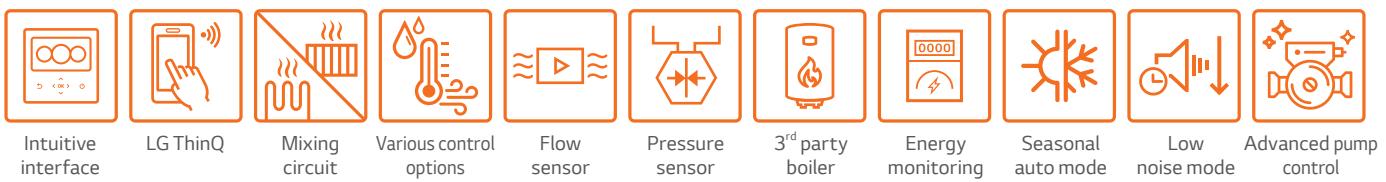
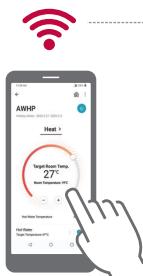


## User Convenience

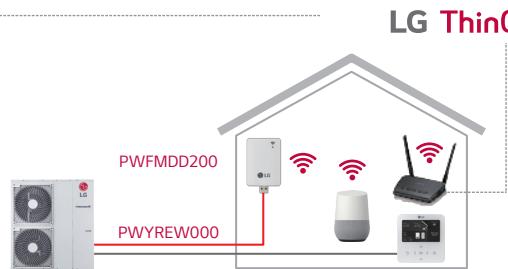


### LG ThinQ Seamless Connectivity

LG ThinQ allows users to monitor and control compatible LG products remotely, so they can set the temperature and regulate the use of their THERMA V anytime, anywhere. ThinQ technology also works with voice activation with Google Home.



Mandatory accessory:  
PWFMD200 (LG Wi-Fi Modem)  
PWYREW000 (10m extension connect cable  
in between THERMA V and LG Wi-Fi Modem)  
could be required depends on installation condition.  
\* Search "LG ThinQ" on Google playstore or App store, then  
download the app.  
\* Google home voice is supported in United Kingdom, France,  
Germany, Spain, Italy, Austria, Ireland, Portugal.

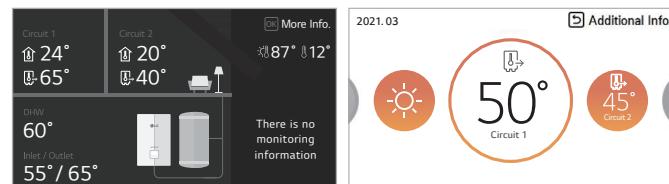


### Intuitive Control

THERMA V is equipped with a new remote controller which supports various functions.

- Premium design (4.3 inch color LCD)
- User friendly interface (simple graphic, icon & text)
- Convenient functions  
(easy schedule setting & installer setting)
- Energy monitoring without meter interface  
(estimated power consumption)

\* Instant power consumption and cumulative power consumption



### Reduced Noise Level



35 dB (A) at Night

Min. 4m away

Min. 5m away



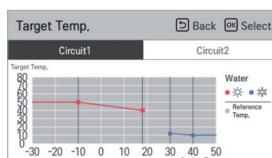
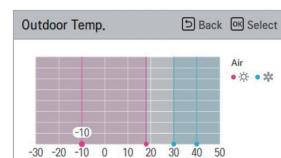
The UK Government states that the noise level should not be higher than 45dB when being 1 meter away from the window of a neighbouring residential property.

\* Sound Pressure Level is converted from Sound Power Level of Low Noise Mode based on Tonality penalty of 0dB and installation in free-field.



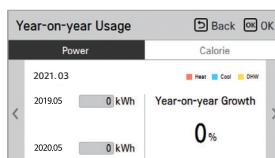
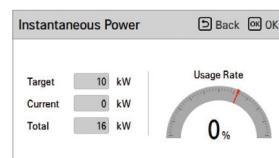
### Seasonal Auto Mode

The operation mode and target temperature will be changed according to the outdoor temperature automatically. Moreover, this function can be conveniently set using visualized graphics.

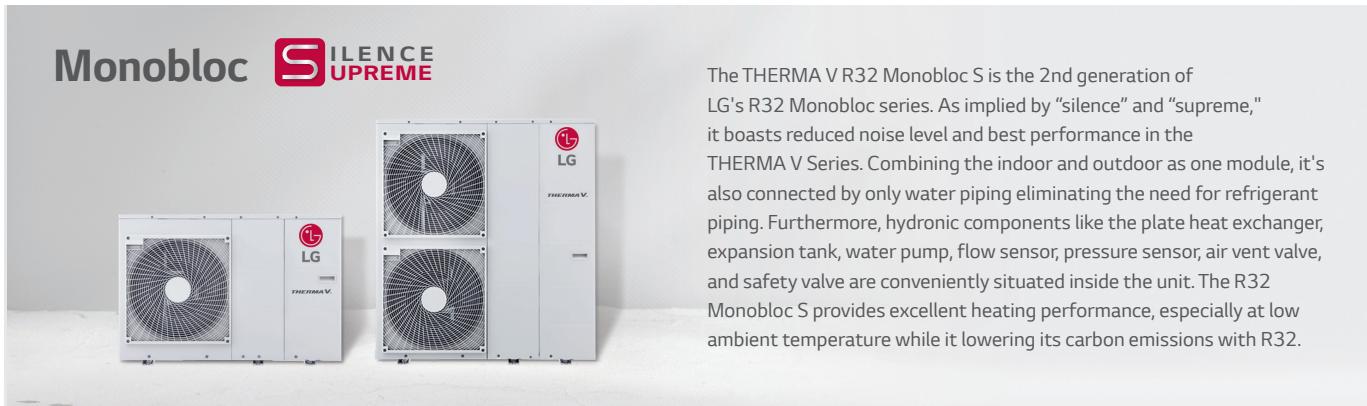


### Energy Monitoring

Without connection of Meter Interface, estimated power consumption for Therma V and backup heater can be monitored on the remote controller.



# THERMA V™ R32 Monobloc S at a Glance

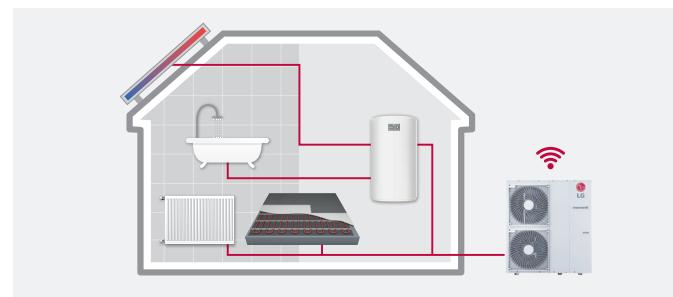


The THERMA V R32 Monobloc S is the 2nd generation of LG's R32 Monobloc series. As implied by "silence" and "supreme," it boasts reduced noise level and best performance in the THERMA V Series. Combining the indoor and outdoor as one module, it's also connected by only water piping eliminating the need for refrigerant piping. Furthermore, hydronic components like the plate heat exchanger, expansion tank, water pump, flow sensor, pressure sensor, air vent valve, and safety valve are conveniently situated inside the unit. The R32 Monobloc S provides excellent heating performance, especially at low ambient temperature while it lowering its carbon emissions with R32.

## THERMA V™ R32 Monobloc S

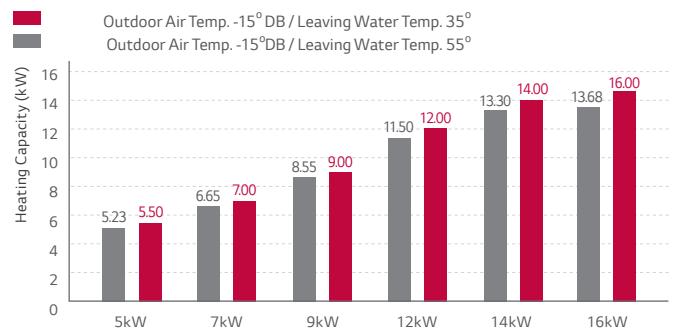
### Enhanced installation flexibility

- All-in-one outdoor unit
- Low sound level allowing high installation location flexibility
- ODU with built-in hydronic components : water pump, flow sensor, pressure sensor, expansion tank, air vent, etc.
- User-friendly installation settings interface
- Optional electric backup heater (3kW or 6kW)
- Enhanced connectivity for 3<sup>rd</sup> party backup heater



### High efficiency and wide operational range

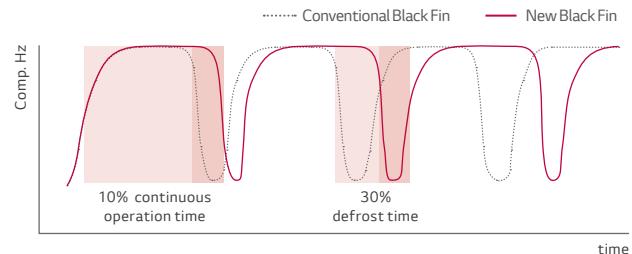
- R32 refrigerant with reduced global warming potential (GWP)
- Less environmental impact with low refrigerant amount (compared to R410A)
- 100% heating capacity at -15 °OAT (@LWT 35°)
- Improved heating operation at defrost condition
- SCOP up to 4.67 (Average climate / Low temp. application): A+++
- SCOP up to 3.47 (Average climate / Mid temp. application): A++
- COP up to 4.90 (Outdoor air 7° / Leaving water 35°)
- Leaving water temperature up to 65°
- Expanded operative range of solar thermal system



### Innovative design and technology

- Improved heat exchanger design (New Black Fin)
- Built-in water flow & pressure sensors to monitor real-time water circuit
- Advanced water pump control  
(Optimal flow rate, fixed capacity, fixed flow rate)
- Enhanced 2<sup>nd</sup> circuit control logic
- Energy monitoring of estimated power consumption via remote controller
- Modbus connectivity without gateway
- Control for DHW recirculation pump based on schedule

### Heating operation at defrost condition



10% increase in overall operating rate during defrost condition

\* This result is based on LG internal test and it can be different depending on actual environment.

Product	Capacity (kW)	Unit		Appearance
		1Ø	3Ø	
R32 Monobloc S	5	HM051MR U44	-	
	7	HM071MR U44	-	
	9	HM091MR U44	-	
	12	HM121MR U34	HM123MR U34	
	14	HM141MR U34	HM143MR U34	
	16	HM161MR U34	HM163MR U34	



**THERMA V™**



**R32 Monobloc S**



## EASY INSTALLATION



\* Will be supported within this year

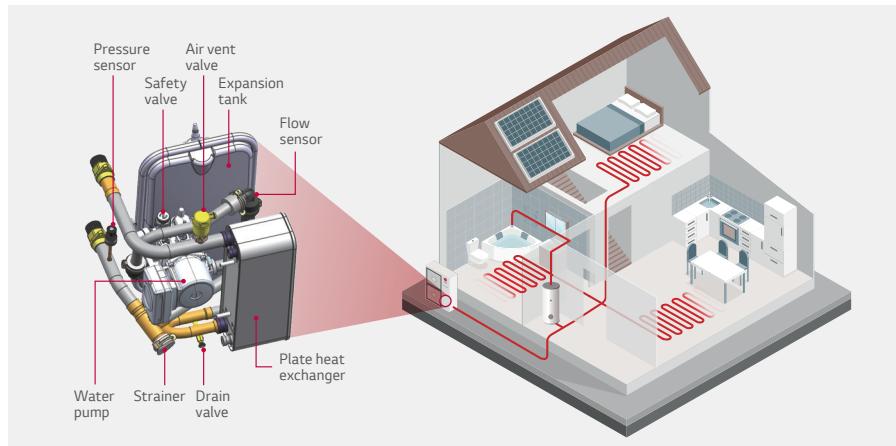
## EXCELLENT PERFORMANCE & EFFICIENCY



### Monobloc Concept

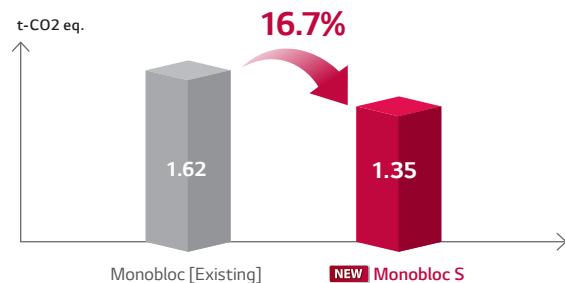
R32 Monobloc S is an all-in-one concept and reduced weight allows for quicker and easier installations.

- Additional hydronic components are included in the package
- Easier and quicker installation without refrigerant piping work



### Less Environmental Impact

R32 Monobloc S produces less carbon emission by reducing the amount of refrigerant in the system compared to current model.



Line up : 12 / 14 / 16 kW	Monobloc [Existing]	NEW Monobloc S
Refrigerant Amount (kg)	2.4	2.0
T-CO2 eq.	1.62	1.35



### R1 Compressor™

#### LG's Revolutionary Technology

R1 Compressor™ technology offers advanced efficiency, reliability and operational range due in part to the enhanced tilting motion of the scroll.



Extended operation range (max. 135Hz)

Centrifugal oil return & Oil separating guide for oil discharge reduction

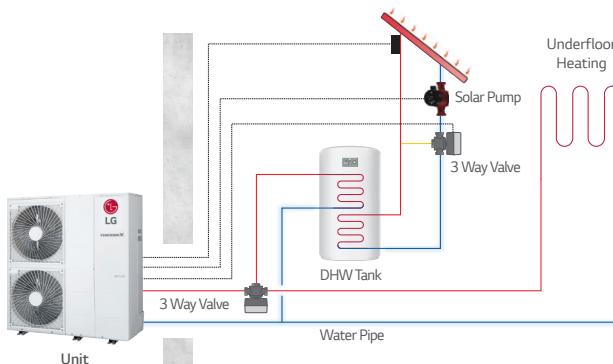
Shaft-through structure & Support both ends of shaft  
- Solid compressor operation assuring higher durability

Bottom compression & Simple structure  
- Lower noise & vibration  
- Less weight  
- Superior reliability



### Combination with Solar Thermal System

By combining the solar system with Therma V, the efficiency of DHW heating operation can be maximised.

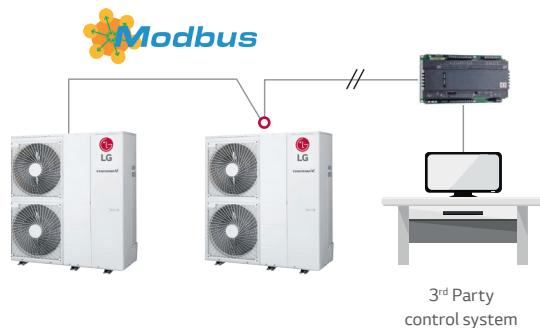


\* Mandatory accessory: PT-1000 type solar thermal temp. sensor (field supply)

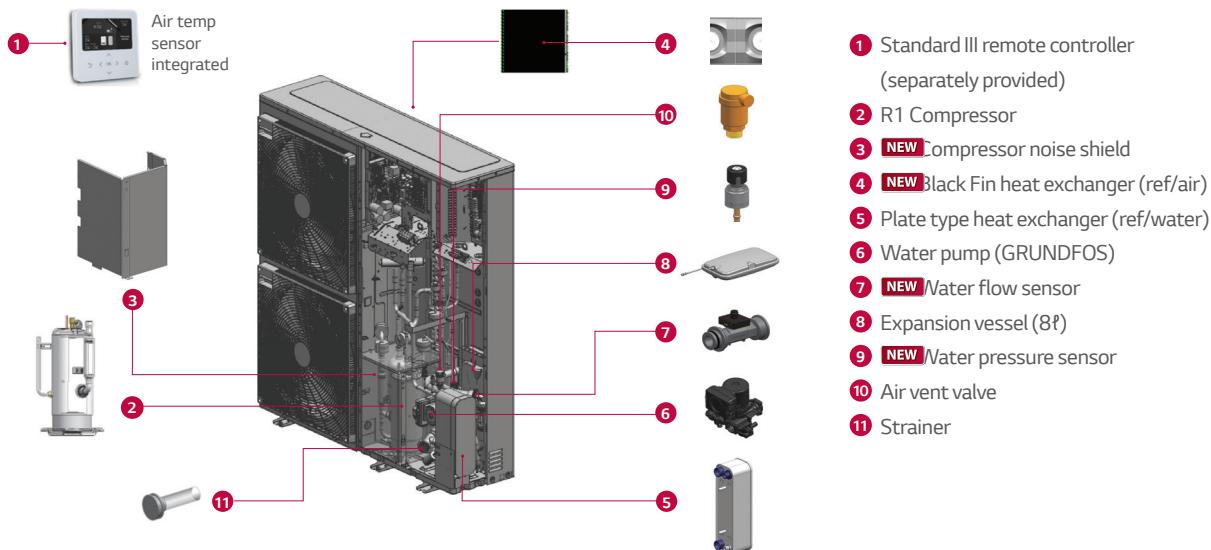


### Direct Modbus Communication

R32 Monobloc S can be connected and controlled by 3rd party control system using Modbus protocol directly, without Modbus RTU gateway.

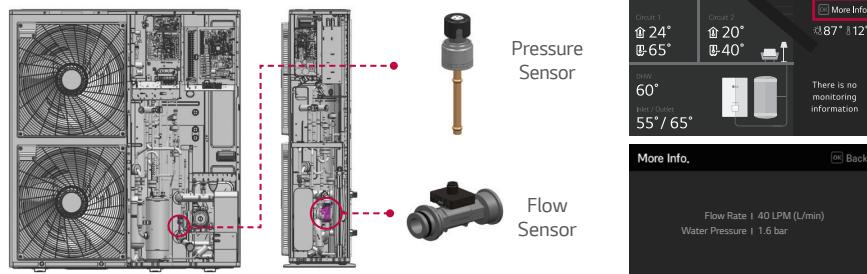


# Key Components



## Water Circuit Monitoring

It is possible to monitor via remote controller not only temperature of water circuit but also flow rate and pressure. These information provides installers with more reliable information for easier installation and maintenance (periodic strainer cleaning).

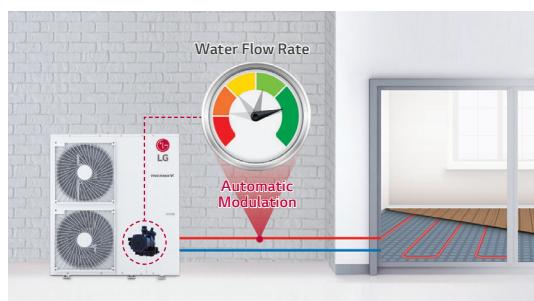


### Available information on the screen

- The room temperature
- The water inlet / outlet temperature
- The water pump operation
- **NEW** The water flow rate
- **NEW** The water pressure
- The solar heat temperature
- The outdoor temperature

## Advanced Pump Control Options

Various pump operation options contribute to energy savings by providing optimum water pump control and reliable product operation.



Options	Description	Water Flow Change as per load condition
Pump Capacity	It operates with the capacity set for the water pump. (range 10 ~ 100%)	No
Fixed Flow Rate	Automatically controlled to maintain the set flow rate. (5, 7, 9kW range : 8 ~ 26 LPM / 12, 14, 16kW range : 17 ~ 46 LPM)	No
Fixed ΔT*	Automatically controlled to maintain the set ΔT. (range 5 ~ 13°)	Yes
Optimal Flow Rate (default)	ΔT is changed as per Target Temp.	Yes

\*ΔT = temperature difference between inlet and outlet water temperature.

## Accessory Backup Heater



Technical Specification		Unit	HA031M E1	HA061M E1	HA063M E1
Backup Heater	Type	-		Sheath	
	Number of Heating Coil	EA	1	2	3
	Capacity Combination	kW	3.0	3.0 + 3.0	2.0 + 2.0 + 2.0
	Heating Steps	Step	1	2	1
	Power Supply	V, Ø, Hz	220 ~ 240, 1, 50		380 ~ 415, 3, 50
	Current (Rated)	A	12.5	25.0	8.7
	Circuit Breaker (ELCB)	A	25	40	25
	Dimensions (W x H x D)	mm	210 x 607 x 217		
Wiring Connections	Power Cable (Included Earth, H07RN-F)	mm <sup>2</sup> x cores	1.5 x 3C	4.0 x 3C	2.5 x 4C
	Communication Cable (H07RN-F)	mm <sup>2</sup> x cores	0.75 x 4C		0.75 x 2C





