

\$550 Mustang Wicker Bill with Gurney Flap for Performance Pack 1 Wings Installation Instructions

Evans Motorsport Performance Wicker Bills are Made in USA From Aluminum and Gurney Flaps from Clear Lexan
Visit www.EMP.parts and go to the Performance Pack 1 Wicker Bill page to view installation video.

Tools Needed:

Power Drill, 19/64" Drill Bit, Masking Tape, Tape Measure, Rivet Nut Tool with 10/32 Adapter, 1/8" Drive Bit, Thread Locker (recommended but optional)

Hardware Provided:

7 - 10/32 3/4" Stainless Steel Black Screws 2 - 10/32 Stainless Steel Nylock Nuts
7 - 10/32 Aluminum Rivet Nuts
9 - Black Machined Aluminum Recessed Washers
2 - 10/32 1/2" Stainless Steel Black Screws

Perform installation at your own risk. We are not responsible for damage to vehicles or injury to persons during installation and/or use of the Wicker Bill or Gurney Flap

1. Place vehicle in park with parking brake on. Double check everything and surroundings to be sure all is safe before starting installation.

2. Clean Wing Then Cover Rear Face with Masking Tape and Find and Mark Horizontal and Vertical Center of Wing



3. Drill Center Hole at Angle of Wing Making Sure You Center Drill Bit on Marks You Made in the Center of Wing. Don't Go too Far in or Hit Top of Wing. Remove Tape Around Hole



4. Screw Rivet Nut Fully onto Rivet Nut Tool with 10/32 Adapter Then Insert Rivet Nut into Hole



5. Squeeze Rivet Nut Tool Firmly to the Point You Feel it Stop Then Slightly More To Ensure Tight Fit of Rivet Nut. Be Careful to Not Strip Rivet Nut. Unscrew Rivet Nut Tool From Rivet Nut



6. Insert 3/4" Screw Into Recessed Washer.



7. Insert Screw Through Center Hole in Wicker Bill and Finger Tighten into Center Rivet Nut



8. Check Both Ends to be Sure Wicker Bill is Straight. Have a Helper or Tape in Place Then Mark the Center of All Wicker Bill Holes



9. Remove Wicker Bill. Drill Out 6 Remaining Holes Making Sure You Center Drill Bit on Marks You Made in the Center of Wicker Bill Holes



10. Remove Tape and Install 6 Remaining Rivet Nuts Then Clean Wing and Wicker Bill



11. Mount Wicker Bill to Wing Using 3/4" Screw and Recessed Washer Through Center Hole. Leave Loose. Repeat for Remaining 6 Screws



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12. Now That Test Fit is Completed, Remove Center and 2 Screws On Either Side of Center Screw Circled in Red Below



13. Remove Protective Film From Gurney Flap. Clean Gurney Flap and Back of Wicker Bill.



14. With 3/4" Screw Inserted Through EMP Washer/Gurney Support and Center Hole of Gurney Flap, Screw into Center Hole of Wicker Bill. Thread Locker can be Added to Secure Screws



We have discontinued the EMP washer and now include an extra recessed washer

15. Install Remaining 4 Screws and Recessed Washers.



16. Top 2 Gurney Flap Holes Use 1/2" Screws, Recessed Washers and Nylock Nuts



17. Ensure EMP Washer/Gurney Support is Straight Then Fully Tighten All Wicker Bill and Gurney Flap Screws Being Careful to not Strip Out Rivet Nuts. Thread Locker Recommended.



DONE! Check out our other premium parts and continue raising the bar.

Perform installation at your own risk. We are not responsible for damage to parts or vehicles or injury to persons during installation and/or use of this Wicker Bill and/or Gurney Flap. Automatic car wash not recommended. Always hand wash car after wicker bill is installed. Periodically check all screws to ensure they remain tight and wicker bill is solidly attached. Only tighten screws again if loose. Do not over tighten screws into rivet nuts. Do not drive car with loose wicker bill screws. EMP is not responsible for products beyond initial quality and condition due to conditions, installation quality and other factors beyond our control.