

## Mock-Up Test Report – Interior Applications for ACTECH Vapor Epoxy Slurry (VES™)

(To be submitted to all Mock-Up participants listed on the Mock-Up Registration Form BEFORE Project Installation Commences)

This is Mock-Up # \_\_\_\_ of \_\_\_\_ Total Mock-Ups to be Conducted on this Project.

### **Purpose: To determine the acceptability to all parties of the**

- 1- suitability, performance, and application protocol of the ACTECH VES™ for the specific concrete slab in this project
- 2- effectiveness of the surface preparation techniques and workmanship of the ACTECH Approved Contractor(s) in making the concrete slab ready to receive the ACTECH VES™
- 3- success of the ACTECH Approved Contractor(s) in installing the ACTECH VES™ and making it ready to receive the next product
- 4- eligibility of the project for ACTECH's Labor + Material Performance Warranty

The Approved ACTECH Contractor should keep about **10 SF of the total Mock-Up area free of subsequent system installation** to allow for (1) testing the quality of concrete surface preparation, (2) testing the performance of the ACTECH VES™ application to the prepared concrete substrate, and (3) to provide a quality control standard / reference for continually assessing the larger project installation.

**Re-working of mock-up area(s) may be required to produce acceptable work. DO NOT PROCEED with the Project Installation of the ACTECH VES™ until the test results (listed below) and the workmanship have been approved by the Project Architect/Engineer/Owner Representative/Technical Representative of the System being installed on top of ACTECH VES™.**

**NOTE:** Mock-Ups are intended to reflect the ACTUAL conditions for the entire project. Many jobsites will exhibit several conditions across the deck that require different types of surface preparation, spread rates, and product application methods. It may be necessary to conduct several mock-ups to test and record compatibility of each substrate condition separately. Submit a separate copy of this form for each Mock-Up area.

Always refer to ACTECH Product Datasheets and Application Guidelines as well as ICRI, ACI, ASTM and SSPC technical guidelines and industry Best Practices regarding surface preparation, substrate requirements, and Epoxy installation instructions.

Take the assistance of ACTECH Technical Staff on any questions or concerns you have **before commencing work**. We're here to assist in every way we can – each step of the way.

Mac Krauss – [mkrauss@actechperforms.com](mailto:mkrauss@actechperforms.com) Alex Rogers – [arogers@actechperforms.com](mailto:arogers@actechperforms.com)

### **When and Where to Submit?**

Submit To: [team@actechperforms.com](mailto:team@actechperforms.com)

**Project Mock-Up Information**

Report Recorded & Submitted by: \_\_\_\_\_ (Architect, Engineer, Owner Representative)

Email \_\_\_\_\_ Ph: \_\_\_\_\_ Date: \_\_\_\_\_


Name(s) of Approved Onsite ACTECH Supervisor(s) Conducting the Mock-Up :

\_\_\_\_\_  
\_\_\_\_\_

Project Name: \_\_\_\_\_ Tentative Project Size (SF): \_\_\_\_\_

Project Location: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_

Mock-Up Size \_\_\_\_\_ SF

 TECH TIP: Sketch Location Map to Identify Mock-Up Location within Project Area

**Documentation of Mock-Up Tests**

**Substrate Condition & Surface Preparation Tests:**

- Concrete Compressive Strength (minimum 3000 PSI using re-bounce hammer) \_\_\_\_\_ psi
- Concrete Cohesive Strength (minimum 200 PSI using pull-off tester): \_\_\_\_\_ psi
- Concrete Profile achieved to pass Water-Drop Test (minimum CSP3) \_\_\_\_\_
- If Concrete contains reinforcing fibers were they burned off?  Yes  No
- Water-Drop Test Results: (Must Absorb into the mechanically profiled substrate within a Maximum of 60 seconds)

Test 1 \_\_\_\_\_ Seconds

Test 2 \_\_\_\_\_ Seconds

Test 3 \_\_\_\_\_ Seconds

Test 4 \_\_\_\_\_ Seconds

Test 5 \_\_\_\_\_ Seconds

 TECH TIP: Photos / Videos documenting Water-Drop Test /Timer Results / Any Additional Information

**ACTECH VES™ Application: (For single-coat system)**

Date Installed \_\_\_\_\_

- Amount of ACTECH VES™ used ? \_\_\_\_\_

**NOTE:** Coverage Spreadrates may vary due to concrete surface conditions; prep, concrete, material wastage, etc.

- Upon completing application of ACTECH VES™, did surface appear “glossy” with no protrusions, fibers, or debris visible on the surface?  Yes  No
- Were any pin-holes, fisheyes, condensation, amine blush, or bubbles beginning to form immediately after application of the ACTECH VES™?  Yes  No

**Post-Cure Subjective Evaluation of ACTECH VES™**

**Allow a minimum of 4 hours for the ACTECH VES™ application to cure (depending on the weather and environmental conditions).**

- Was the ACTECH VES™ exposed to excess dewpoint, high humidity, or precipitation (before it cured) that could adversely affect the coating?  Yes  No

Remedy Used \_\_\_\_\_

- Does a “Touch Test” of the cured 2<sup>nd</sup> coat reveal any physical protrusions / high spots that were not completely covered with 60 mils of ACTECH VES™?  Yes  No

Remedy Used \_\_\_\_\_

- Does a “Touch Test” of the cured 2<sup>nd</sup> coat reveal any “Greasy” amine blush formation?  Yes  No

Remedy Used \_\_\_\_\_

- Any Pinholes?  Yes  No

Remedy Used? \_\_\_\_\_

- Any Fisheyes?  Yes  No

Remedy Used? \_\_\_\_\_

- Any Bubbles?  Yes  No

Remedy Used? \_\_\_\_\_

- Any Other Defects Observed ?  Yes  No

Remedy Used? \_\_\_\_\_


 **TECH TIP: Take Photos of Final Installation Result/Condition of ACTECH VES™**

**Performance Data – Did ACTECH VES™ Successfully Bond to the Concrete Substrate?**

**NOTE:** Tests must be conducted on the ~10 SF of the Mock-Up area reserved for ACTECH VES™ testing that remained free of any subsequent layer in the system assembly.

- Date Pull-Off Tests were taken \_\_\_\_\_
  
- Bond strength of ACTECH VES™ directly to concrete. (Pull-Off Test; ASTM D7234; **minimum 200 psi required after 7 days**):

Test 1: \_\_\_\_\_ psi | failure mode \_\_\_\_\_  
Test 2: \_\_\_\_\_ psi | failure mode \_\_\_\_\_  
Test 3: \_\_\_\_\_ psi | failure mode \_\_\_\_\_  
Test 4: \_\_\_\_\_ psi | failure mode \_\_\_\_\_

 **TECH TIP:** Photos documenting Pull-Off Test Results (writing PSI #'s on slab next to each "pull" is a Best Practice

**NOTE:** The Contractor/Installer of the next layers in the Coating/Flooring installation is responsible for ensuring that the recoat window between ACTECH VES™ and the subsequent system are honored and that the surface of the Moisture Membrane Coat is clean and ready to receive/bond with the subsequent system.

**Mock-Up Test Conclusion**

This On-Site Mock-Up of the Concrete Surface Preparation Methods and the ACTECH VES™ Application Performed by the Approved ACTECH Contractor is

**Acceptable** having achieved all required suitability and performance tests and showing no signs of incompatibility to the prepared substrate or failure due to workmanship or environmental conditions (as installed). \_\_\_\_\_ (date)

**Un-Acceptable**

If the Mock-Up is NOT acceptable, describe the issues in some detail for planning the Re-Working of the Mock-up or for the withdrawal of the ACTECH VES™ as an appropriate solution for this project's concrete substrate.  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_ (date)

**Mock-Up Acceptance / Non-Acceptance:**

**Mock-Up Acceptance / Non Acceptance:**

Signature Technical Representative of System(s) to be Installed on top of ACTECH VES™ : (E-Signature Acceptable)

\_\_\_\_\_ Date: \_\_\_\_\_

Signature of Project Engineer/Architect/Owner Representative: (E-Signature Acceptable)

\_\_\_\_\_ Date: \_\_\_\_\_

Signature of Other: (E-Signature Acceptable)

\_\_\_\_\_ Date: \_\_\_\_\_

Signature of Approved On-Site Supervisor: (E-Signature Acceptable)

\_\_\_\_\_ Date: \_\_\_\_\_

**FOR ACTECH INTERNAL USE ONLY**

Date Recieved By ACTECH \_\_\_\_\_ NAME: \_\_\_\_\_  
Signature of ACTECH Reviewer: \_\_\_\_\_  
Date Sent Back to On-Site Supervisor: \_\_\_\_\_

