

# Filling Instructions



# VAULT™

HYBRID LUBRICATION



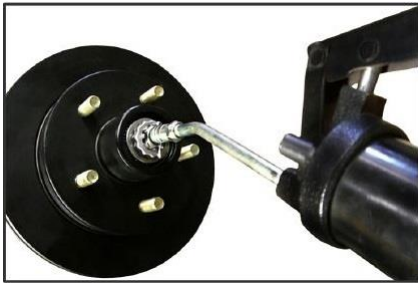
Install hub nose O-ring & adjust bearings per attached Dexter Assembly instructions.\*



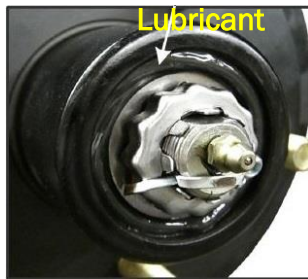
Screw a 1/16" NPT (Auto parts store) grease fittings into the threaded hole in the end of the spindle.



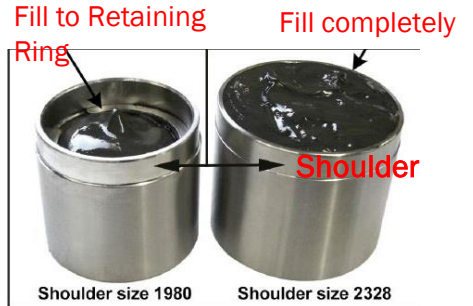
**ONLY** use Dexter proprietary HYBRID-OIL lubricant in a grease gun. \* If no spindle hole, hand pack bearings during assembly.



Fill hub cavity with the HYBRID-OIL lubricant. Rotate hub during filling to disperse air.



Hub cavity is full when the HYBRID-OIL lubricant first appears around edge of spindle washer. Remove grease fitting.



Fill the VAULT protector cap with HYBRID-OIL lubricant. As shown in the photo above. Apply "Loctite" retaining compound to the shoulder of the protector.



Place PVC collar over protector (2"x1-1/2" slip collar for 1980 size) (2" female adapter for 2328 size) in order to prevent damage to the protector during installation.



Place a piece of wood over the collar and hit with a mallet to drive the protector STRAIGHT into the hub. You can expect excess HYBRID-OIL to escape from the sides of the protector



When properly installed, the VAULT piston will extend out of the end of the protector approx. 1/16" to 3/16"