# Lateral Plungers · with plastic spring and pin

# 22150.0216



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

### Spring

Plastic

#### Pin

· Stainless steel

### **Assembly**

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

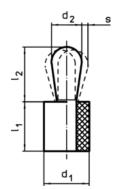
 $d_2/2 - s$ 

y smaller than  $l_2$  -  $d_2/2$ , then x =  $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$ 

#### Characteristic

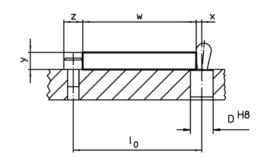
Standard spring load = red spring

### **Drawing**





Erwin Halder KG



### **Order information**

Dimensions		Spring load	Dimensions		Stroke	Location hole		T.	Art. No. <sup>2)</sup>				
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup> ~	I <sub>1</sub> -1	l <sub>2</sub> ±0,5	s	D H8	max.	_					
[mm]	[mm]		[m	im]	[mm]	[mm]	[°C]	[g]					
Pin: Stainless s	Pin: Stainless steel/standard spring load												
6	3	20	7	3,7	0,4	5,9	100	0,51	22150.0216				

<sup>1)</sup> statistical average value

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<sup>\*</sup>some sizes (see chart) have a deviating pin shape

<sup>&</sup>lt;sup>2)</sup> deviating pin shape (see drawing)

	Dimensions		Art. No.
	$d_1$	_	
	[mm]	[9]	
assembly tool			
	6	23	22150.084



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