Lateral Plungers · with plastic spring and pin

22150.0203



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Spring

Plastic

Pin

· Steel, case-hardened, blackened

Assembly

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to l_2 - $d_2/2$, then x =

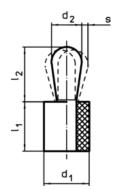
 $d_2/2 - s$

y smaller than l_2 - $d_2/2$, then x = $d_2/2 - s - [(l_2 - d_2/2 - y) * 0.123]$

Characteristic

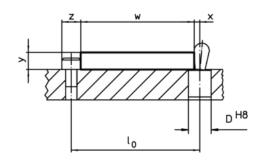
Standard spring load = red spring

Drawing





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Order information

Dimensions		Spring load	Dimensions		Stroke	Location hole	<u>N</u>	I	Art. No.
d₁	d ₂	F max. ¹⁾ ~	I ₁ -1	l₂ ±0,5	s	D H8	max.	_	
[mm]		[N]	[mm]		[mm]	[mm]	[°C]	[9]	
Pin: Steel/standard spring load									
8	4	30	9	5,2	0,6	7,9	100	1,2	22150.0203

¹⁾ statistical average value

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^{*}some sizes (see chart) have a deviating pin shape

Accessories Dimensions d₁ [mm] g] assembly tool 8 47 22150.0841



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