

Thank you for your purchase. Please take a moment to read the instructions below, If you have any questions, feel free to email us at info@millnertools.com.



THE RIGHT TOOL FOR THE JOB

Millner-Haufen Tool Co. Hex Shank Drill Bits are unique in design and functionality. Turning the correct RPM is critical to keep the bits functioning properly and to maximize the life of the bit. Please follow the speed and technique instructions below.

Hardened Steel and Iron (Lubricant will extend the life of the bit)	2000-4000 RPM
Masonry/Concrete (Percussion will improve function)	2000-4000 RPM
Stainless Steel (Lubricant required)	1500-2500 RPM
Glass, Tile, Granite (Coolant improves cut and extends life of the bit)	300-600 RPM
Plastic and Laminate	300-600 RPM
Solid Surface Materials	300-600 RPM
Wood and Composite	500-1000 RPM

Sharpen your bits on a 118 degree flat grind.

NOTE: Avoid drilling hardened steel, iron, masonry and concrete with a cordless drill, due to their insufficient RPM. Not designed for copper, brass, aluminum or softer types of mild steel.

Designed in Nashville, Tennessee | Manufactured in Zhejiang, China



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MillnerTools.com
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