Lateral Plungers · with plastic spring and pin

22150.0224



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Spring

Plastic

Pin

· Stainless steel

Assembly

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to l_2 - $d_2/2$, then x =

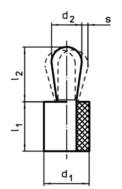
 $d_2/2 - s$

y smaller than l_2 - $d_2/2$, then x = $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$

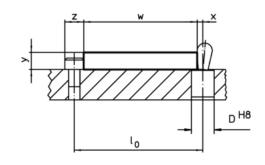
Characteristic

Heavy spring load = green spring

Drawing







Order information

Dimensio	Dimensions		Dimensions		Stroke	Location hole	<u>A</u>	I	Art. No.		
d ₁	d ₂	F max. ¹⁾ ~	I₁ -1	l ₂ ±0,5	s	D H8	max.	_			
[mm]	[mm]		[mm]		[mm]	[mm]	[°C]	[g]			
Pin: Stainless steel/heavy spring load											
10	6	60	9	10,3	1	9,9	100	2,9	22150.0224		

¹⁾ statistical average value

www.halder.com Page 1 of 2 Published on: 12.4.2019

^{*}some sizes (see chart) have a deviating pin shape

Accessories								
	Dimensions d ₁	ă.	Art. No.					
	[mm]	[g]						
assembly tool								
	10	46	22150.084					



www.halder.com Page 2 of 2
Published on: 12.4.2019