# Lateral Plungers. with thread, with seal

## 22150.0410



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting. Sealed against chips and dirt.

### Material

### Seal

• CR

### **Body**

· Steel, zinc-plated by galvanization

### **Spring**

Stainless steel

#### Pin

Steel, case-hardened, zinc-plated by galvanization

### **Assembly**

Lateral plungers are installed by screwing in by means of a mounting tool.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

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x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s$ 

or

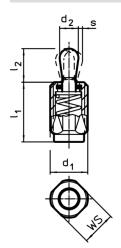
y smaller than  $I_2$  -  $d_2/2$ , then x =

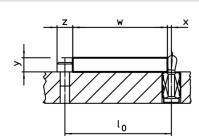
 $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$ 

### Characteristic

Light spring load = spring from stainless steel

## **Drawing**





## Order information

Dimensions					Stroke	ws		I	Art. No.	
d₁	I <sub>1</sub> -2	Spring load  F  max. <sup>1)</sup> ~	d <sub>2</sub>	l <sub>2</sub>	S		max.	-		
[mm]		[N]	[m	im]	[mm]	[mm]	[°C]	[9]		
Pin: Steel/light spring load										
M12	11,5	20	5	6	0,8	10	110	3,8	22150.0410	

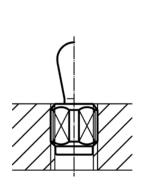
<sup>1)</sup> statistical average value

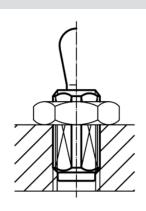
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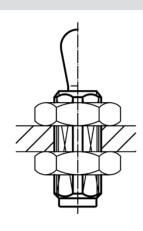
## Accessories

Dimensions d <sub>1</sub> [mm]	<b>[</b> g]	Art. No.						
assembly tool								
M12	76	22150.0820						

# **Application example**







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