

## Lateral Plungers with plastic spring and pin

22150.0212



### Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### Material

##### Spring

- Plastic

##### Pin

- Steel, case-hardened, blackened

#### Assembly

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

$$l_0 = z/2 + w + x,$$

$l_0$  = center distance,

$y$  = workpiece height,

$w$  = workpiece length,

$x$  = coordinate dimension,

$s$  = stroke,

$z$  = stop diameter

Calculation dimension  $x$ :

$y$  greater than or equal to  $l_2 - d_2/2$ , then  $x = d_2/2 - s$

or

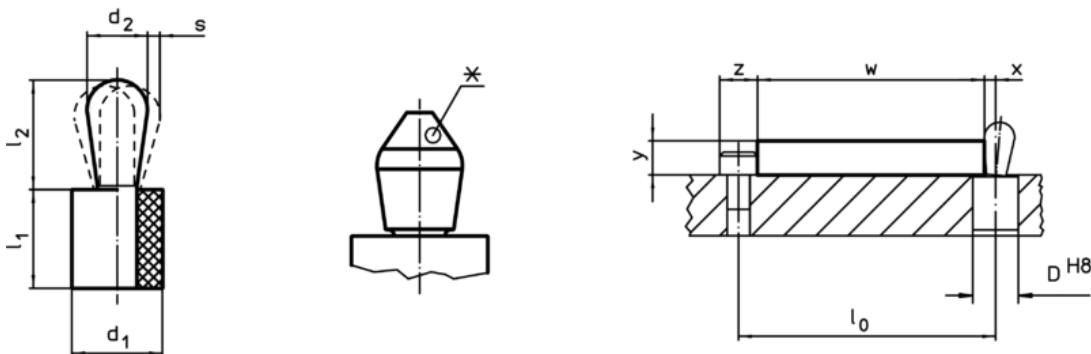
$y$  smaller than  $l_2 - d_2/2$ , then  $x =$

$$d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$$

#### Characteristic

Heavy spring load = green spring

### Drawing





\*some sizes (see chart) have a deviating pin shape

### Order information

Dimensions		Spring load F max. <sup>1)</sup> ~ [N]	Dimensions		Stroke s [mm]	Location hole D H8 [mm]	🌡️ max. [°C]	📦 [g]	Art. No.
d <sub>1</sub>	d <sub>2</sub>		l <sub>1</sub>	l <sub>2</sub>					
[mm]	[mm]		[mm]						
12	8	100	13	13,3	1,2	11,9	100	6,8	22150.0212

<sup>1)</sup> statistical average value

Accessories

	Dimensions d <sub>1</sub> [mm]	 [g]	Art. No.
assembly tool			
	12	98	22150.0843