# Lateral Plungers · smooth, without seal

### 22150 0070



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

### **Material**

#### Body

Aluminium

## **Spring**

· Stainless steel

## Pin

· Thermoplastic POM, white

### **Assembly**

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s$ 

or

y smaller than  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

## Characteristic

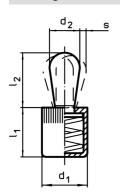
Light spring load = spring from stainless steel

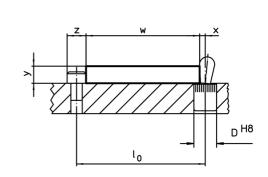
## More information

#### **Further products**

• Eccentric Mounting Bushings, for lateral plungers, smooth

# **Drawing**





Erwin Halder KG

## **Order information**

Dimensio d <sub>1</sub>	ns d <sub>2</sub>	Spring load F max. <sup>1)</sup>	Dime I <sub>1</sub> -1	ensions   I <sub>2</sub>	Stroke s	Location hole D H8	max.	ă	Art. No.			
[mm]		[N]	[	mm]	[mm]	[mm]	[°C]	[g]				
Pin: Thermoplastic/light spring load												
12	8	50	13	13,9	2,6	12	80	2,9	22150.0070			

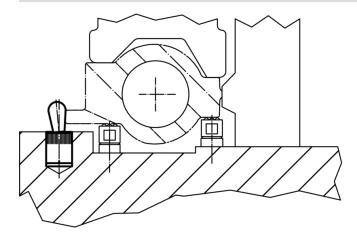
<sup>1)</sup> statistical average value

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# Accessories

	Dimensions d <sub>1</sub>	ă	Art. No.
	[mm]	[g]	
assembly tool			
	12	65	22150.0832

# **Application example**



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