# Lateral Plungers · with plastic spring and pin



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

# Spring

Plastic

#### Pin

· Thermoplastic POM, white

## **Assembly**

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s$ 

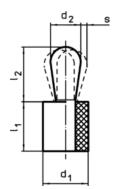
y smaller than  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$ 

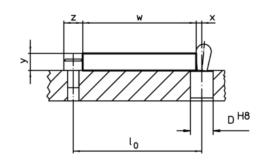
#### Characteristic

Heavy spring load = green spring

# **Drawing**







### **Order information**

Dimensions		Spring load	Dimensions		Stroke	Location hole	<u>A</u>	-	Art. No.		
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup> ~	l₁ -1	<b>l<sub>2</sub></b> ±0,5	s	<b>D</b> H8	max.	_			
[mm]	[mm]		[	mm]	[mm]	[mm]	[°C]	[g]			
Pin: Thermoplastic/heavy spring load											
10	6	60	9	10,3	1	9,9	80	0,11	22150.0239		

<sup>1)</sup> statistical average value

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<sup>\*</sup>some sizes (see chart) have a deviating pin shape

Accessories								
	Dimensions d <sub>1</sub>	ă	Art. No.					
	[mm]	[g]						
assembly tool								
	10	46	22150.084					



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