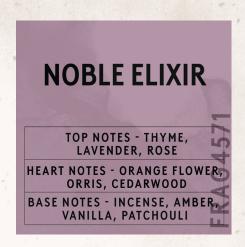


RECIPE - 30CL
NOBLE ELIXIR IN 464

# CANDLE

#### DESCRIPTION



#### INGREDIENTS FOR EACH CANDLE

1x 30cl Glass Jar	
22g of Noble Elixir Fragrance Oil	
198g of Golden Wax 464	
1x Stabilo16 Wick	
1x 15mm Adhesive Wick Pad	
1x Three Jar Wick Centering Tool	

#### WAX

Made by global wax giant AAK under the Golden Wax brand, GW464 remains the most popular soy container wax on the market. It offers a good hot and cold scent throw as well as excellent glass adhesion and is produced under rigorous ethical and environmental standards.

#### **VESSEL**

Our Lotti 30cl glass is manufactured in Italy and meets the highest standards of clarity and tolerance.

Height: 90mm
Diameter: 78mm

Internal height: 75mm

#### **WICK**

Stabilo candle wicks are one of the best and brightest wicks for home and professional scented candles alike. They are coreless, non-directional flat-braided wicks with a special paper filament woven around them. With their unique configuration, they enable consistent capillary action while ensuring a wick-trimming flame posture. All wicks are 110mm long with a thin paraffin coating for stability.

#### **USAGE RECOMMENDATIONS**

- We recommend working at an ambient temperature of 18 to 25°C.
- We recommend heating 464 to 70-75°C to melt.
- Add the fragrance at 60°C and stir for 60 seconds.
- The mixture is ready to pour at 55-60°C into glasses at room temperature (18-20°C).
- If the top is uneven once set, you can flash the surface with a heat gun.
- Leave the candle to cure for at least 2 days at 20°C for the best results.

#### DISCLAIMER

Each report shows test results for a set of candles made by Candle Shack's R&D team for that particular recipe. The test reports are not a guarantee that all candles made to the recipe will burn in exactly the same way. Variables such as ambient temperature, air flow, or the manufacturing process can affect the burning profile of a candle, so it is recommended that candle makers conduct their own testing to ensure that they are satisfied with the performance of their product.



Candleshack Ltd, Unit A, West Carron Works, Stenhouse Road, Carron, Stirlingshire, FK2 8DR

Technical report on a test set of candles made in Candle Shack R&D department for sooting behaviour testing and fire safety testing

Date of Report: 30/01/24 Testing Period: 16/01/2024 - 30/01/2024

Sample Ref	RCP0169I-1	No. of Samples	3		
Candle Name	30cl Noble Elixir Candle, 10% in 464				
Description	220g Soy Wax Fragranced Candle				
Fragrance	Noble Elixir	Weight per candle	22g		
Wax	GoldenWax 464	Weight per candle	198g		
Colour	Off White	Height	92mm		
Wick Type	Stabilo16	Top Diameter (ext)	82mm		
Wick Positioning	Centred	Top Diameter (int)	76mm		
Surface Defects	None	Base Diameter	76mm		

#### TECHNICAL REPORT

Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

To evaluate the performance of a test set of candles in a controlled environment against the requirements of BS EN 15426:2018 (Candles. Specification for sooting behaviour)

Part 2: SPECIFICATION FOR FIRE SAFETY

To evaluate the performance of a test set of candles in a controlled environment against the requirements of BS EN 15493:2019 (Candles. Specification for fire safety)



# **CANDLE** SHACK

#### Part 1: SPECIFICATION FOR SOOTING BEHAVIOUR

#### Requirement

When tested in accordance with clause 9 of EN 15426:2018, the average soot index per hour from three tests (samples) shall be less than 1.0/h

The room temperature during testing was 20±5°C

Wicks were trimmed to 5mm before lighting.

Cycles: 3 x 240 ± 5 min cycles with >60min pause between cycles)

Soot testing was performed in wire mesh cylinder Type 2 (Diameter: 300 ± 10 mm)

Sample Ref.	Total burn time $t_{\rm m}$ (h)	Hourly soot index Si <sub>h</sub>	Average soot index per hour Si <sub>h</sub>	Result
RCP0169I-1.1	12.00	0.88		
RCP0169I-1.2	12.00	0.45	0.47	PASS
RCP0169I-1.3	12.00	0.09		

## CANDLE SHACK

#### Part 2: SPECIFICATION FOR FIRE SAFETY

Test Property	Test Method	Test Requirements	Result
Stability	EN 15493:2019 4.1 (Visual Check)	Candle should not tip over when placed on a 10° incline plane	PASS
Secondary Ignition	EN 15493:2019 4.2 (Visual Check)	No secondary ignition shall occur for more than 10 s	PASS
Flame Height	EN 15493:2019 4.3 (Measurement)	The flame height for all candle types, except for tea lights, shall not exceed 75mm. The flame height for tea lights shall	PASS
	EN 15493:2019 4.5.1 (Visual Check)	not exceed 30mm After extinguishing the candle shall not spontaneously re-light	Maximum: 30 mm PASS
Behaviour after extinguishing	EN 15493:2019 4.5.2 (Measurement)	The wick shall not continue to glow or smoke for an average time of more than 30 s after extinguishing	PASS
Container Candles	EN 15493:2019 4.6 (Visual Check)	The container shall not crack or break at any time throughout the burning test	Average: 17 s  PASS

The room temperature during testing was 20±5°C Wicks were trimmed to 5mm before lighting.

Candle Performance (240 ± 5 min cycles with >60min pause between cycles)

Sample Ref.	Gross Weight (g)	Total Wax Consumed (g)	*Total Burning Time (h)	Wax Consumption Rate (g/h)
RCP0169I-1.1	537.9	210.8	40.0	5.27
RCP0169I-1.2	542.6	209.3	48.0	4.36
RCP0169I-1.3	549.1	216.5	52.0	4.16

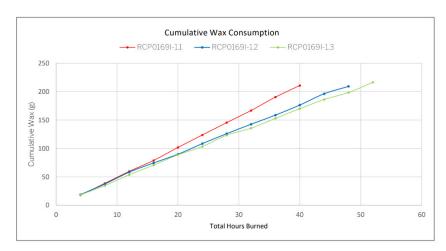
 ${}^*\!\text{If a candle self-extinguishes during the final burn cycle, the time of self-extinguishing is estimated}.$ 

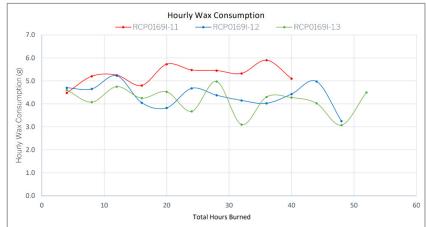
# Notes and Discussion:



### CANDLE SHACK

#### **CHARTS**







# CANDLE SHACK

#### **IMAGE GALLERY**



End of Burn Front - Sample 1



End of Burn Front - Sample 2



End of Burn Front - Sample 3



End of Burn Top - Sample 1



End of Burn Top - Sample 2



End of Burn Top - Sample 3

#### **END OF REPORT**



Patrycja Krajewska

Development Technologist