# Lateral Plungers · with plastic spring and pin



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

## Spring

Plastic

#### Pin

· Thermoplastic POM, white

## **Assembly**

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

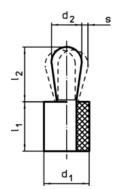
 $d_2/2 - s$ 

y smaller than  $l_2$  -  $d_2/2$ , then x =  $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$ 

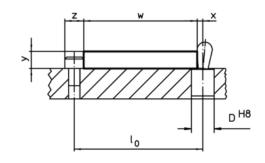
#### Characteristic

Heavy spring load = green spring

## **Drawing**







### **Order information**

Dimensio d₁	d <sub>2</sub>	Spring load F max. <sup>1)</sup>	Dimer I <sub>1</sub> -1	l <sub>2</sub> ±0,5	Stroke s	Location hole D H8	max.	ă	Art. No.			
[mm]		[N]	[mm]		[mm]	[mm]	[°C]	[9]				
Pin: Thermoplas	Pin: Thermoplastic/heavy spring load											
10	5	90	9	7,3	0,8	9,9	80	0,97	22150.0236			

<sup>1)</sup> statistical average value

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<sup>\*</sup>some sizes (see chart) have a deviating pin shape

Accessories							
	Dimensions d <sub>1</sub>	ă	Art. No.				
	[mm]	[g]					
assembly tool							
	10	46	22150.084				



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