Lateral Plungers · with plastic spring and pin



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Spring

Plastic

Pin

· Thermoplastic POM, white

Assembly

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to l_2 - $d_2/2$, then x =

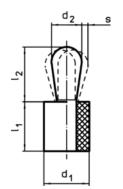
 $d_2/2 - s$

y smaller than l_2 - $d_2/2$, then x = $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$

Characteristic

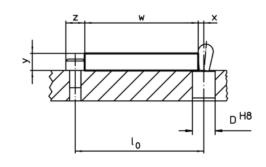
Standard spring load = red spring

Drawing





Erwin Halder KG



Order information

Dimensions		Spring load	Dimensions		Stroke	Location hole	<u>A</u>	I I	Art. No.		
d ₁	d ₂	F max. ¹⁾ ~	I ₁ -1	l₂ ±0,5	s	D H8	max.	_			
[mm]	1	[N]	Γ	mm]	[mm]	[mm]	[°C]	[g]			
Pin: Thermoplastic/standard spring load											
12	8	50	13	13,3	1,2	11,9	80	0,23	22150.0240		

¹⁾ statistical average value

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^{*}some sizes (see chart) have a deviating pin shape

Accessories									
	Dimensions	I	Art. No.						
	d_1	_							
	[mm]	[9]							
assembly tool									
	12	98	22150.0843						



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