

# 2015+ Dodge Charger Wicker Bill with Gurney Flap Installation Instructions

Evans Motorsport Performance Wicker Bills are Made in USA From Aluminum and Gurney Flaps from Clear Lexan  
Visit [www.EMP.parts](http://www.EMP.parts) and go to the Charger Wicker Bill page to view installation video.

## Tools Needed:

Power Drill, 19/64" Drill Bit, Masking Tape, Tape Measure, Rivet Nut Tool with 10/32 Adapter, 1/8" Drive Hex Bit, 3/8" Socket or Wrench, Thread Locker (recommended but optional)

## Hardware Provided:

9 - 10/32 3/4" Stainless Steel Black Screws    2 - 10/32 Stainless Steel Nylock Nuts  
9 - 10/32 Aluminum Rivet Nuts  
11 - Black Machined Aluminum Recessed Washers  
2 - 10/32 1/2" Stainless Steel Black Screws

Perform installation at your own risk. We are not responsible for damage to vehicles or injury to persons during installation and/or use of the Wicker Bill or Gurney Flap

1. Place vehicle in park with parking brake on. Double check everything and surroundings to be sure all is safe before starting installation.

2. Clean wing and cover rear with masking tape. Find and mark horizontal center of wing. Place wicker bill on wing and ensure it is in the position you want and centered then mark the center bolt hole.



3. Drill center hole at angle of wing making sure you center 19/64" drill bit on marks you made in the center of wing. Don't go too far in or hit top of wing. Remove tape around hole.

4. Screw rivet nut fully onto rivet nut tool with 10/32 adapter then insert rivet nut into hole.



5. Squeeze rivet nut tool firmly to the point you feel it stop then slightly more to ensure tight fit of rivet nut. Be careful not to strip rivet nut. Unscrew rivet nut tool from rivet nut.



6. Insert 3/4" screw into recessed washer.



7. Insert screw through center hole in wicker bill and into center rivet nut, but don't fully tighten with 1/8" hex bit or Allen wrench.



8. Check both ends to be sure wicker bill is straight. Have a helper then mark the center of the third hole from center.



9. Remove wicker bill. Drill out hole making sure you center drill bit on marks you made in the center of wicker bill hole. Remove tape around hole and install rivet nut.



10. Place wicker bill on spoiler and install 2 screws with recessed washers into the rivet nuts. Wicker bill will now be steady so you can mark remaining holes and repeat the drilling/rivet nut procedure.



11. Carefully bend wicker bill to shape of wing to lessen tension on outside rivet nuts. Clean wicker bill then install all but 3 center 3/4" screws and recessed washers. Fully tighten only after all screws are in. Don't over tighten. Thread locker recommended.



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12. Remove protective film from gurney flap. Clean gurney flap and back of wicker bill.



13. With 3/4" screw inserted through recessed washer and center hole of gurney flap, screw into center hole of wicker bill.



14. Install remaining 2 screws and recessed washers in bottom holes of gurney flap. Fully tighten all wicker bill screws. Don't over tighten or risk stripping the rivet nuts.



15. Top 2 gurney flap holes use 1/2" screws, recessed washers and nylock nuts. Fully tighten with 1/8" hex bit or Allen wrench and 3/8" socket or wrench.



**DONE!** Check out our other premium parts and continue raising the bar.

Perform installation at your own risk. We are not responsible for damage to parts or vehicles or injury to persons during installation and/or use of this Wicker Bill and/or Gurney Flap. Automatic car wash not recommended. Always hand wash car after wicker bill is installed. Periodically check all screws to ensure they remain tight and wicker bill is solidly attached. Only tighten screws again if loose. Do not over tighten screws into rivet nuts. Do not drive car with loose wicker bill screws. EMP is not responsible for products beyond initial quality and condition due to conditions, installation quality and other factors beyond our control.