# Lateral Plungers with thread, with seal

22150.0431



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

### Material

### Seal

• CR

#### **Body**

· Steel, zinc-plated by galvanization

#### **Spring**

• Steel, blackened

#### Pin

Steel, case-hardened, zinc-plated by galvanization

### **Assembly**

Lateral plungers are installed by screwing in by means of a mounting tool.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

 $d_2/2$  - s

or

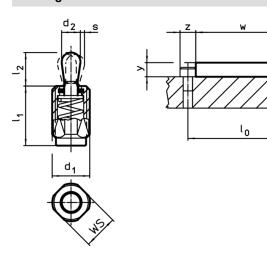
y smaller than  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s - [(I_2 - d_2/2 - y) * 0,123]$ 

#### Characteristic

Standard spring load = spring from steel, blackened

### **Drawing**



# **Order information**

Dimensions					Stroke	ws	Æ	T.	Art. No.
d₁	l <sub>1</sub> -2	Spring load F max. <sup>1)</sup>	d <sub>2</sub>	l <sub>2</sub>	s		max.	-	
[mm] Pin: Steel/standard spring load		~ [N]		 [mm]	[mm]	[mm]	[°C]	[9]	
M12	11,5	75	6	10	1	10	110	4,8	22150.0431

<sup>1)</sup> statistical average value

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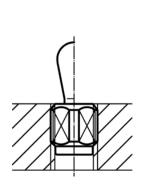
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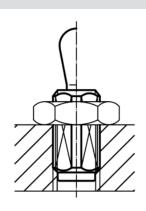
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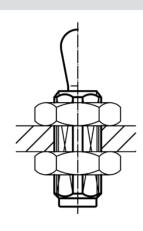
# Accessories

Dimensions d <sub>1</sub> [mm]	<b>[</b> g]	Art. No.						
assembly tool								
M12	76	22150.0820						

# **Application example**







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