Lateral Plungers • with plastic spring and pin

22150.0209



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Spring

Plastic

Pin

· Steel, case-hardened, blackened

Assembly

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

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x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to I_2 - $d_2/2$, then x =

 $d_2/2 - s$

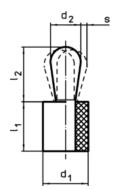
or

y smaller than l_2 - $d_2/2$, then x = $d_2/2$ - s - $[(l_2 - d_2/2 - y) * 0,123]$

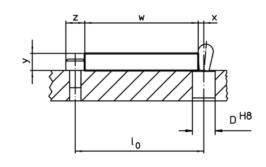
Characteristic

Heavy spring load = green spring

Drawing







Order information

Dimensio	Dimensions		Dimensions		Stroke	Location hole		I	Art. No.		
d ₁	d ₂	F max. ¹⁾ ~	I ₁ -1	I₂ ±0,5	s	D H8	max.	_			
[mm]	[mm]		[mm]	[mm]	[mm]	[°C]	[g]			
Pin: Steel/heavy spring load											
10	6	60	9	10,3	1	9,9	100	2,9	22150.0209		

¹⁾ statistical average value

www.halder.com Page 1 of 2
Published on: 12.4.2019

^{*}some sizes (see chart) have a deviating pin shape

Accessories								
	Dimensions d ₁	ă.	Art. No.					
	[mm]	[g]						
assembly tool								
	10	46	22150.084					



www.halder.com Page 2 of 2
Published on: 12.4.2019