

A5 Pro engraving parameter table

Material	Engraving						Case illustration
	Line Interval	Speed	Max-Power	Image Mode	Whether to black out	Number of passes	
Basswood	0.1	5000	70%	Jarvis	NO	1	
Hardwood	0.1	4000	80%	Threshold	NO	1	
Bamboo	0.1	4000	80%	Jarvis	NO	1	
Acrylic	0.1	5000	80%	Threshold	NO	1	

Kraft Paper	0.1	3500	20%	Jarvis	NO	1	
Mirrors	0.1	5000	80%	Threshold	NO	1	
Leather	0.1	4000	20%	Atkinson	NO	1	
Stainless Steel	0.1	100	100%	Atkinson	NO	1	

A5 40W cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	Number of passes	Case illustration

Basswood	2.5mm	150	100%	1		
		360	100%	2		
		500	100%	3		
Hardwood	5.5mm	70	100%	1		
		120	100%	2		

		250	100%	5	 
Bamboo	2mm	150	100%	1	 
		280	100%	2	 
		500	100%	3	 
Acrylic	2.8mm	80	100%	1	 

		150	100%	2	
		260	100%	3	
Kraft Paper	0.2mm	2000	100%	1	
		3200	100%	2	
		5000	100%	3	