

**The Millner-Haufen Tool Co. Electroplated Diamond Sharpening Wheel** is a great tool for fast and efficient maintenance of your Millner-Haufen Multi-Purpose Drill Bits. Please follow the techniques below.

- Chuck and secure your Millner-Haufen Sharpening Wheel into your corded or cordless drill.
- Match the existing angle of the bit with the face of the diamond wheel. (note- if using a jig, set the angle to 118 degrees).
- PRO-TIP: prior to sharpening, color the two flat surfaces with a permanent marker in order to more easily match the existing angle.
- Rotate the wheel at a low to medium speed (300-600rpm).
- Hold the bit to the rotating wheel. Hold an equal amount of time on each of the two surfaces.

**If you have additional questions please email us at [info@millnertools.com](mailto:info@millnertools.com) or find our sharpening instructional video at [millnertools.com](http://millnertools.com)**

**WARNING- Always use safety glasses and protective gear when using and/or around power tools.**

Excellent for sharpening: Millner-Haufen Multi-Purpose Drill Bits, knife blades, chisels, axes, hatches and more.