# Lateral Plungers · with plastic spring and pin

# 22150.0202



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

### **Material**

# Spring

Plastic

### Pin

· Steel, case-hardened, blackened

## **Assembly**

Moistening the body allows for easier installation.

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s$ 

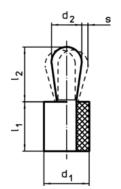
y smaller than  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s - [(I_2 - d_2/2 - y) * 0,123]$ 

### Characteristic

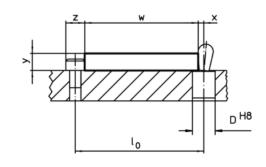
Light spring load = blue spring

# **Drawing**





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### **Order information**

| Dimensio<br>d <sub>1</sub>   | ns<br>d <sub>2</sub> | Spring load<br>F<br>max. <sup>1)</sup> | Dimer<br>I <sub>1</sub><br>-1 | nsions<br>I <sub>2</sub><br>±0,5 | Stroke<br>s | Location hole<br>D<br>H8 | max. | ă   | Art. No.   |
|------------------------------|----------------------|--|-------------------------------|----------------------------------|-------------|--------------------------|------|-----|------------|
| [mm]                         |                      | [N]                                    | [mm]                          |                                  | [mm]        | [mm]                     | [°C] | [g] |            |
| Pin: Steel/light spring load |                      |  |                               |                                  |             |                          |      |     |            |
| 8                            | 4                    | 15                                     | 9                             | 5,2                              | 0,6         | 7,9                      | 100  | 1,2 | 22150.0202 |

<sup>1)</sup> statistical average value

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<sup>\*</sup>some sizes (see chart) have a deviating pin shape

# Accessories Dimensions d₁ [mm] g] assembly tool 8 47 22150.0841



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