

Millner-Haufen Tool Co. Multi-Purpose Drill Bits are unique in design and functionality. Turning the correct RPM is critical to keep the bits functioning properly and to maximize the life of the bit. Please follow the speed and technique instructions below.

Hardened Steel and Iron **2000-4000 RPM**

(Lubricant will extend the life of the bit)

Masonry/Concrete **2000-4000 RPM**

(Percussion will improve function)

Stainless Steel **1500-2500 RPM**

(Lubricant required)

Glass, Tile, Granite **300-600 RPM**

(Coolant improves cut and extends life of the bit)

Plastic and Laminate **300-600 RPM**

Solid Surface Materials **300-600 RPM**

Wood and Composite **500-1000 RPM**

For drilling materials not mentioned above, please call or email us for appropriate RPM & drilling instruction.

Sharpen your bits on a 118 degree flat grind.

NOTE: Avoid drilling hardened steel, iron, masonry and concrete with a cordless drill, due to their insufficient RPM.

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