# Lateral Plungers · with plastic spring and pin

## 22150.0221



### **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

### Spring

Plastic

#### Pin

· Stainless steel

#### **Assembly**

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

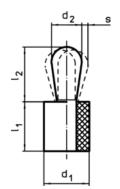
 $d_2/2 - s$ 

y smaller than  $l_2$  -  $d_2/2$ , then x =  $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$ 

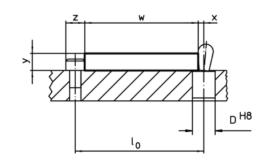
Characteristic

Heavy spring load = green spring

### **Drawing**







#### **Order information**

Dimensio	ns d <sub>2</sub>	Spring load F max. <sup>1)</sup>	Dimer I <sub>1</sub> -1	l <sub>2</sub> ±0,5	Stroke s	Location hole D H8	max.	ň	Art. No.		
[mm]		[N]	[m	m]	[mm]	[mm]	[°C]	[g]			
Pin: Stainless steel/heavy spring load											
10	5	90	9	7,3	0,8	9,9	100	2,1	22150.0221		

<sup>1)</sup> statistical average value

www.halder.com Page 1 of 2 Published on: 12.4.2019

<sup>\*</sup>some sizes (see chart) have a deviating pin shape

Accessories								
	Dimensions d <sub>1</sub>	ă	Art. No.					
	[mm]	[g]						
assembly tool								
	10	46	22150.084					



www.halder.com Page 2 of 2
Published on: 12.4.2019