



TBPARTS.COM CRF GROM OVERSIZED EXHAUST VALVE
PROTRUSTION AND INSTALL HEIGHT

NOTE:

- *Valve seats must be cut to accept larger valve head diameters and valves sunk deeper to allow for overlap clearances. Any machine shop that provides a valve job service can perform this task. Typical machine shop charge for such service \$60.00~\$100.00
- *For best results intake port throat opened 88~90% of intake valve head diameter and bowl blended. Exhaust port throat opened 85% of exhaust valve head diameter and bowl blended.
- *All dimensions given in inches. To convert inches to millimeters divide 0.03937 to the dimension to give value in millimeters. (EX: 1.115" / 0.03937 = 28.32mm)
- *Exhaust valve protrusion must be set to spec (1.115"~1.125") to allot for appropriate clearances. *Always double check ALL clearances.
- *Failure to set valve protrusions and install heights will lead to engine failure.

