

It's hard to become a B Corp. So hard, it took us 18 months. When we set out on the journey, we felt quite confident we were acting as a B Corp already. We were doing lots right and wanted the stamp to prove it. That was broadly true, but we did have to make some significant changes, namely to our shareholder constitution to meet the demanding B Corp criteria.

As I write this today, a year into our certification, I feel extremely proud of what we have achieved this year, but mostly I feel exhausted by what's ahead. The business world has planted seeds for how we can use business as a force for good, and the weight of responsibility to nurture these seedlings into mature plants feels tremendous.

Since the pandemic, the business environment for the hospitality industry has been extremely challenging, from the cost-of-living crisis to labour shortages, inflation, and consumer spending well behind inflation – it's been tough.

In response to this and recognising our industry is known for its statistically young and often inexperienced workforce, we chose to focus our impact goals this year internally and have focused on these key areas to drive engagement:

- → Introduction of a 9-day fortnight
- → Enhanced leave packages
- → Internal development and recruitment
- → Communicating a motivating vision for the future

Our goal it to improve engagement by 3% in the current financial year and sustain a 1% improvement annually for the next five years.

In the coming 18 months, we have much work to do building on the foundational work we have in place, driving our customer engagement and embedding carbon reduction goals. We will go forward with clear eyes, prepared to fail forward and rise together.

Lizzie Gurr Ozone Coffee CEO



Landmarks in Coffee —

Our Kitchens

Coffee Sourcing

B Corp Performance

Our People

1998

OZONE FOUNDED IN FITZROY, NEW ZEALAND

Landmarks in Coffee

In a small surf town, Fitzroy, NP, by Karen and Jamie Hodson after travelling 3 months around Central America, visiting coffee plantations in San Salvador.



"When we go home we are going to open a coffee roasting business"

Jamie Hodson

1999

WE BEGIN ROASTING



Paul Newbold is brought on board shortly after as Ozone's first roaster (he is still roasting with us today as our Head Roaster in NZ).

"Paul took a massive risk, he has a mortgage and a new young family, as we did. He quit his job to do something none of us knew anything about and he's now one of the most respected coffee roasters in the world."

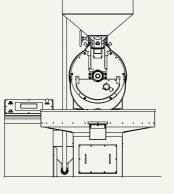
2002



HASBEAN IS ESTABLISHED IN STAFFORD, UK

Is one of the first businesses to sell speciality coffee online

2007



FIRST PROBAT ROASTER

We purchase out first Probat G45, it's still roasted on to this day in NP. We now have 6 Probats across UK and NZ.



The Beanstore, King St, NP

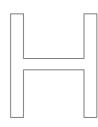


2008

REMEMBERING JAMIE HODSON

One of our original founders, Jamie Hodson sadly passes away.

The Hodson Blend is named in his memory.

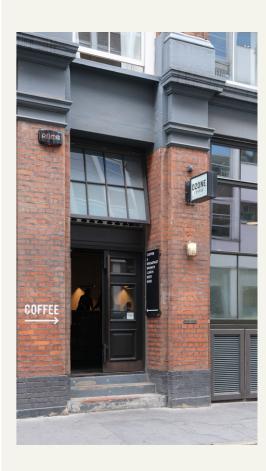


"Jamie was always about protecting the underdog, wanting to do what was right for the farmer"

OZONE LEONARD STREET OPENS

2012

Lizzie (Our CEO) works as Restaurant Manager, James as Wholesale General Manager. He roasted, trained, installed coffee machines and did all the invoicing. They both often bagged and packed orders at night.



20 Years

2017

INVESTORS ON BOARD

Reddy Group join as OCRI investors. Brother and sister, Rohit and Kamini Reddy play an active role on the Ozone Coffee Roasters International Board.



LEONARD ST WINS 'BEST COFFEE HOUSE'

Hardens, UK.

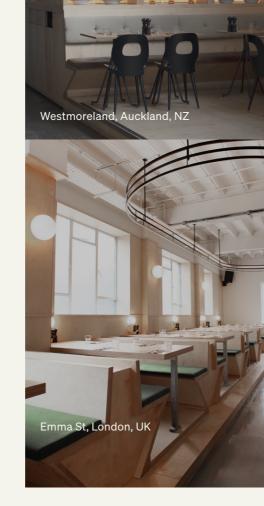




HASBEAN ACQUIRED

Hasbean joins the Ozone Family. OCRUK grows from a team of 30 to a team of 50 (approx).

OZONE CELEBRATES 20 YEARS IN THE INDUSTRY



2019

GROWING,

GROWING

GROWING. 2 NEW SITES 2021

WESTMORELAND WINS AWARD:



2022

BIG MOVES AT OCRI Lizzie becomes CEO!



Certified



WE BECOME A **CERTIFIED B CORP** 25 Years Intro By Our CEO

Landmarks in Coffee —

Our Kitchens

Coffee Sourcing

B Corp Performance

Our People

2 NEW SITES

2023







Our Kitchen Philosophy



* A 2018 study by the University of Otago and WasteMINZ found that 24,375 tonnes of food waste is generated each year by the sector, with 61% of it being avoidable. An average cafe or restaurant generates approximately 2.8 tonnes of food waste per annum

Food waste goal met*

Embracing sustainability, 91% of our plates feature a by-product that would otherwise go to waste.

We take pride in collaborating with environmentally conscious partners. A significant portion of our produce is proudly Kiwi, a choice that aligns with our commitment to minimising our carbon footprint.

Our chefs are dedicated to minimising waste by implementing innovative practices:

- → The waste milk from our coffee bar (oat & dairy) is churned into rich ricotta for our omelettes and baked goods.
- → Our spent coffee grounds and coffee chaff go into the Soil Factory at Kelmarna Gardens to become rich, nutritious compost which, in turn, feeds the organic fruit & veg we get from our amazing neighbours!
- → Leftover sourdough off-cuts are milled into flour for our signature house crumpets or repurposed as panko breadcrumbs.
- → All fruit and vegetable trimmings find a purpose in our house treacle.
- → We braise our meats so we can use the whole cut, producing no waste offcuts.
- → We recycle our soft plastics through Future Post where it becomes high quality, leach free fenceposts and garden boxes.

Helping to produce green energy

All our plate waste is sent to be converted into green energy through anaerobic digestion via Bio Collectors.

Community involvement

We proudly support Two Fields by incorporating their olive oil into our Eateries. Two Fields actively engages

with local communities in Crete, imparting regenerative farming practices.

This initiative supports and fosters the growth of local organic communities, ensuring farming families receive fair and secure livelihoods.





Long-term, sustainable relationships are at the heart of what we do, allowing us to positively impact our coffee, our producers, our team and our customers.

Coffee Sourcing

We place huge importance on regularly visiting our farmers, producers and exporters at origin. By fostering close collaborations, we aim to create strong and lasting relationships with each of them We trade using a relationship, sustainability and quality model - rather than rely on the certification and differential model. We recognise that each partnership is unique, we tailor our strategies to individual needs, steering clear of a one-size-fits-all mentality.

We've held relationships with some producers for over 20 years and we're still working with them today.

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We don't believe one system can work for everyone, so we don't buy coffee purely because of a certificate or to tick a box. Instead we take a direct and transparent sourcing approach based on our values.

We work with producers who uphold the highest quality product, implement excellent sustainable practices, and demonstrate social responsibility towards their workers. When our producers see value in organic or biodynamic certification, we wholeheartedly support them, recognising the significance of these methodologies for both them and our environment.

We talk with our producers about their real individual costs of production. We are a company that helps businesses grow with us, we are committed to the sustainability of their livelihoods and our collective coffee. We commit to pay prices well above and beyond their local cost of production, irrespective of market conditions. We want to ensure that our relationships are built with sustainable-sourcing at the forefront where we work with the same producers year on year; working with them to improve their product, to grow together and to develop a partnership over time.

We aren't after the best deal. We want to help build communities at origin, ensuring that workers receive fair wages, allowing for dignity and pride in their work. We seek visibility into the environmental impacts and changes occurring in each territory, collaborating with producers to mitigate risks and ensure that specialty coffee adds and increases value for all.

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Years Years

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Coffee Sourcing

Coffee Sourcing -

Our Kitchens

Cone	- Sourcing —
B Corp	Performance

Our Producer Relationships

Hermanos Aguilera Finca De Licho
Costa Rica
Partner since
Pedro, Daniela & Pedro Pablo Rodriguez Fincas Los Rodriguez Bolivia
Partner since
Gabriel de Carvalho Dias Fazenda Cachoeira da Grama Brazil
Partner since

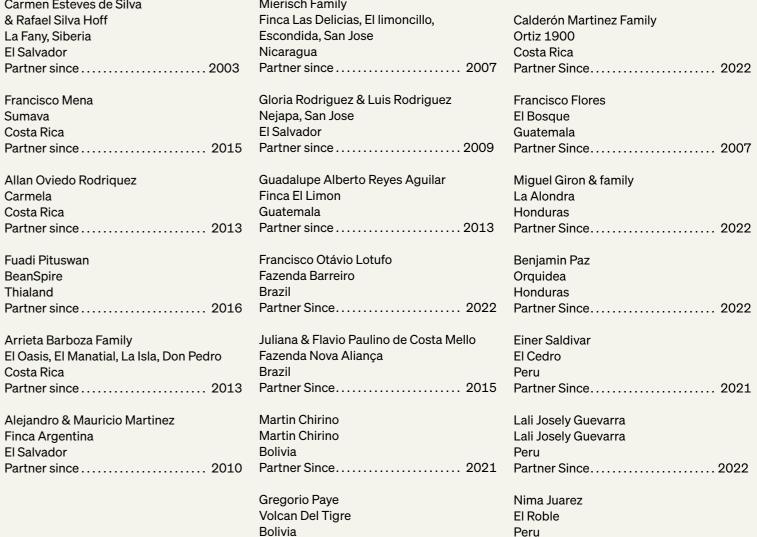
7	Stephen Hurst Fazenda Inglaterra Brazil Partner since	2003
	Carmen Esteves de Silva	
	& Rafael Silva Hoff	
	La Fany, Siberia	
	El Salvador	
6	Partner since	2003
	Francisco Mena	
	Sumava	
	Costa Rica	
2	Partner since	2015

Dr Brian Gakunga	Pedro Flores Our People
Kiriga Estate	Pedro Flores
Kenya	Bolivia
Partner since	Partner Since
Mierisch Family Finca Las Delicias. El limoncillo.	Calderón Martinez Family









Long term producer relationships and counting



We believe that your morning brew has the force to change the world. That it has the power to improve the lives of all the people involved in producing it and to protect the earth that it grows on. No small feat, huh?

As a certified B Corp, we're part of a global movement of pioneering companies who have committed to use our business as a force for good.

We want to leave the world better than when we arrived. That means taking small, thoughtful steps every day to reach our sustainability goals and being a force for good in the coffee industry.

B Corp Performance

Intro By Our CE

Our Kitchens

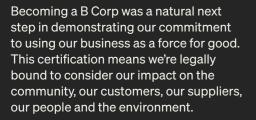
Coffee Sourcir

B Corp Performance —

Our People

Our score:





So, what does that mean to you? It means that you're having a positive impact when you choose Ozone. When you see that B Corp logo it helps you know quickly and easily that you're choosing a business that helps to make the world a better place. The certification process has been one of the toughest things we've done.

We got started over two years ago and through our application, we've undergone a rigorous, independent assessment that measured our performance in five impact areas: Governance, Workers, Customers, Community and Environment.



B Corp Performance

Intro By Our CEO

Landmarks in Coffe

Our Kitchens

Coffee Sourcing

B Corp Performance —

Our People

Our score: in detail

Governance

16.3

Sustainability starts at the source. We focus on cultivating long-term, direct relationships with farmers who forge ahead with the most ethical and responsible farming practices. Transparency is paramount, and stakeholders actively contribute to decision-making processes, safeguarding the integrity of our sustainability mission.

Sector average: 5.9

Community

25.2

Diversity, equity, and inclusion are key considerations in our supply chain, reinforcing our dedication to fostering a sense of community that is inclusive and benefits all involved.

Sector average: 19.6

Workers

24.7

We're proud to be a Living Wage employer and work to create a diverse and inclusive team of great people, prioritising well-being and progression. By fostering an environment that values growth and inclusivity, we ensure that our workforce is engaged and satisfied.

Sector average: 16.3

Environment

14.8

We continuously strive to reduce our environmental footprint. Our beans are roasted fresh, every day. We batch roast exactly what we need for the day and not a bean more. So that means the freshest coffee possible, with nothing wasted. All our bags (including labels) are compostable or recyclable, as well as our delivery packaging.

Sector average: 20

Customers

2.3,

We tell our customers why sustainable practices matter, and we maintain transparency. We don't just provide great products; we also play our part in making sure our customers have a socially responsible and ethically conscious experience.

Sector average: 2.2



Our People

Engagement Score

It's important to us that our business priorities align with what's significant to our most valuable asset – our people! We conduct annual engagement surveys to confirm that we are concentrating on the right aspects and check in bi-annually to ensure we are on track to achieve those objectives.

This year, our people identified the need to concentrate our efforts on refining and communicating the company vision. To address this, we initiated a series of departmental workshops led by our CEO, Lizzie Gurr. These workshops not only communicated our newly refined vision but also concentrated on troubleshooting how each department can effectively bring it to life through brand positioning and the application of our company values in our day-to-day operations.

Current engagement score





Landmarks in Coffee
Our Kitchens
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Our People —

Intro By Our CEO

Company initiatives

Enhanced leave packages

This year we are very pleased to be able to introduce enhanced leave across the company, which not only rewards our employees loyalty to the business but also remains competitive in each market.

9 day fortnight

To further support the well-being of our employees, we committed ourselves to a pilot of the 9-day fortnight across both markets. It comes as no surprise to confirm that it was extremely well-received by our people, with reports of increased efficiencies and well-being across our teams. We look forward to ensuring its continued success in the coming year.

OZONE