# **Lateral Plungers**• with plastic spring and pin 22150.0213



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

### **Material**

# Spring

Plastic

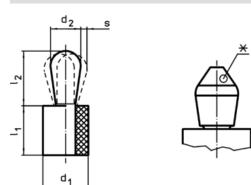
Pin

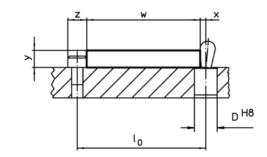
Steel, case-hardened, blackened

## Assembly

Moistening the body allows for easier installation. Installation by pressing in. Formula for calculating the center distance for the mounting hole:  $I_0 = z/2 + w + x$ ,  $I_0$  = center distance, y = workpiece height, w = workpiece length, x = coordinate dimension, s = stroke, z = stop diameter Calculation dimension x: y greater than or equal to  $I_2 - d_2/2$ , then x = d<sub>2</sub>/2 - s or y smaller than  $I_2 - d_2/2$ , then x =  $d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ Characteristic Standard spring load = red spring

Drawing





\*some sizes (see chart) have a deviating pin shape

### **Order information**

Dimens	ions	Spring load	Dim	ensions	Stroke	Location hole		The second se	Art. No.	
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup> ~	Ι <sub>1</sub> -1	<b>Ι</b> 2 ±0,5	S	D H8	max.	-		
[mm]		[N]	[	mm]	[mm]	[mm]	[°C]	[g]		
Pin: Steel/stand	ard spring loa	d								
16	10	80	16	16,9	1,6	15,9	100	15	22150.0213	

<sup>1)</sup> statistical average value

Accessories			
	Dimensions	Ĭ	Art. No.
	d <sub>1</sub>		
	[mm]	[9]	
assembly tool			
	16	146	22150.0844