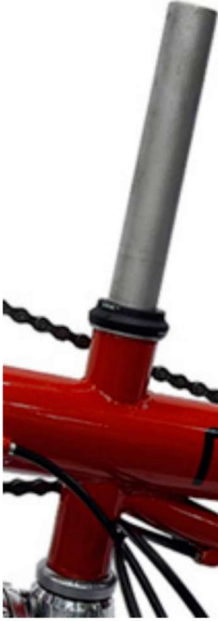




RANS Force 5 Headset & Riser Assembly

1. Install Fork into Frame w/headset.



2. Insert sleeve into collar w/ split in sleeve. Align with split in collar



3. Slide sleeve & collar assembly over fork. Steer tube w/ bolt heads on left hand side.



4. Slide riser w/ collar over stem tube & tighten at 1/8" above the lower collar. Do not tighten lower collar at this time.



5. Line up bottom collar w/ wheel & tighten ightly.



6. Remove play in headset by using a wedge to exert pressure between the collars. Insert wedge & tap lightly. Tighten lower collar when all play is gone & fork turns smooth & freely.



7. After lower collar is set, loosen top clamp & re-tighten riser height at best location for the rider.



8. Bundle cables together secure & cables to the riser using neoprene jacket.

