

## APPLY GLUE ON MECHANICAL SEAL FOR OIL BATH & VAULT

**\*\*APPLY GLUE ON OIL TYPE UNITS ONLY!\*\***

### APPLY GLUE

Evenly apply the “**PERMATEX RED RTV** “ Glue to the outer ring surface of the seal.



### PRESS IN

Press the seal into the Hub **within 5 minutes** after Applying glue to the outer ring surface of the seal.

### CHECK, CLEAN, & WAIT 1 HOUR

- Visually check the installation of the seal, make sure there are no GAPS in the Red RTV between the edges of the seal and the hub. **If gaps are found, Remove seal and restart process.**
- Clean off the excess Red RTV..
- **Wait ONE hour for the Ted RTV to dry before adding Vault Hybrid Oil to the Hub.**

**PRESS IN**



**WIPE OFF EXCESS GLUE**

