

It's hard to become a B Corp. So hard, it took us 18 months. When we set out on the journey, we felt quite confident we were acting as a B Corp already. We were doing lots right and wanted the stamp to prove it. That was broadly true, but we did have to make some significant changes, namely to our shareholder constitution to meet the demanding $B$ Corp criteria. plants feels tremendous.
Since the pandemic, the business environment for the hospitality industry has been extremely challenging, from the cost-of-living crisis to labour shortages, inflation, and consumer spending well behind inflation - it's been tough.

In response to this and recognising our industry is known for its statistically young and often inexperienced workforce, we chose to focus our impact goals this year internally and have focused on these key areas to drive engagement:
$\rightarrow$ Introduction of a 9-day fortnight
$\rightarrow$ Enhanced leave packages
$\rightarrow$ Internal development and recruitment
$\rightarrow$ Communicating a motivating vision for the future Our goal it to improve engagement by $3 \%$ in the current financial year and sustain a $1 \%$ improvement annually for the next five years.
In the coming 18 months, we have much work to do building on the foundational work we have in place, driving our customer engagement and embedaing carbon reduction goals. We will go forward with clear eyes, prepared to fail forward and rise together.

## Landmarks in Coffee

## Landmarks in Coffee

1998

OZONE FOUNDED IN FITZROY，NEW ZEALAND

In a small surf town，Fitzroy，NP，by Karen and Jamie Hodson after travelling 3 month around Central America，visiting coffee plantations in San Salvador

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＂When we go home we are going to open a coffee roasting business＂

Jamie Hodson


Paul Newbold is brought on board shortly after as Ozone＇s first roaster he is still roasting with us today as our Head Roaster in NZ）．
＂Paul took a massive risk，he has a mortgage and a new young family，as we did．He quit his job to do something he＇s now one of the most respected coffee roasters in the world．＂

## 2002



HASBEAN IS ESTABLISHED IN STAFFORD，UK
Is one of the first businesses to sel speciality coffee online

## 2007



FIRST PROBAT ROASTER We purchase out first Probat G45，it＇s still roasted on to this day in NP．We now have 6 Probats across UK and NZ．

FIRST CAFE OPENS IN NEW ZEALAND
The Beanstore，King St，NP

2008

## REMEMBERING

 JAMIE HODSONOne of our original founders，Jami Hodson sadly passes away．
The Hodson Blend is named in his memory


Jamie was always about protecting the underdog， wanting to do what was right for the farmer＂

## OZONE LEONARD STREET OPENS

izzie（Our CEO）works as Restaurant Manager，James as Wholesale Genera Manager．He roasted，trained，installed coffee machines and did all the invoicing．They both often bagged and packed orders at night．


Landmarks in Coffee
20 Years

2017

INVESTORS ON BOARD

Reddy Group join as OCRI investors Brother and sister, Rohit and Kamini Reddy play an active role on the Ozone Coffee Roasters International Board.


LEONARD ST WINS 'BEST COFFEE HOUSE'

Hardens, UK.


OZONE CELEBRATES 20 OZONE CELEBRATES 20
YEARS IN THE INDUSTRY

HASBEAN ACQUIRED
Hasbean joins the Ozone Family. OCRUK grows from a team of 30 to a team of 50 (approx).


WESTMORELAND WINS AWARD:




## Our Kitchen Philosophy



Food waste goal met*

Embracing sustainability, 91\% of our plates feature a by-product that would otherwise go to waste

We take pride in collaborating with environmentally conscious partners. A significant portion of our produce is proudly Kiwi, a choice that aligns with our commitment to minimising our carbon footprint.

Our chefs are dedicated to minimising waste by implementing innovative practices: $\rightarrow$ The waste milk from our coffee bar (oat \& dairy) is churned into rich ricotta for our omelettes and baked goods.
$\rightarrow$ Our spent coffee grounds and coffee chaff go into the Soil Factory at Kelmarna Gardens to become rich, nutritious compost which, in turn, feeds the organic fruit \& veg we get from our amazing neighbours!
$\rightarrow$ Leftover sourdough off-cuts are milled into flour for our signature house crumpets or repurposed as panko breadcrumbs.
$\rightarrow$ All fruit and vegetable trimmings find a purpose in our house treacle.
$\rightarrow$ We braise our meats so we can use the whole cut, producing no waste offcuts.
$\rightarrow$ We recycle our soft plastics through Future Post where it becomes high quality, leach free fenceposts and garden boxes.

A 2018 study by the University of Otago and WasteMINZ found that 24,375 tonnes of food waste is generated each year by the sector, with $61 \%$ of it being
avoidable. An averace cafe or restaurant avoidable. An average cafe or restaurant
generates approximately 2.8 tonnes of food waste per annum


Of our menu uses products from New Zealand

Helping to produce green energy
All our plate waste is sent to be converted into green energy through anaerobic digestion via Bio Collectors.

Community involvement
We proudly support Two Fields by incorporating their olive oil into our Eateries. Two Fields actively engages
with local communities in Crete, imparting regenerative farming practices.
This initiative supports and fosters the growth of local organic communities, ensuring farming families receive fair and secure livelihoods.


## Coffee Sourcing

Long-term, sustainable relationships are at the heart of what we do, allowing us to positively impact our coffee, our producers our team and our customers.

We place huge importance on regularly visiting our farmers, producers and exporters at origin. By fostering close collaborations, we aim to create strong and lasting relationships with each of them We trade using a relationship, sustainability and quality model - rather than rely on the certification and differential model. We recognise that each partnership is unique, we tailor our strategies to individual needs, steering clear of a one-size-fits-all mentality.

We've held relationships with some producers for over 20 years and we're still working with them today.



We don't believe one system can work for everyone, so we don't buy coffee purely because of a certificate or to tick a box. Instead we take a direct and transparent sourcing approach based on our values.
We work with producers who uphold the highest quality product, implement excellent sustainable practices, and demonstrate social responsibility towards their workers. When our producers see value in organic or biodynamic certification, we wholeheartedly suppor them, recognising the significance of these methodologies for both them and our environment.

We aren't after the best deal. We want to help build communities at origin ensuring that workers receive fair wages, allowing for dignity and pride in their work. We seek visibility into the environmental impacts and changes occurring in each territory, collaborating with producers to mitigate risks and ensure that specialty

## Coffee Sourcing

Intro By Our CEO
Landmarks in Coffee

Hermanos Aguilera
Finca De Licho
Costa Rica
Pedro, Daniela
\& Pedro Pablo Rodriguez
Fincas Los Rodriguez
Fincas Los Rodriguez
Bolivia
Partner since.
Gabriel de Carvalho Dias
Fazenda Cachoeira da Grama
Brazil
Partner since.


Stephen Hurst Fazenda Inglaterr Brazil
2007 Partner since
Carmen Esteves de Silva \& Rafael Silva Hoff La Fany, Siberia El Salvador Partner since.

Francisco Mena Sumava Postner

Allan Oviedo Rodriquez Carmela Costa Rica Partner since.

Fuadi Pituswan
BeanSpire
Thialand
Partner since.
Arrieta Barboza Family
El Oasis, El Manatial, La Isla, Don Pedro Costa Rica Partner since

Alejandro \& Mauricio Martinez
Finca Argentina
El Salvador
Partner since

Dr Brian Gakunga
Kiriga Estate
Kenya
2003 Partner since
Mierisch Family
Finca Las Delicias, El limoncillo,
Finca Las Delicias,
Escondida, S
Partner since
Gloria Rodriguez \& Luis Rodriguez Nejapa, San Jose
El Salvador
2015 Partner since
Guadalupe Alberto Reyes Aguilar Finca El Limon Guatemala


Partner since ............
Francisco Otávio Lo
Fazend
Partner Since
Juliana \& Flavio Paulino de Costa Mello Fazenda Nova Alianc̣a
Brazil
2013 Prartner Since
Martin Chirino
Martin Chirino
Mortivia
2010

Volcan Del Tigre
Volcan Del Tigre
Bolivia
Partner Since

Pedro Flores
Pedro Flores
Bolivia
2011 Partner Since

Calderón Martinez Family Ortiz 1900 Costa Rica
$\qquad$
Francisco Flores
El Bosque
Guatemala
Partner Sinc
Miguel Giron \& family
La Alondra
Honduras
Partner Since
2022
Benjamin Paz
Orquidea
Honduras
Partner Since.
Einer Saldivar
El Cedro
Peru
Partner Since.
Lali Josely Guevarra
ali Josely Guevarra
Peru
2021
Partner Since.

Nima Juarez
El Roble
18 Partner Since.
B Corp Performance
We believe that your morning brew has the force to change the world. That it has the power to improve the lives of all the people involved in producing it and to protect the earth that it grows on. No small feat, huh?

As a certified B Corp, we're part of a global movement of pioneering companies who have committed to use our business as a force for good.

We want to leave the world better than when we arrived. That means taking small, thoughtful steps every day to reach our sustainability goals and being a force for good in the coffee industry.


Becoming a B Corp was a natural next step in demonstrating our commitment to using our business as a force for good. This certification means we're legally bound to consider our impact on the community, our customers, our suppliers, our people and the environment.

So, what does that mean to you? It means that you're having a positive impact when you choose Ozone. When you see that B Corp logo it helps you know quickly and easily that you're choosing a business that helps to make the world a better place. The certification process has been one of the toughest things we've done.

We got started over two years ago and through our application, we've undergone a rigorous, independent assessment that measured our performance in five impact areas: Governance, Workers, Customers, Community and Environment.

## Governance

## 16.3

Sustainability starts at the source. We focus on cultivating long-term, direct relationships with farmers who forge ahead with the most ethical and responsible farming practices. Transparency is paramount, and stakeholders actively contribute to decision-making processes, safeguarding the integrity of our sustainability mission.
Sector average: 5.9

Community


Diversity, equity, and inclusion are key
considerations in our supply chain, reinforcing our dedication to fostering a sense of community that is inclusive and benefits all involved.
Sector average: 19.6

## Workers

## 

We're proud to be a Living Wage employer and work to create a diverse and inclusive team of great people, prioritising well-being and progression. By fostering an environmen that values growth and inclusivity, we ensure that our workforce is engaged and satisfied. Sector average: 16.3

Environment


We continuously strive to reduce our environmental footprint. Our beans are roasted fresh, every day. We batch roast exactly what we need for the day and not a bean more. So that means the freshest offee possible, with nothing wasted All our ogs (including labels) are wasted rest (lable as well as Sector average: 20

We tell our customers why sustainable practices matter, and we maintain transparency. We don't ust provide great products; we also play our part in making sure our customers have a socially responsible and ethically conscious experience. Sector average: 2.2


## Our People

## Engagement Score

It's important to us that our business priorities align with what's significant to our most valuable asset - our people! We conduct annual engagement surveys to confirm that we are concentrating on the right aspects and check in bi-annually to ensure we are on track to achieve those objectives.

This year, our people identified the need to concentrate our efforts on refining and communicating the company vision. To address this, we initiated a series of departmental workshops led by our CEO, Lizzie Gurr. These workshops not only communicated our newly refined vision but also concentrated on troubleshooting how each department can effectively bring it to life through brand positioning and the application of our company values in our day-to-day operations.

Current engagement score


Company initiatives
Enhanced leave packages
This year we are very pleased to be able o introduce enhanced leave across the company, which not only rewards our employees loyalty to the business but also emains competitive in each market

9 day fortnight
To further support the well-being of our employees, we committed ourselves o a pilot of the 9 -day fortnight across both markets. It comes as no surprise to confirm that it was extremely well-received by our people, with reports of increased fficiencies and well-being across our eams. We look forward to ensuring its
continued success in the coming year.

Intro By Our CEO Landmarks in Coffee Our Kitchens
Coffee Sourcing

## OZONE

