x for workpieces: x =  $d_2/2 - s$ 

Installation by pressing in.

# Characteristic

Heavy spring load = spring from steel, zincplated by galvanization

## More information

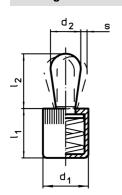
## **Notes**

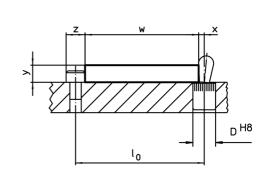
Individual set screws can be screwed in the plate with threaded hole.

# **Further products**

· Eccentric Mounting Bushings, for lateral plungers, smooth

# **Drawing**





Erwin Halder KG

# **Order information**

Dimens	sions	Spring load			Dimension	s		Stroke	Location	Ŋ:	I	Art. No.
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup>	d <sub>3</sub>	I <sub>1</sub> -1	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	S	hole D H8	max.	_	
[mn	ո]	[N]			[mm]			[mm]	[mm]	[°C]	[g]	
heavy sprin	g load											
10	M4	100	6,3	11	2,5	4,5	1,2	1,6	10	250	2,3	22150.1022

<sup>1)</sup> statistical average value

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	Dimensions d <sub>1</sub>	ă.	Art. No.
	[mm]	[9]	
ssembly tool			
	10	49	22150.083
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