Lateral Plungers · with plastic spring and pin

22150.0215



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Spring

Plastic

Pin

· Stainless steel

Assembly

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to l_2 - $d_2/2$, then x =

 $d_2/2 - s$

or

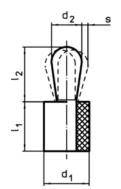
y smaller than l_2 - $d_2/2$, then x =

 $d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$

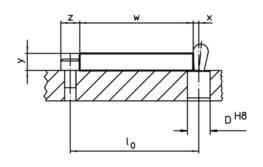
Characteristic

Light spring load = blue spring

Drawing







Order information

Dimensions		Spring load	Dimensions		Stroke	Location hole		T.	Art. No. ²⁾				
d ₁	d ₂	F max. ¹⁾ ~	I ₁ -1	l ₂ ±0,5	s	D H8	max.	_					
[mm]	[mm]		[m	im]	[mm]	[mm]	[°C]	[g]					
Pin: Stainless s	Pin: Stainless steel/light spring load												
6	3	10	7	3,7	0,4	5,9	100	0,52	22150.0215				

¹⁾ statistical average value

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Published on: 12.4.2019

^{*}some sizes (see chart) have a deviating pin shape

²⁾ deviating pin shape (see drawing)

	Dimensions		Art. No.
	d_1	_	
	[mm]	[9]	
assembly tool			
	6	23	22150.084



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Published on: 12.4.2019