# Lateral Plungers · smooth, without seal

## 22150.0011



### **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

Aluminium

#### **Spring**

· Steel, blackened

#### Pin

· Steel, case-hardened, zinc-plated by galvanization

#### **Assembly**

Installation by pressing in.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s$ 

y smaller than  $l_2$  -  $d_2/2$ , then x =

 $d_2/2 - s - [(I_2 - d_2/2 - y) * 0,123]$ 

#### Characteristic

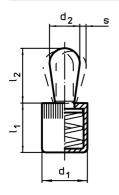
Standard spring load = spring from steel, blackened

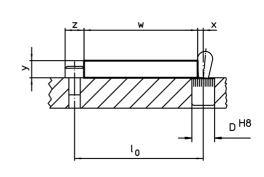
### More information

### **Further products**

· Eccentric Mounting Bushings, for lateral plungers, smooth

### **Drawing**





Erwin Halder KG

## **Order information**

Dimensio	ensions Spring load Dime		Dimensio	ns	Stroke	Location hole		I I	Art. No.		
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup> ~	I₁ -1	l <sub>2</sub>	S	<b>D</b> H8	max.	_			
[mm]		[N]	[mm]		[mm]	[mm]	[°C]	[g]			
Pin: Steel/standard spring load											
6	3	20	7	4	1	6	250	0,63	22150.0011		

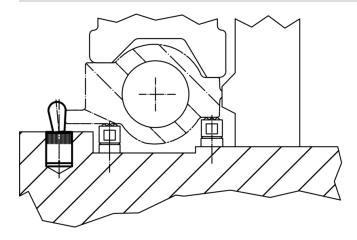
<sup>1)</sup> statistical average value

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## Accessories

	Dimensions d <sub>1</sub>	ă	Art. No.
	[mm]	[g]	
assembly tool			
	6	19	22150.0830

# **Application example**



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