Lateral Plungers · smooth, without seal

22150.0012



Product Description

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

Material

Body

Aluminium

Spring

· Steel, zinc-plated by galvanization

Pin

· Steel, case-hardened, zinc-plated by galvanization

Assembly

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$

 I_0 = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to l_2 - $d_2/2$, then x =

 $d_2/2 - s$

y smaller than l_2 - $d_2/2$, then x =

 $d_2/2 - s - [(I_2 - d_2/2 - y) * 0,123]$

Characteristic

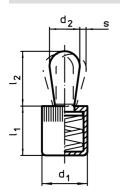
Heavy spring load = spring from steel, zincplated by galvanization

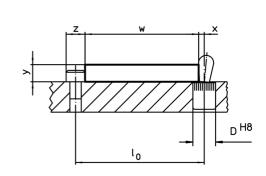
More information

Further products

· Eccentric Mounting Bushings, for lateral plungers, smooth

Drawing





Erwin Halder KG

Order information

Dimensio	Dimensions Spri		Dimensions		Stroke	Location hole		I	Art. No.		
d ₁	d ₂	F max. ¹⁾ ~	I₁ -1	l ₂	s	D H8	max.	_			
[mm]		[N]	[mm]		[mm]	[mm]	[°C]	[g]			
Pin: Steel/heavy spring load											
6	3	40	7	4	1	6	250	0,66	22150.0012		

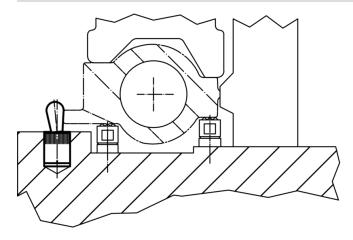
¹⁾ statistical average value

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Accessories

	Dimensions d ₁	ă	Art. No.
	[mm]	[g]	
assembly tool			
	6	19	22150.0830

Application example



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