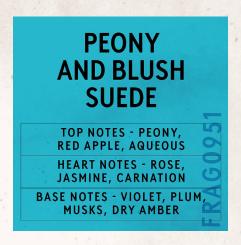


RECIPE - 30CL
PEONY & BLUSH SUEDE IN S41

# CANDLE

# **DESCRIPTION**



## INGREDIENTS FOR EACH CANDLE

1x 30cl glass jar
8.8g of Peony and Blush Suede Fragrance Oil
211.2g of Golden Wax S41
1x Stabilo 12 Wick
1x 15mm Adhesive Wick Pad
1x WickClaw Tool for 30cl Glass

# WAX

Golden Wax S41 is a super soft soybean wax that retains fragrance beautifully and burns incredibly cleanly. This plant wax has a beautiful hot throw and stability while offering excellent ease of wicking. Suitable for vegans, S41 is completely devoid of GMO and synthetic additives.

# **VESSEL**

Our Lotti 30cl glass is manufactured in Italy and meets the highest standards of clarity and tolerance. Height: 90mm

Diameter: 78mm

Internal height: 75mm

# **WICK**

Stabilo candle wicks are one of the best and brightest wicks for home and professional scented candles alike. They are coreless, non-directional flat-braided wicks with a special paper filament woven around them. With their unique configuration, they enable consistent capillary action while ensuring a wick-trimming flame posture. All wicks are 110mm long with a thin paraffin coating for stability.

## **USAGE RECOMMENDATIONS**

- We recommend heating S41 to 60°C to melt.
- Add the fragrance at 60°C and stir until the oil has dissolved.
- The mixture is ready to pour at around 31°C when it starts to look cloudy.
- Leave the candle to cure for at least 2 days at 20°C for the best results.

# **DISCLAIMER**

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.



Candleshack Ltd, Unit A, West Carron Works, Stenhouse Road, Carron, Stirlingshire, FK2 8DR

Technical report on a test set of candles made in Candle Shack R&D department for sooting behaviour testing and fire safety testing

Date of Report: 12/01/23 Testing Period: 19/12/2022 - 11/01/2023

Sample Ref	RCP0086A-1	No. of Samples	3		
Candle Name	30cl Peony & Blush Suede (New) Candle, 4% in S41				
Description	220g Soy Wax Fragranced Candle				
Fragrance	Peony & Blush Suede (New)	Weight per candle	8.8g		
Wax	Golden Wax S41	Weight per candle	211.2g		
Colour	Off White	Height	92mm		
Wick Type	Stabilo12	Top Diameter (ext)	82mm		
Wick Positioning	Centred	Top Diameter (int)	76mm		
Surface Defects	None	Base Diameter	76mm		

#### **TECHNICAL REPORT**

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of BS EN 15426:2018 (Candles. Specification for sooting behaviour)

Part 2: SPECIFICATION FOR FIRE SAFETY

To evaluate the performance of a test set of candles in a controlled environment against the requirements of **BS EN 15493**:2019 (Candles. Specification for fire safety)



#### Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

#### Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was 20±5°C

Wicks were trimmed to 5mm before lighting.

Cycles: 3 x 240 ± 5 min cycles with >60min pause between cycles)

Soot testing was performed in wire mesh cylinder Type 2 (Diameter: 300 ± 10 mm)

Sample Ref.	Total burn time $t_m$ (h)	Hourly soot index Si <sub>h</sub>	Average soot index per hour Si <sub>h</sub>	Result
RCP0086A-1.1	12.00	0.04		
RCP0086A-1.2	12.00	0.02	0.05	PASS
RCP0086A-1.3	12.00	0.10		





# CANDLE SHACK

#### Part 2: SPECIFICATION FOR FIRE SAFETY

Test Property	Test Method	Test Requirements	Result
Stability	EN 15493:2019 4.1 (Visual Check)	Candle should not tip over when placed on a 10° incline plane	PASS
Secondary Ignition	EN 15493:2019 4.2 (Visual Check)	No secondary ignition shall occur for more than 10 s	PASS
Flame Height	EN 15493:2019 4.3 (Measurement)	The flame height for all candle types, except for tea lights, shall not exceed 75mm. The flame height for tea lights shall	PASS
		not exceed 30mm	Maximum: 25 mm
Behaviour after extinguishing	EN 15493:2019 4.5.1 (Visual Check)	After extinguishing the candle shall not spontaneously re-light	PASS
	EN 15493:2019 4.5.2 (Measurement)	The wick shall not continue to glow or smoke for an average time of more than	PASS
	MC 97077, 1000 NV 500, 1 MINU	30 s after extinguishing	Average: 7 s
Container Candles	EN 15493:2019 4.6 (Visual Check)	The container shall not crack or break at any time throughout the burning test	PASS

The room temperature during testing was  $20\pm5^{\circ}\text{C}$  Wicks were trimmed to 5mm before lighting.

Candle Performance (240 ± 5 min cycles with >60min pause between cycles)

Sample Ref.	Gross Weight (g)	Total Wax Consumed (g)	*Total Burning Time (h)	Wax Consumption Rate (g/h)
RCP0086A-1.1	542.4	206.2	52.0	3.97
RCP0086A-1.2	544.6	212.2	52.0	4.08
RCP0086A-1.3	535.8	199.8	48.0	4.16

<sup>\*</sup>If a candle self-extinguishes during the final burn cycle, the time of self-extinguishing is estimated.

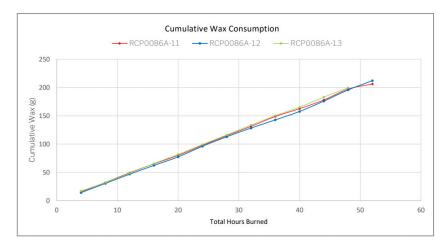
#### Notes and Discussion:

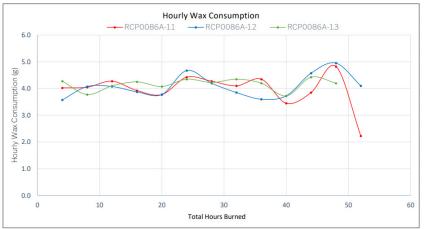


#### Page 3 of 5

# CANDLE SHACK

#### **CHARTS**







# CANDLE SHACK

#### **IMAGE GALLERY**



End of Burn Front - Sample 1



End of Burn Front - Sample 2



End of Burn Front - Sample 3



End of Burn Top - Sample 1



End of Burn Top - Sample 2



End of Burn Top - Sample 3

### **END OF REPORT**

Tatry ga trajewsko

Patrycja Krajewska Candle Making Technician

